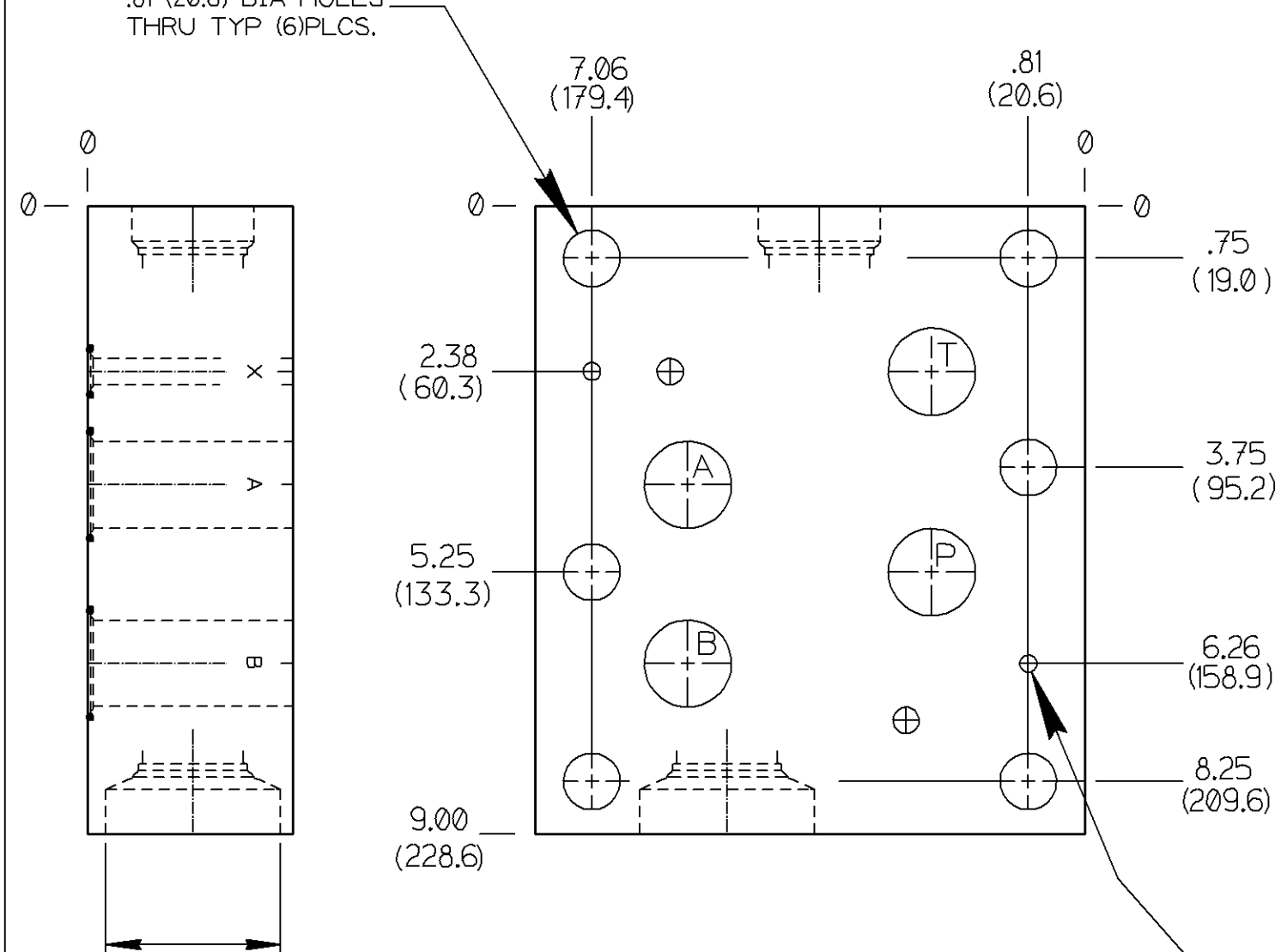
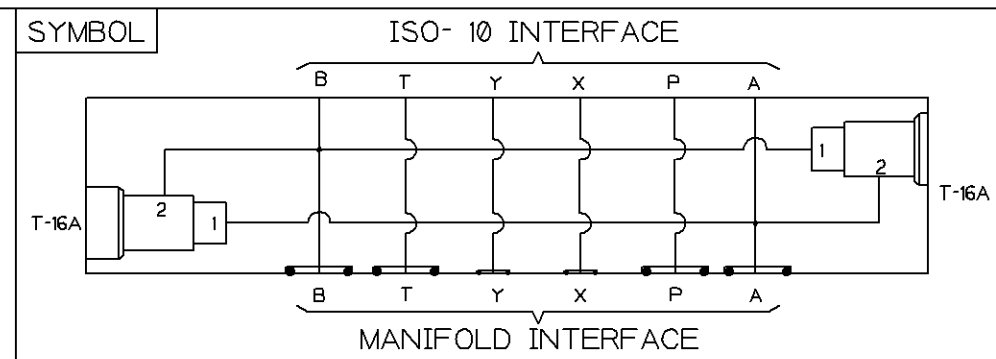
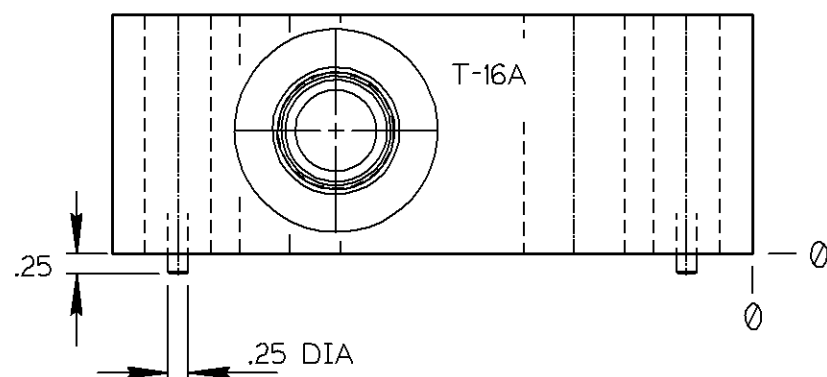


CHART 'A' MATERIAL OPTIONS	
MODEL NUMBER	MATERIAL
Z8K	ALUMINIUM
Z8K/S	DUCTILE IRON

MOUNTING FACE PATTERN.
NFPA-CETOP- ISO & DIN
SERIES 10
DIRECTIONAL VALVES.
.81 (20.6) DIA HOLES
THRU TYP (6)PLCS.



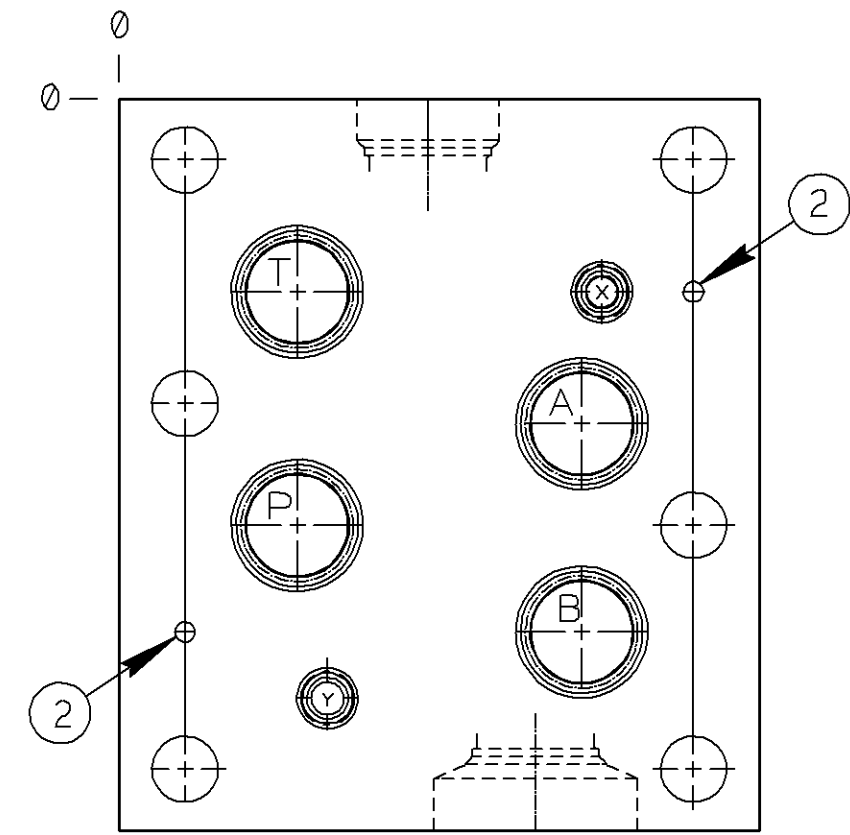
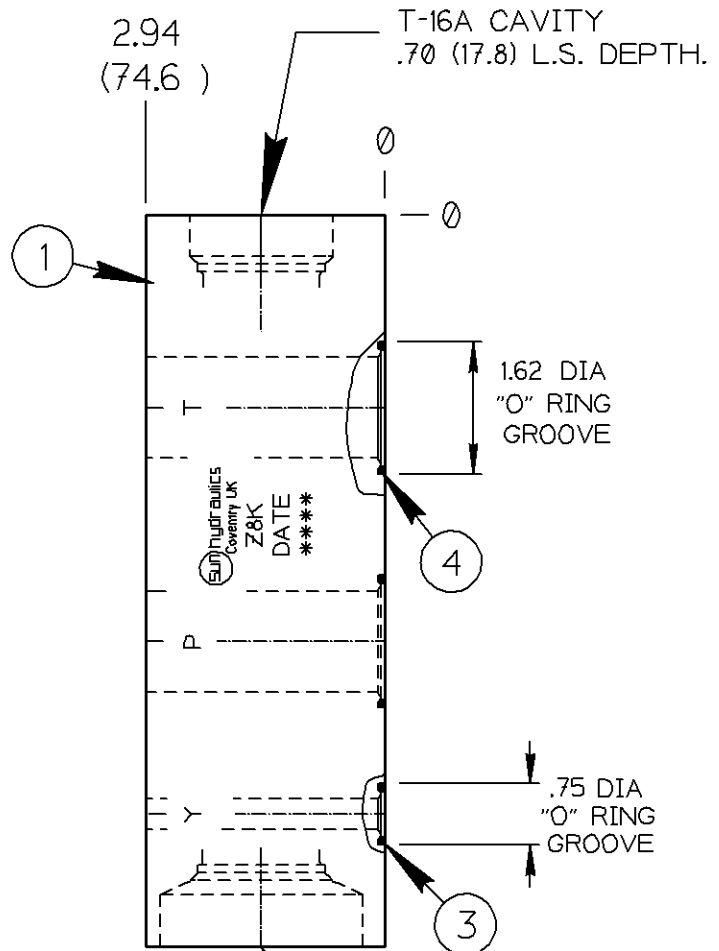
2.50 DIA
SOCKET WRENCH
CLEARANCE



3RD ANGLE PROJECTION	REVISION	PART NO.
	B	Z8K

- NOTES
- 1) BODY SUPPLIED WITH BUNA-N- "O" RINGS & PINS
 - 2) ALUMINIUM BODIES 3000 PSI (210)BAR MAX .
DUCTILE IRON (SGI) 5000 PSI (350) BAR MAX.
CONTINUOUS SERVICE PRESSURE.
 - 3) MILLIMETRE DIMENSIONS IN (BRACKETS).
 - 4) TORQUE CARTRIDGES TO ENGINEERING STDs.

AN " L " PORT FOR PRESSURE
CENTERED VALVES IS NOT
INCLUDED ON THESE SANDWICHES.



.28 (7.1) DIA x .28 (7.1) DP
LOCATION HOLES.
TYP (2) PLCS.

T-16A CAVITY
1.00 (25.4) L.S. DEPTH.

ITEM	QTY	PART NO.	PART NAME
4	4	500-001-127	"O" RING
3	2	500-001-113	"O" RING
2	2	811-001-002	PIN
1	1	158-475	BODY

OUTLINE & ASSEMBLY				TITLE ISO-10 & NFPA SANDWICH RELIEF A TO B & B TO A.				REVISION PART NO.			
UNLESS OTHERWISE SPECIFIED	DIMENSION TOL	CAD SCALE	REF.	CATALOGUE	MATERIAL	HEAT TREAT & FINISH	DATE	DATE	DATE	DATE	DATE
B ADDED TOP (END) VIEW AND LH.SIDE VIEW WITH ASSOCIATED STAMPING INFO. REPOSITIONED T-16A STAMPING ON BOTTOM (END) VIEW. SIMPLIFIED SYMBOL. ADDED SKT WRENCH CLEARANCE INFO ON T-16A CAVITY. SIMPLIFIED DIMENSIONS FOR ISO INTERFACE PATTERN. + OTHER MINOR PICTORIAL AMENDMENTS.	.X = ±.030 .XX = ±.01 . 5 .XXX = ±.005 ANGLE TOL ± 1/4 FINISH .80 ✓ REMOVE ALL BURRS	1:1	REF.	CATALOGUE	ALUMINIUM	HEAT TREAT & FINISH	01 AUG 97	04 AUG 97	04 AUG 97	04 AUG 97	04 AUG 97
A LOCATER PIN # 2 WAS IN LINE WITH PORT P.	20 AUG 97	COM	GH	REL	DATE	DATE	DATE	DATE	DATE	DATE	DATE
LET	REVISION	DATE	DRN	CHK	REL	DATE	DATE	DATE	DATE	DATE	DATE

