

3RD ANGLE
PROJECTION



REVISION
C

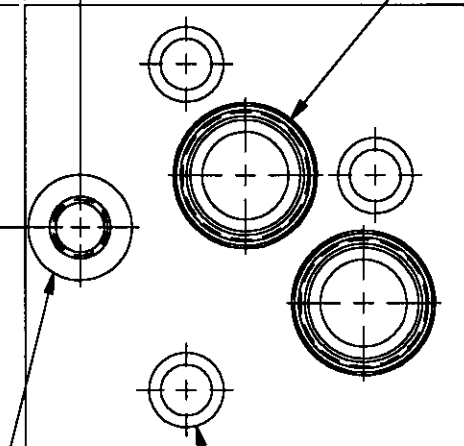
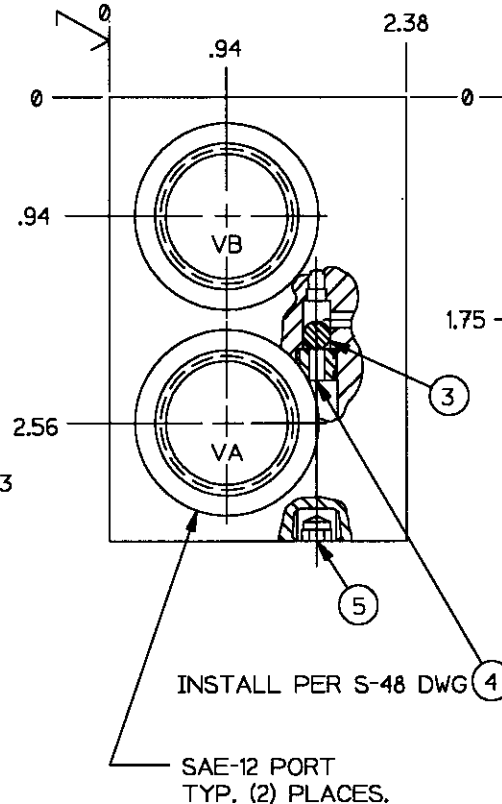
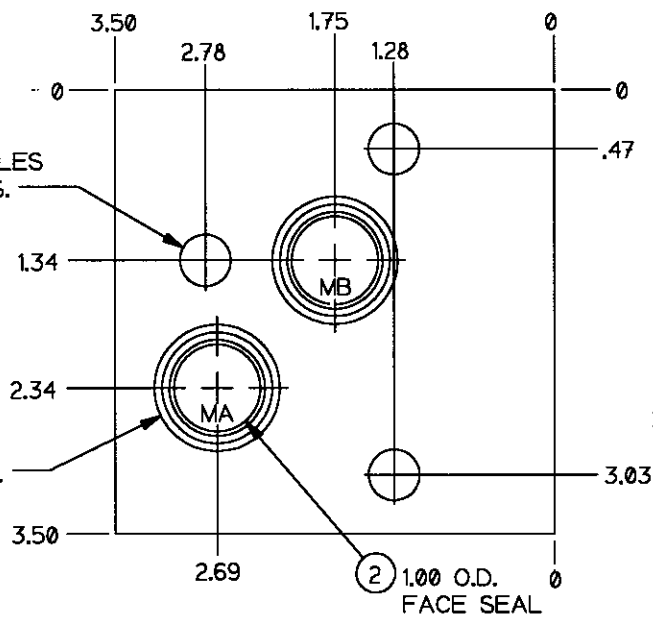
PART NO.
YTE

NOTE:
1) SEALS: BUNA-N

T-2A CAVITY .72 L.S. DEPTH
TYP (2) PLACES.

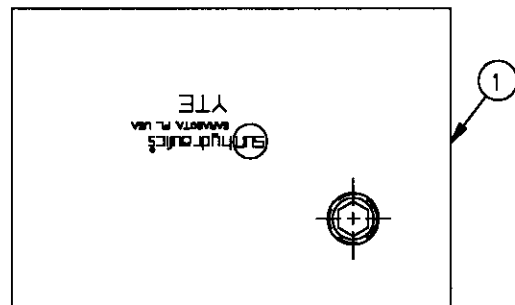
.41 DIA. MTG HOLES
TYP. (3) PLACES.

.69 DIA
TYP (2) PLACES.



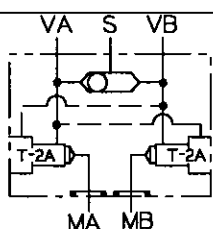
SAE-4 PORT
MOUNTING PROVISIONS
.41 DIA. THRU.
CBORE .50 DIA. x.38 DP
TYP (3) PLACES.

INSTALL PER S-48 DWG
SAE-12 PORT
TYP. (2) PLACES.



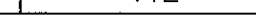
5	340-002	PIPE PLUG	1
4	260-010	SEAT	1
3	800-001-070	BALL	1
2	500-001-117	SEAL "O" RING	2
1	151-178-002	BODY	1
ITEM	PART NO.	PART NAME	QTY

SYMBOL



OUTLINE & ASSEMBLY

				UNLESS OTHERWISE SPECIFIED				TITLE CHARLYNN 2000 MTD DUAL T-2A CAVITY PORT CONTROL W/SHUTTLE				REVISION C		PART NO. YTE	
- CORRECTED NOTES				DIMENSION TOL				SCALE 1:1		REF.		MATERIAL ALUMINUM/ STEEL			
C REDRAWN ON CADD, PER S-48 WAS FD-165-C DWG				.X = ±.030				DRAWN KWL		CHECK JPG		RELEASE 658			
SEALS TO BUNA				.XX = .301 - .5				ANGLE TOL ± 1/4		FINISH 80 ✓		HEAT TREAT & FINISH			
B ITEM (2) WAS 500-102-020				.XXX = ±.005				DATE 25SEP84		DATE 87NOV84		DATE 88NOV84			
A 500-102-020 WAS 500-102-020				ANGLE TOL ± 1/4				DATE 25SEP84		DATE 87NOV84		DATE 88NOV84			
LET REVISION				FINISH 80 ✓				DATE 25SEP84		DATE 87NOV84		DATE 88NOV84			
				REMOVE ALL BURRS				DATE 25SEP84		DATE 87NOV84		DATE 88NOV84			
				DATE DRN C-K REL				DATE 25SEP84		DATE 87NOV84		DATE 88NOV84			



SUN hydraulics®
CORPORATION
791 TALLEVAULT ROAD
SARASOTA, FLORIDA 34234, USA
TELEPHONE (941) 362-0360

