

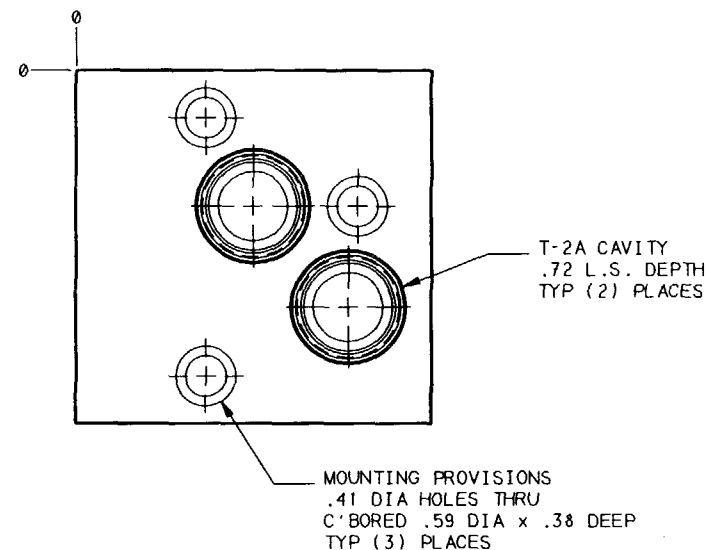
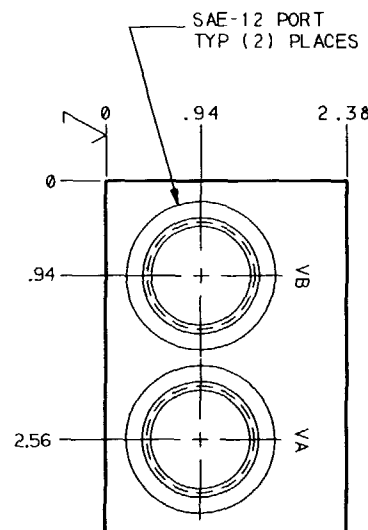
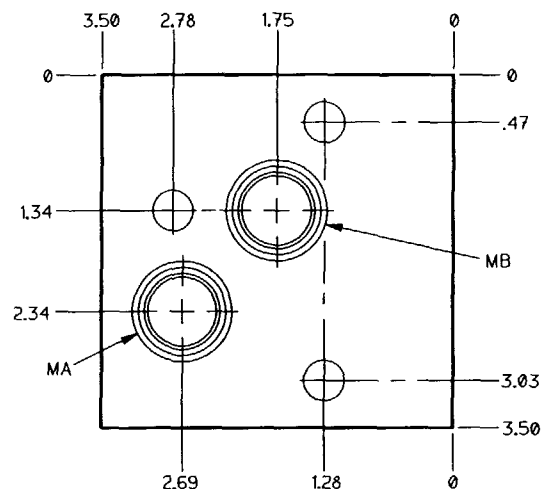
3RD ANGLE  
PROJECTION

REVISION  
C

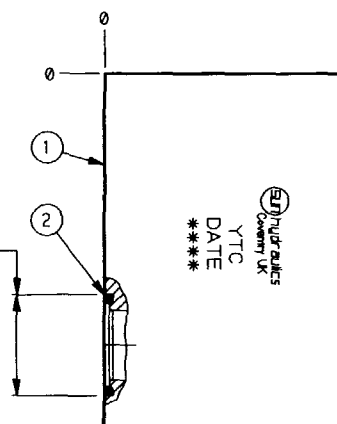
PART NO.

YTC

REFER TO SUN HYDRAULICS' TECHNICAL LITERATURE & CATALOGUE FOR DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC.



O-RING GROOVE - 1.00 DIA  
REF ONLY. TYP (2) PLCS



| REVISION | DATE                                     | DRN     | CHK    | REL    |
|----------|------------------------------------------|---------|--------|--------|
| C        | RE-DRAWN IN CADD. VA + VB STAMPING ADDED | 94      | AUG 88 | G.44   |
| B        | SEALS TO BUNA                            | 8-14-92 | RJB    | 2000   |
| B        | IT.2 WAS 500-102-020                     | 16/7/86 | RJB    | 1104   |
| A        | 500-102-020 WAS 500-001-020              | 3/27/85 | RJB    | RC 797 |
| LET      |                                          |         |        |        |

# OUTLINE & ASS'Y

| UNLESS OTHERWISE SPECIFIED | TITLE                                                                    | REVISION | PART NO. |
|----------------------------|--------------------------------------------------------------------------|----------|----------|
| DIMENSION TOL (INCHES)     | MOTOR MOUNTED BODY (CHAR-LYNN)<br>DUAL COUNTERBALANCE<br>(T-2A CAVITIES) | C        | YTC      |
| .X = .030                  | CADD. REF.                                                               |          |          |
| .XX = .015                 | 1:1.25 YTB + YTF                                                         |          |          |
| .XXX = .005                | MATERIAL                                                                 |          |          |
| ANGLE TOL: 1/2             | ALUM & STEEL                                                             |          |          |
| FINISH: 1/2                | HEAT TREAT & FINISH                                                      |          |          |
| REMOVE ALL BURRS           | DRAWN KWL                                                                |          |          |
|                            | CHECK JPG                                                                |          |          |
|                            | RELEASE 658                                                              |          |          |
|                            | DATE 9-25-84                                                             |          |          |
|                            | DATE 11-7-84                                                             |          |          |
|                            | DATE 11-8-84                                                             |          |          |

| ITEM | PART NO.    | PART NAME   | QTY |
|------|-------------|-------------|-----|
| 2    | 500-001-117 | O-RING SEAL | 2   |
| 1    | 151-175-002 | BODY        | 1   |

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