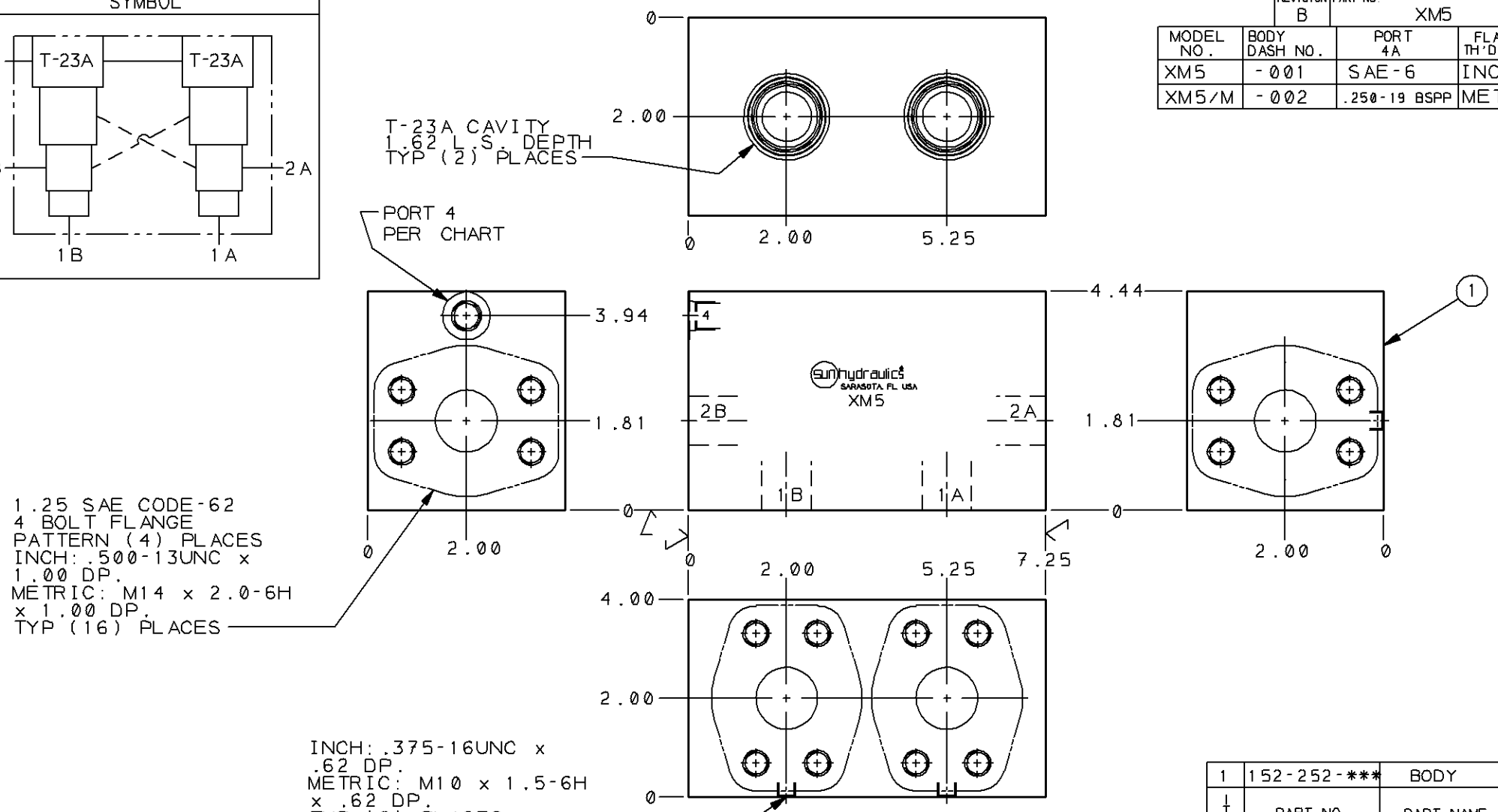
SYMBOL

REVISION	PART NO.
B	XM5

MODEL NO.	BODY DASH NO.	PORT 4A	FLANGE TH'D TYPE
XM5	-001	SAE-6	INCH
XM5/M	-002	.250-19 BSPP	METRIC



ITEM	PART NO.	PART NAME	QTY
1	152-252-***	BODY	1

OUTLINE

LET	REVISION	DATE	DRN	CHK	REL
B	PORT 4 WAS SUN STD SAE -001	14 SEP98	DSS	DEB	8846
A	PORT 4 WAS 4A, REVISED LOCATION.	30 OCT95	BRS		6875

UNLESS OTHERWISE SPECIFIED
DIMENSION TOL
.x ±.030
.xx ±.015
.xxx ±.005
ANGLE TOL ±½°
FINISH 80√
REMOVE ALL BURRS

TITLE: DUAL CROSS-PILOTED T-23A CAVITIES W/COMMON #4 PORT-1.25 CODE-62

SCALE	REF.	MATERIAL
1=2		ALUMINUM

DRAWN	CHECK	RELEASE
BRS		2338
DATE 11/28/89	DATE	DATE 12/18/89

HEAT TREAT & FINISH

REVISION	PART NO.
B	XM5

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