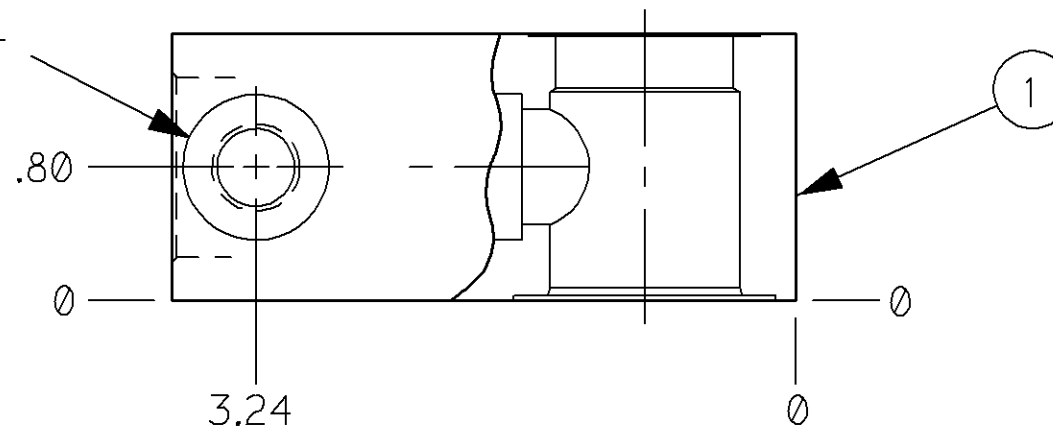


.250-19 BSPP PORT



3RD ANGLE
PROJECTION

REVISION PART NO.

A

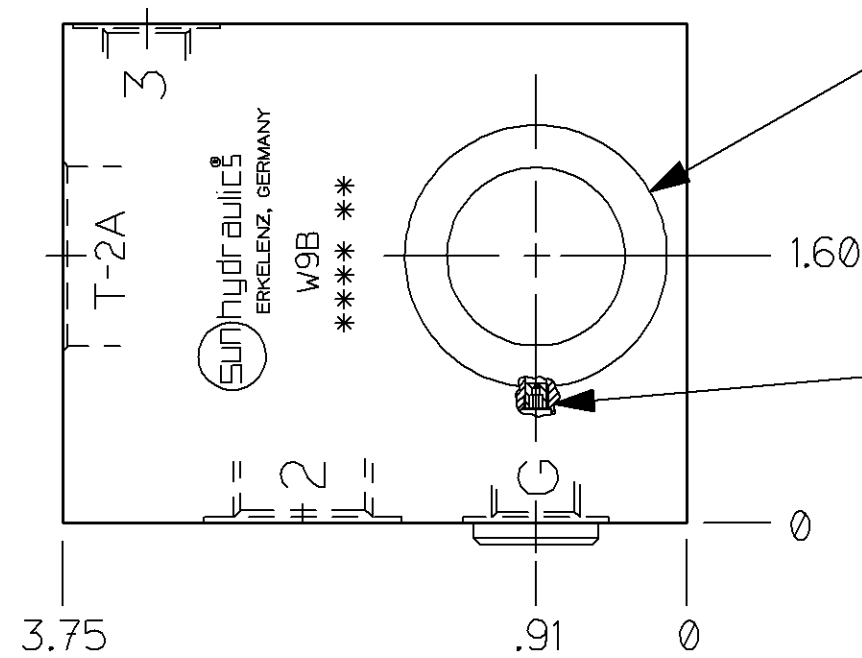
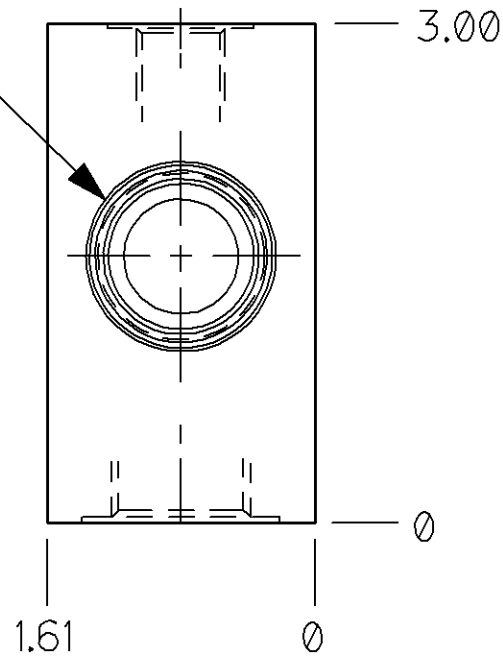
W9B

NOTES

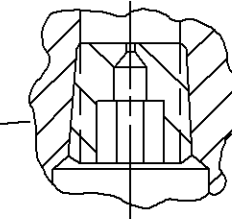
REFER TO SUN HYDRAULICS' TECHNICAL LITERATURE & CATALOGUE FOR DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC.

BANJO BOLT IDENTIFICATION
ERMETO MODEL NO. = H 3/4A3C
NOT FURNISHED BY SUN

T-2A CAVITY
.72 LS DEPTH

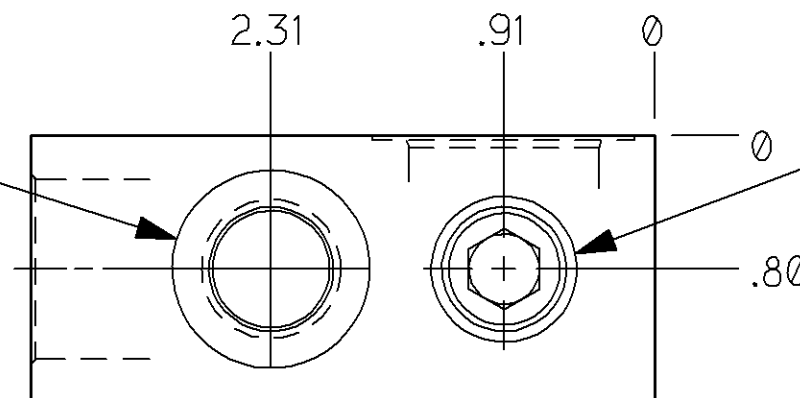


BANJO BOLT CAVITY
FOR .750-14 BSPP
(S-218)
SEE NOTES



AUXILIARY VIEW
ORIFICE PLUG
(ENLARGED)

.500-14 BSPP PORT



.250-19 BSPP
GAUGE PORT PLUGGED

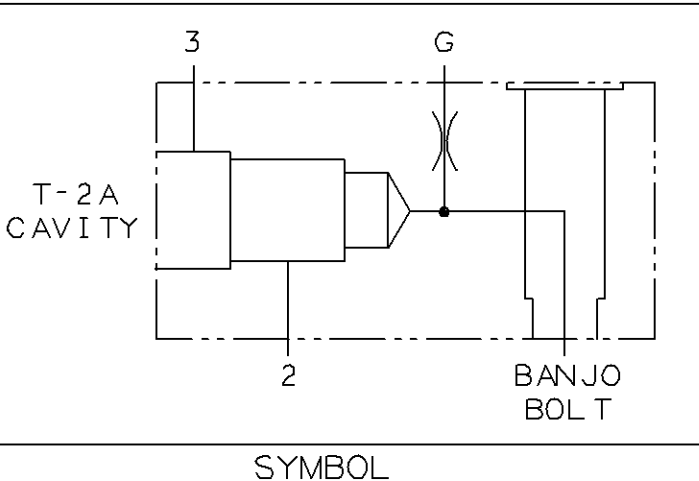
3	330-018-002	BLANKING PLUG	1
2	280-048-001	ORIFICE	1
1	158-821-002	BODY	1
ITEM	PART NO.	PART NAME	QTY

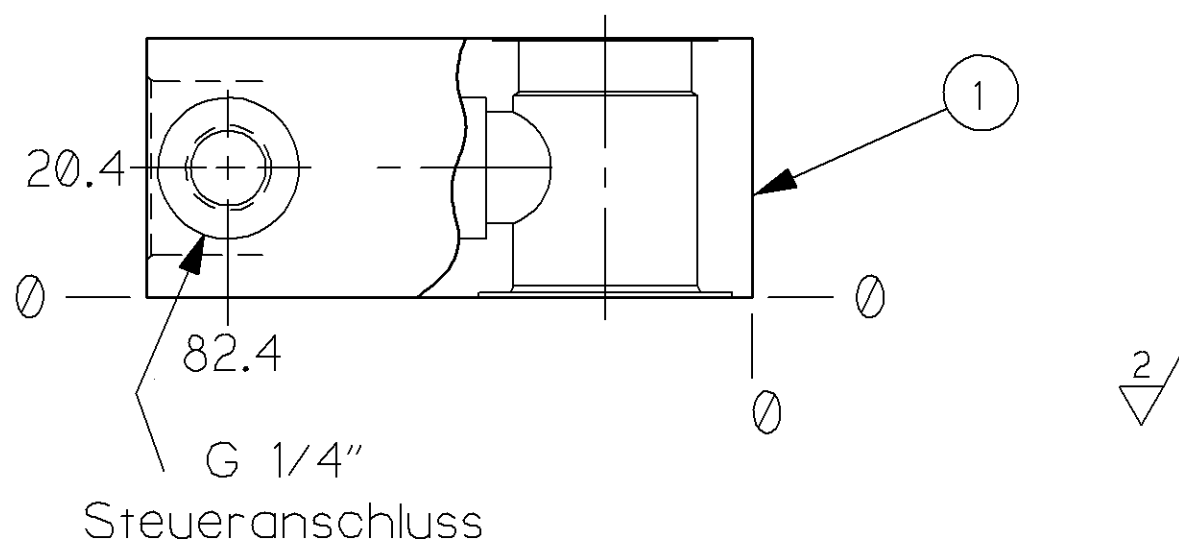
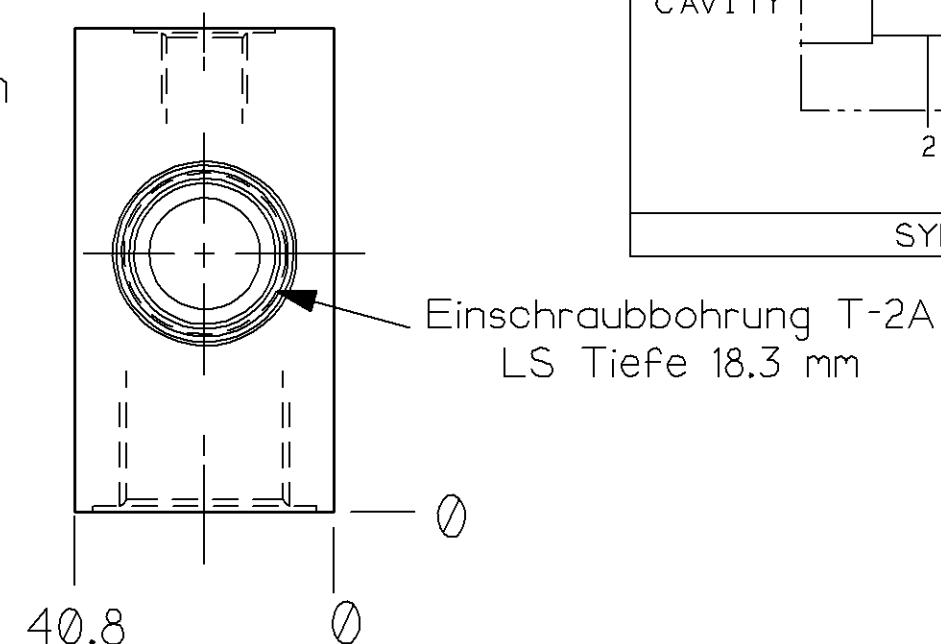
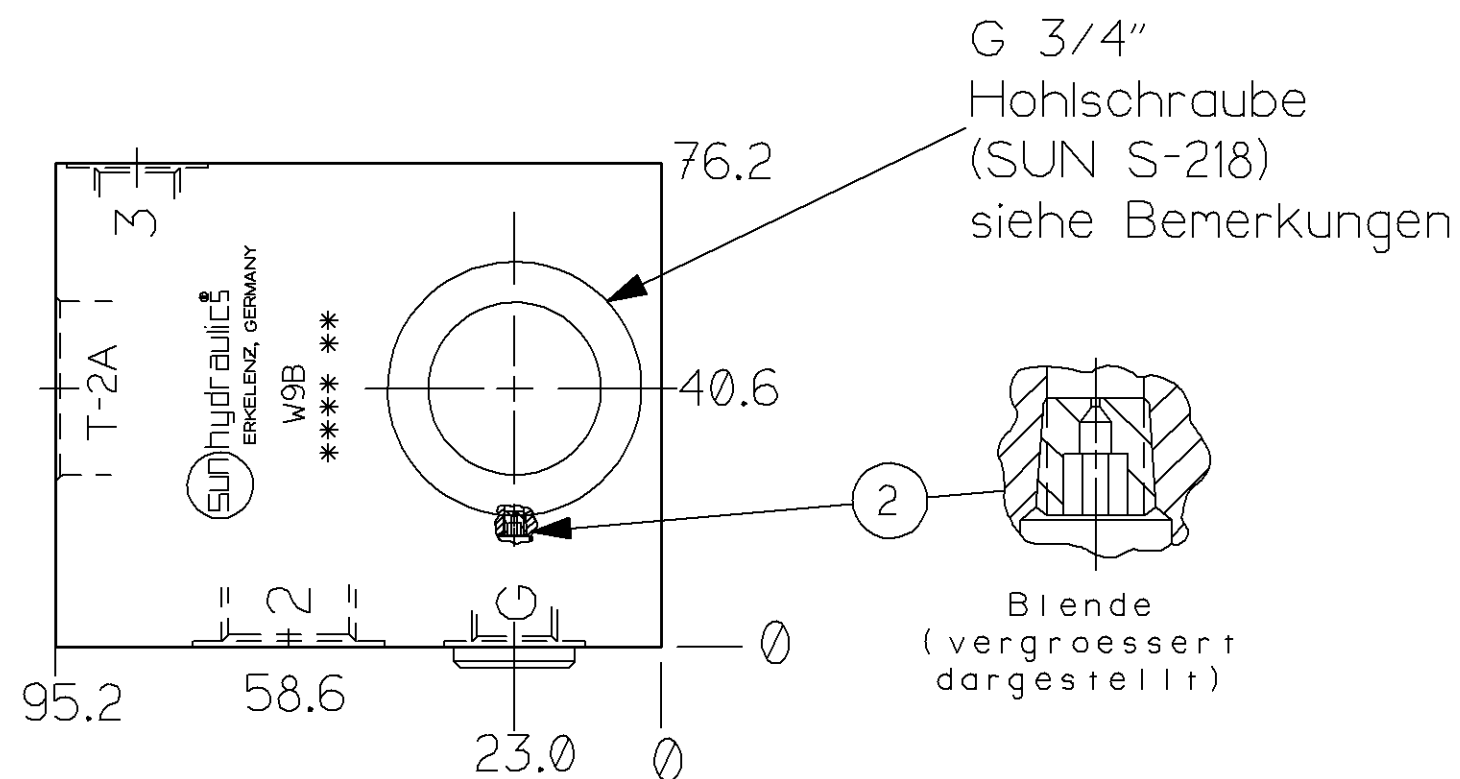
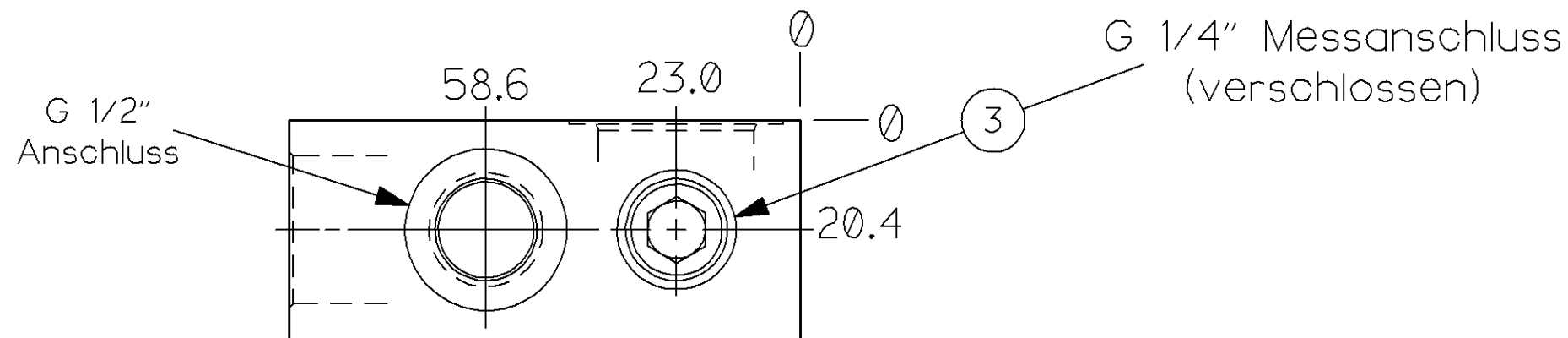
OUTLINE & ASS'Y

REV	DESCRIPTION	DATE	DRN	CHK	REL
A	SPOT FACE ADDED ON BANJO CAVITY (MTG FACE). BANJO BOLT PART NO. REF. ADDED.	26 JAN 2001	RT	GH	
---	3x DRAWINGS (W9A + W9B + W9C) CREATED THESE REPLACE 1 x CHARTED DRG (4158-821-***). TAKES EFFECT BEFORE 1ST PRODUCTION RUN. ADDED ITEM 3	22 JAN 2001	GH		
LET	REVISION	DATE	DRN	CHK	REL

TITLE			REVISION	PART NO.
T-2A CAVITY BANJO BOLT PACKAGE			A	W9B
UNLESS OTHERWISE SPECIFIED		SCALE	REF.	MATERIAL
DIMENSION TOL . x = ±.030 . xx = ±.01 . 5 . xxx = ±.005 ANGLE TOL ± 1/2 FINISH 80 ✓ REMOVE ALL BURRS		1:1	W9A + W9C	ALUMINUM BODY
DRAWN		CHECK	RELEASE	HEAT TREAT & FINISH
K		RT		
DATE		DATE	DATE	
09.JAN.01		11.JAN.01		

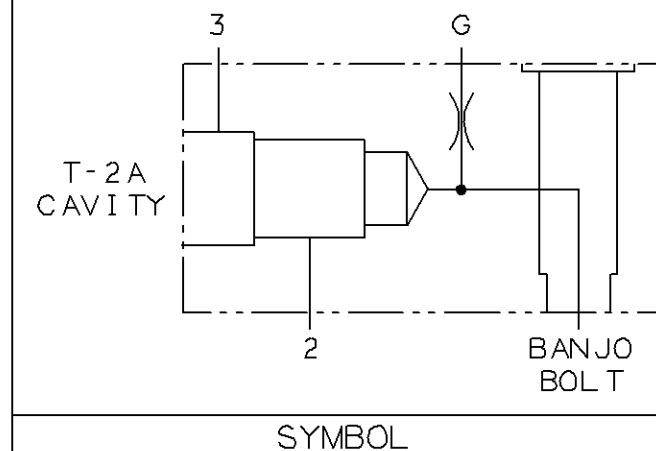
SUN hydraulik
Brüsseler Allee 2
41812 Erkelenz BRD
Telefon 02431 80910





Bemerkungen:

Siehe technisches Datenblatt und Katalog der SUN Hydraulik bezüglich:
Standard Druckeinstellung,
Einstellbereich,
max. Druck,
Dichtungswerkstoff,
Anzugsdrehmoment,
etc.
Ermeto Typenbezeichnung
der Hohlsschraube: H 3/4A3C.
Nicht im Lieferumfang von SUN



Projektion

3	1	Stck.	Stopfen	330-018-002	
2	1	Stck.	Blende	280-048-001	
1	1	Stck.	Gehäuse	158-821-002	
Pos.	Men.	Einh.	Benennung	Sachnummer	Werkstoff

CAD-Zeichnung							Maßstab, siehe Cad		Gewicht:	
							Werkstoff Aluminium			
					Datum	Name	Benennung BANJO BOLT PACKAGE			
				Bearb.	09-Januar-01	I. Kesen				
				Gepr.	11-Januar-01	R. Teichert	Zeichnungsnr. W9B			
				NORM						
				 sun hydraulik [®] Brüsseler Allee 2 D- 41812 Erkelenz Telefon 02431 88910			Blatt 1			
A	VARIOUS CHANGES	26 JAN 01	RT							
Indx	Änderung	Datum	Nam	CadDatei:			Ers. f.:		Ers. d.:	

SUN hydraulik
GmbH
Brüsseler Allee 2
D-41812 Erkelenz
Telefon 02431 80910