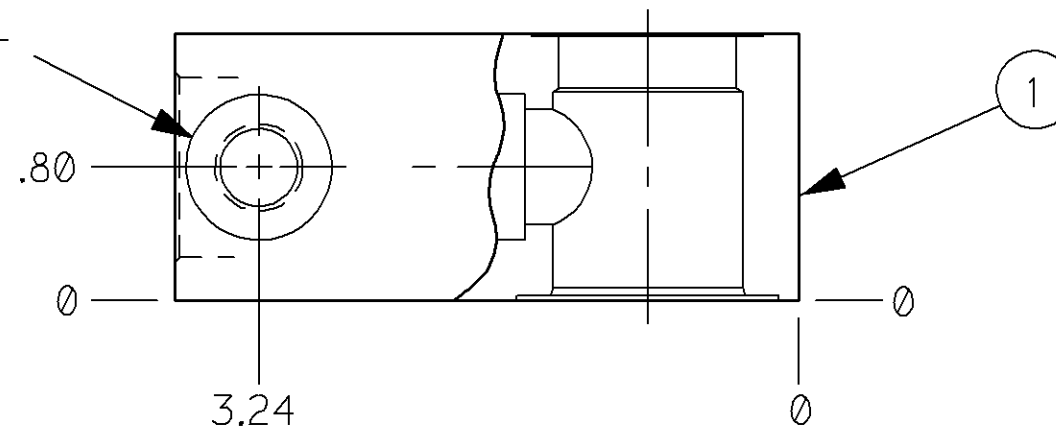
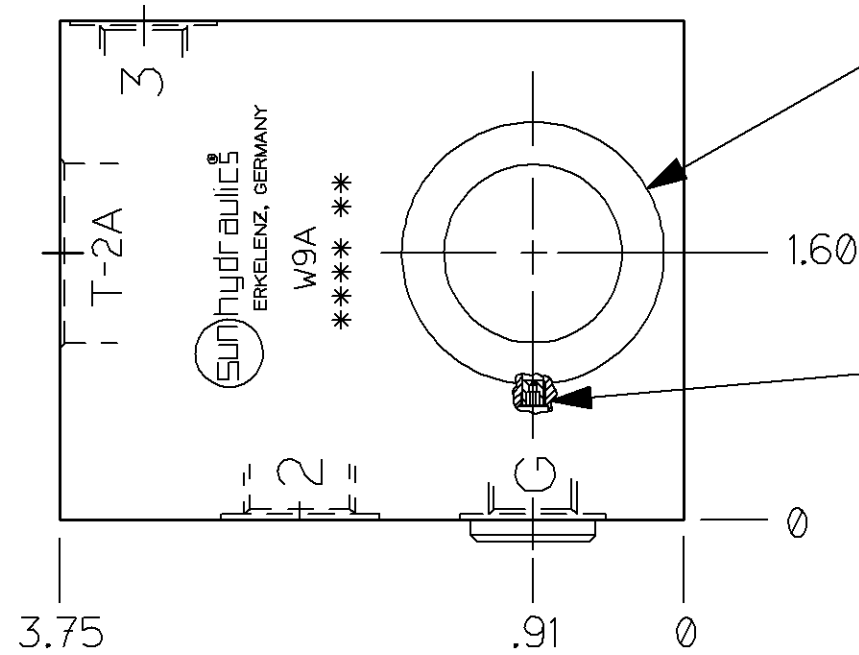
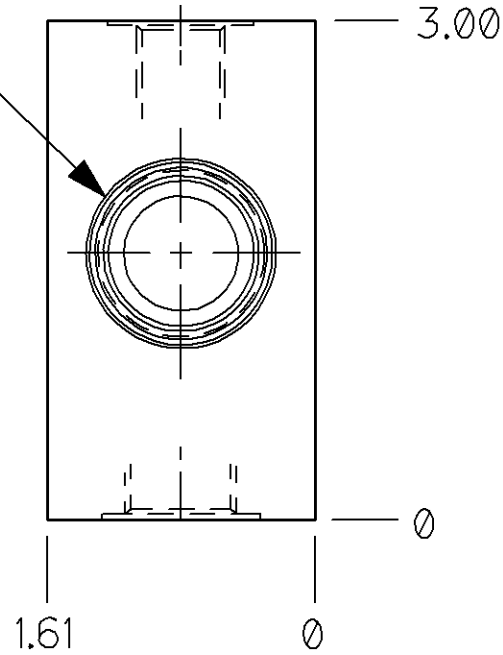


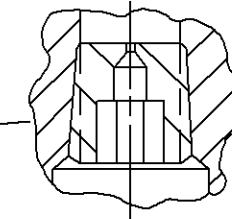
.250-19 BSPP PORT



T-2A CAVITY
.72 LS DEPTH

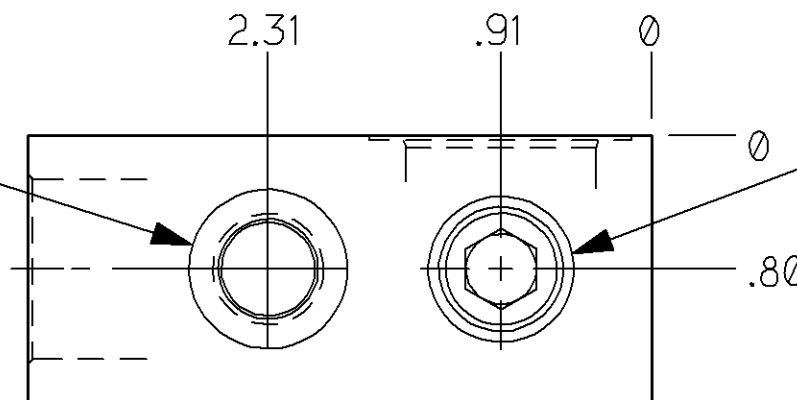


BANJO BOLT CAVITY
FOR .750-14 BSPP
(S-218)
SEE NOTES



AUXILIARY VIEW
ORIFICE PLUG
(ENLARGED)

.375-19 BSPP PORT

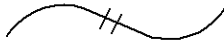


.250-19 BSPP
GAUGE PORT PLUGGED

3	330-018-002	BLANKING PLUG	1
2	280-048-001	ORIFICE	1
1	158-821-001	BODY	1
ITEM	PART NO.	PART NAME	QTY

OUTLINE & ASS'Y

A	SPOT FACE ADDED ON BANJO CAVITY (MTG FACE). BANJO BOLT PART NO. REF. ADDED.	26 JAN 2001	RT/GH		
---	3x DRAWINGS (W9A + W9B + W9C) CREATED THESE REPLACE 1 x CHARTED DRG (4158-821-***). TAKES EFFECT BEFORE 1ST PRODUCTION RUN. ADDED ITEM 3	22 JAN 2001	GH		
LET	REVISION	DATE	DRN	CHK	REL

UNLESS OTHERWISE SPECIFIED		TITLE			
		T-2A CAVITY BANJO BOLT PACKAGE			
DIMENSION TOL		SCALE	REF.		MATERIAL
. x = ±.030		1:1	W9B + W9C		ALUMINUM BODY
. xx = ±01.5					
. xxx = ±.005					
ANGLE TOL ±½		DRAWN	CHECK	RELEASE	HEAT TREAT & FINISH
FINISH 80 ✓		K	RT		
REMOVE ALL BURRS		DATE	DATE	DATE	
		09.JAN.01	11.JAN.01		

SUN hydraulik GmbH
Brüsseler Allee 2
41812 Erkelenz BRD
Telefon 02431 80910

3RD ANGLE
PROJECTION

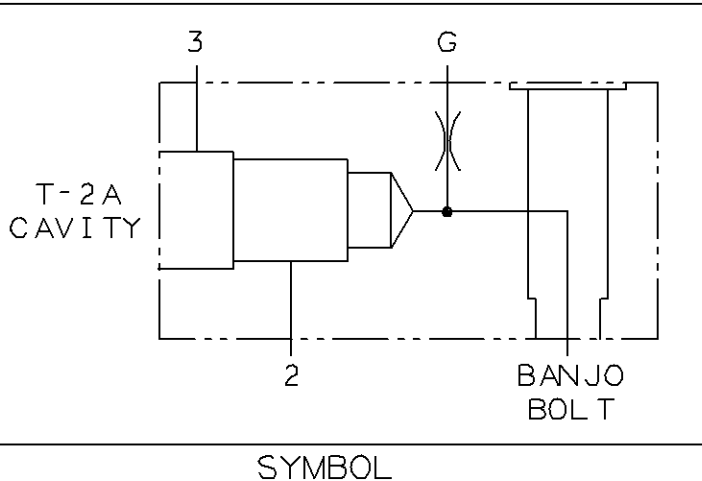
REVISION
A

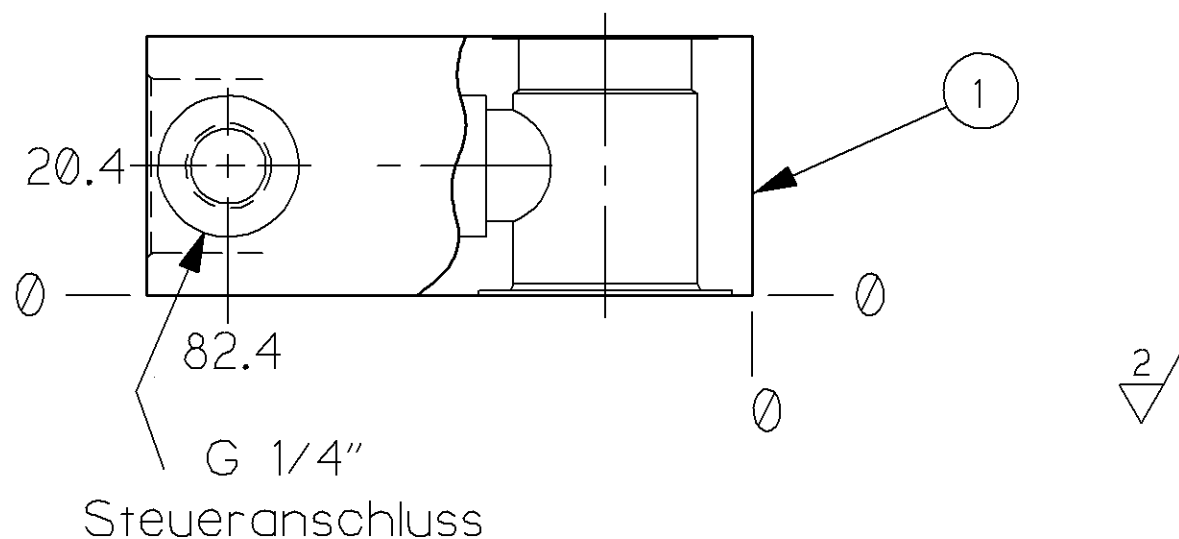
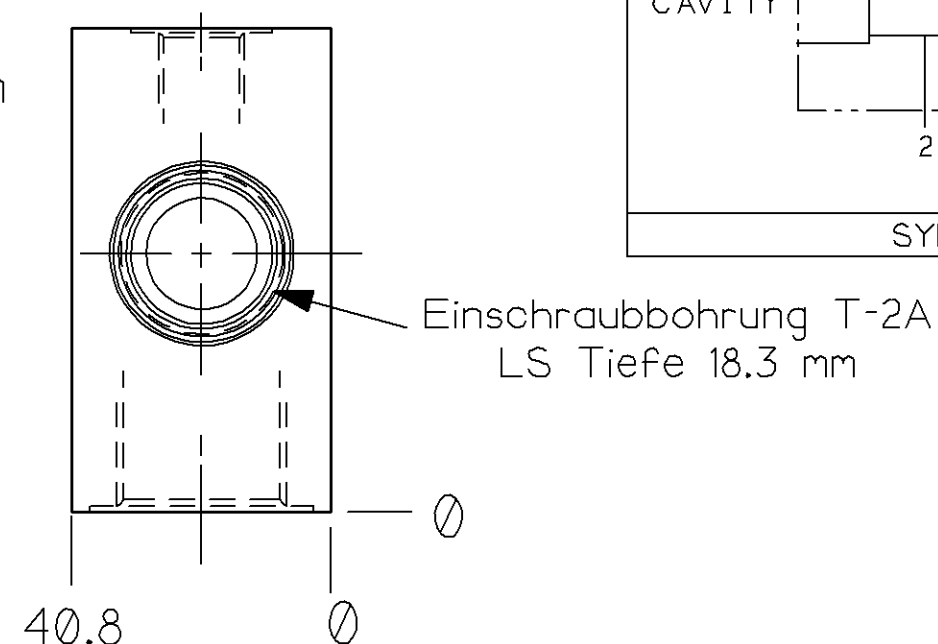
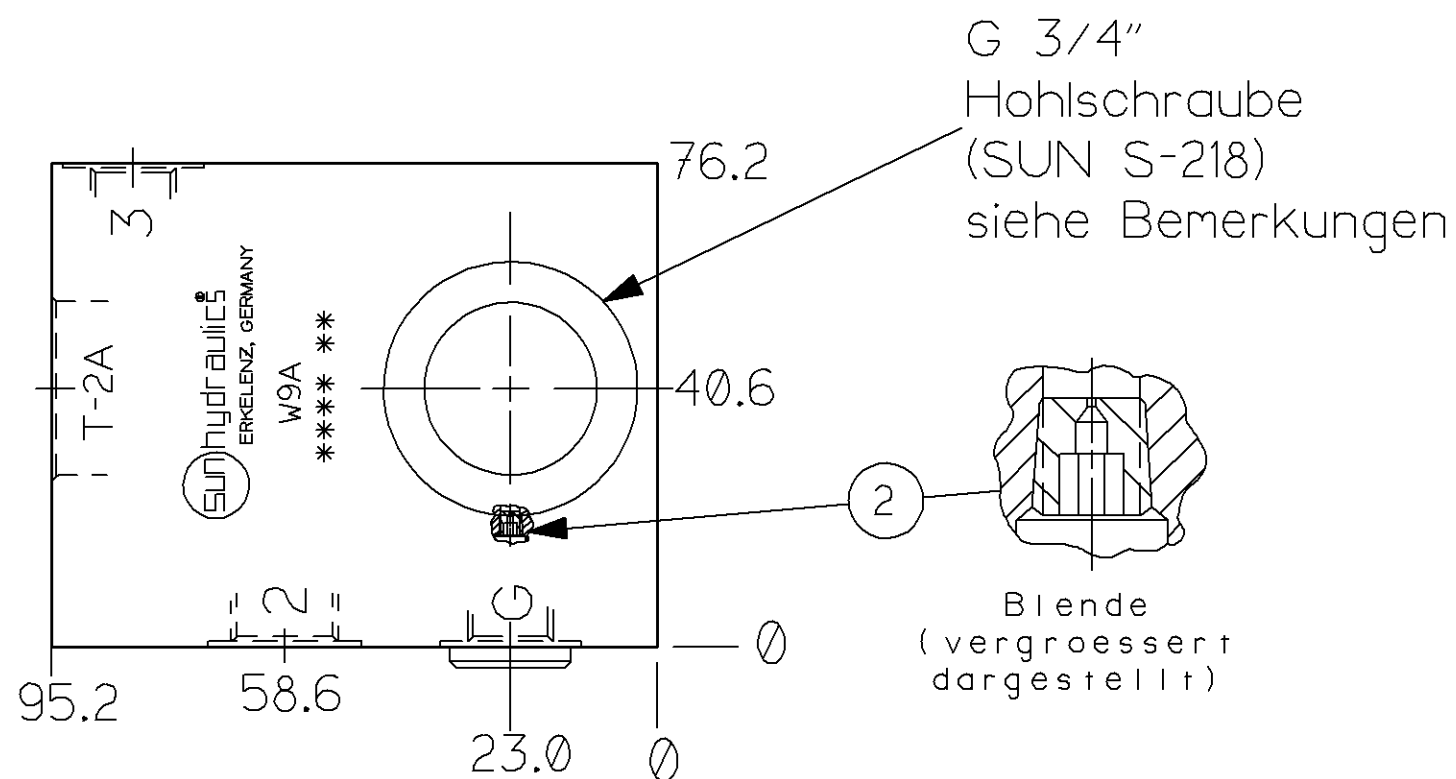
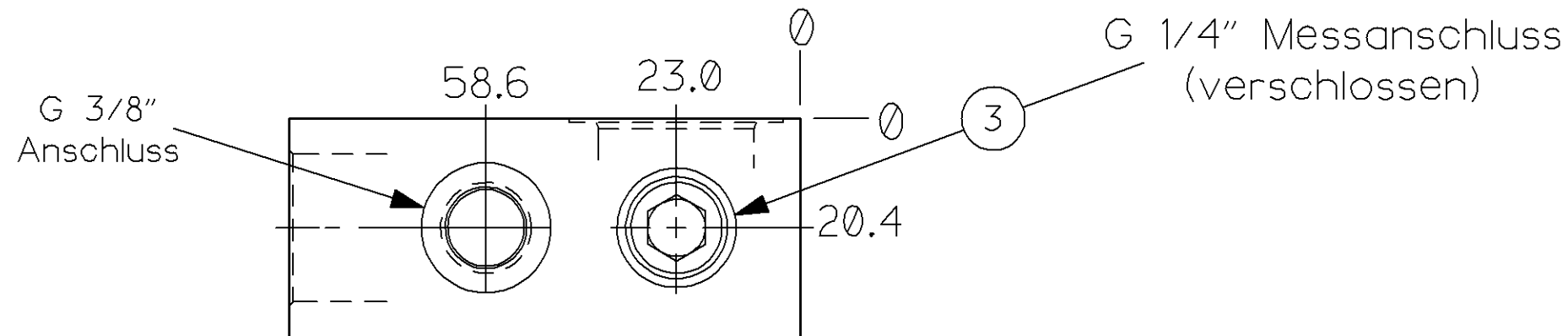
PART NO.
W9A

NOTES

REFER TO SUN HYDRAULICS' TECHNICAL LITERATURE & CATALOGUE FOR DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC.

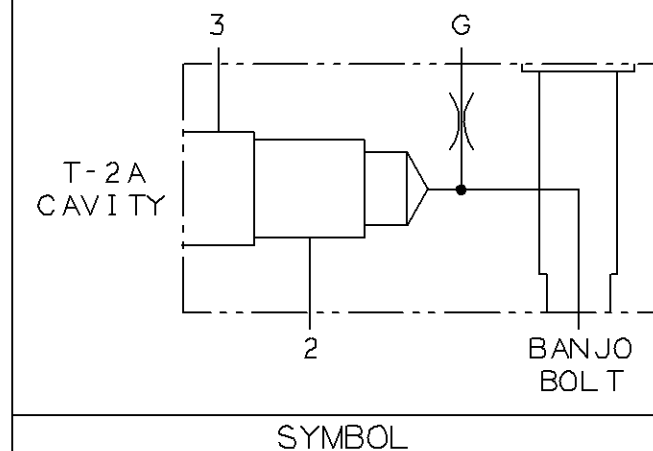
BANJO BOLT IDENTIFICATION
ERMETO MODEL NO. = H 3/4A3C
NOT FURNISHED BY SUN





Bemerkungen:

Siehe technisches Datenblatt und Katalog der SUN Hydraulik bezüglich:
Standard Druckeinstellung,
Einstellbereich,
max. Druck,
Dichtungswerkstoff,
Anzugsdrehmoment,
etc.
Ermeto Typenbezeichnung
der Hohlschraube: H 3/4A3C.
Nicht im Lieferumfang von SUN



Projektion

3	1	Stck.	Stopfen	330-018-002	
2	1	Stck.	Blende	280-048-001	
1	1	Stck.	Gehäuse	158-821-001	
Pos.	Men.	Einh.	Benennung	Sachnummer	Werkstoff

CAD-Zeichnung

				Datum	Name
				Bearb. 09-Januar-01	I. Kesen
				Gepr. 11-Januar-01	R. Teichert
				NORM	
A	VARIOUS CHANGES	26 JAN 01	RT		
Indx	Änderung	Datum	Nam		

SUN hydraulik
GmbH
Brüsseler Allee 2
D-41812 Erkelenz
Telefon 02431 80910

Maßstab, siehe Cad

Gewicht:

Werkstoff
Aluminium

Benennung
BANJO BOLT
PACKAGE

Zeichnungsnr. W9A Blatt 1

Ers. f.:

Ers. d.: