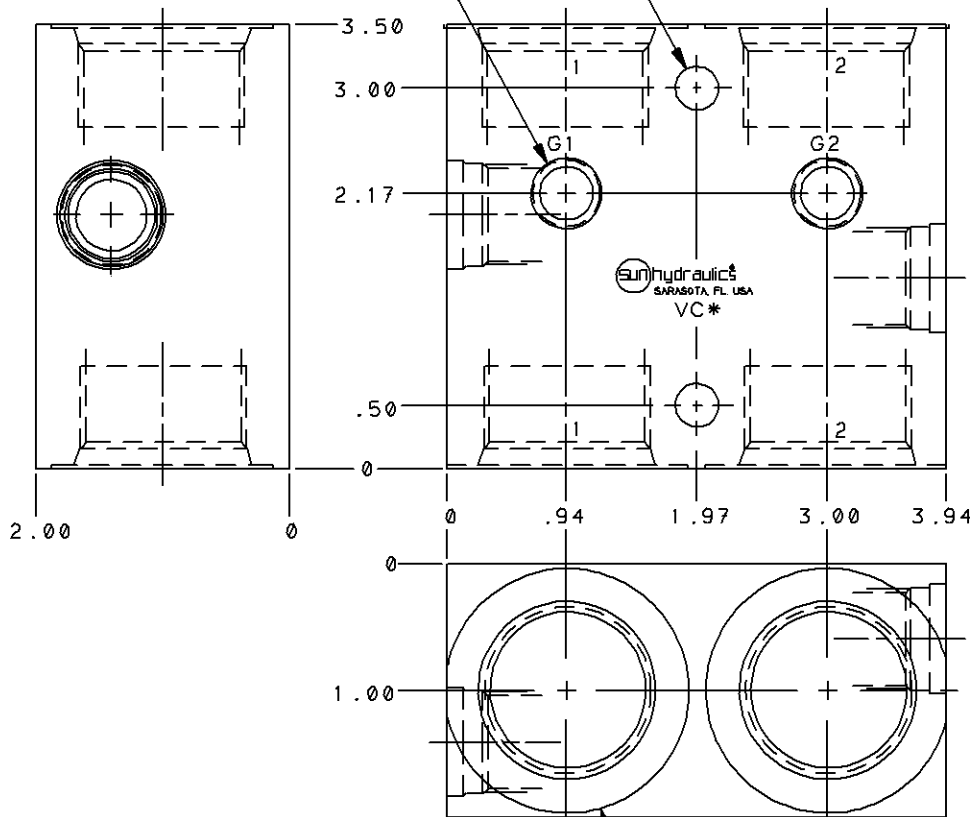


GAGE PORT PER CHART-
TYP (2) PLACES

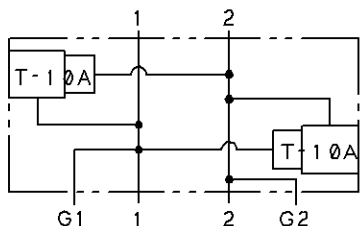
.34 DIA THRU
TYP (2) PLACES



T-10A CAVITY
.12 L.S. DEPTH
TYP (2) PLACES

PORTS 1 & 2 PER CHART
TYP (4) PLACES

SYMBOL



REVISION PART NO.

A

VC*

MODEL NO.	PORTS 1 & 2	GAGE PORTS	BODY DASH NO.
VCA	.250-18 NPTF	.250-18 NPTF	-001
VCB	.375-18 NPTF	.250-18 NPTF	-002
VCC	.500-14 NPTF	.250-18 NPTF	-003
VCD	.750-14 NPTF	.250-18 NPTF	-004
VCE	1.000-11.5 NPTF	.250-18 NPTF	-005
VCJ	STD SAE-6	.250-18 NPTF	-006
VCJ	STD SAE-8	.250-18 NPTF	-007
VCK	STD SAE-10	.250-18 NPTF	-008
VCL	STD SAE-12	.250-18 NPTF	-009
VCM	STD SAE-16	.250-18 NPTF	-010
VCT	.250-19 BSPP	.250-19 BSPP	-011
VCU	.375-19 BSPP	.250-19 BSPP	-012
VCV	.500-14 BSPP	.250-19 BSPP	-013
VCW	.750-14 BSPP	.250-19 BSPP	-014
VCX	1.000-11 BSPP	.250-19 BSPP	-015

NOTES:

1) ALUMINUM BODIES

1	152-932-***	BODY	1
ITEM	PART NO.	PART NAME	QTY

OUTLINE

						UNLESS OTHERWISE SPECIFIED		TITLE CROSS LINE RELIEF BODY			REVISION	PART NO.	
						DIMENSION TOL		T-10A CAV. W/GAGE PORTS			A	VC*	
						. x ±.030		SCALE REF.			MATERIAL		
						. xx ±.015		1 / 1			ALUMINUM BODY		
						. xxx ±.005		DRAWN			HEAT TREAT & FINISH		
						ANGLE TOL ± 1/4		DAS			4091		
						FINISH 80V		DATE			DATE		
						REMOVE ALL		18-28-92			18-21-92		
						BURRS							
A		SAE'S WERE SUN STD.		30NOV99		MWB		DSS		9808			
LET		REVISION		DATE		DRN		CHK		REL			
													
CORPORATION													
781 TALLEYAST ROAD													
SARASOTA, FLORIDA 34243, USA													
TELEPHONE (941) 362-1388													

SUN hydraulics[®]
CORPORATION
781 TALLEYROAD
SARASOTA, FLORIDA 34243, USA
TELEPHONE (813) 362-1354