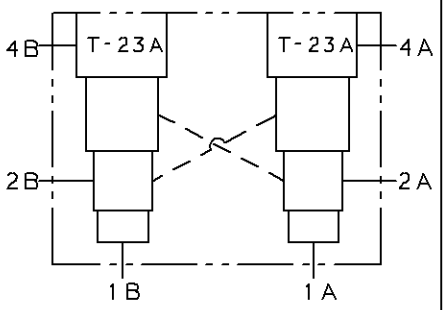
SYMBOL



REVISION	PART NO.
	VA4

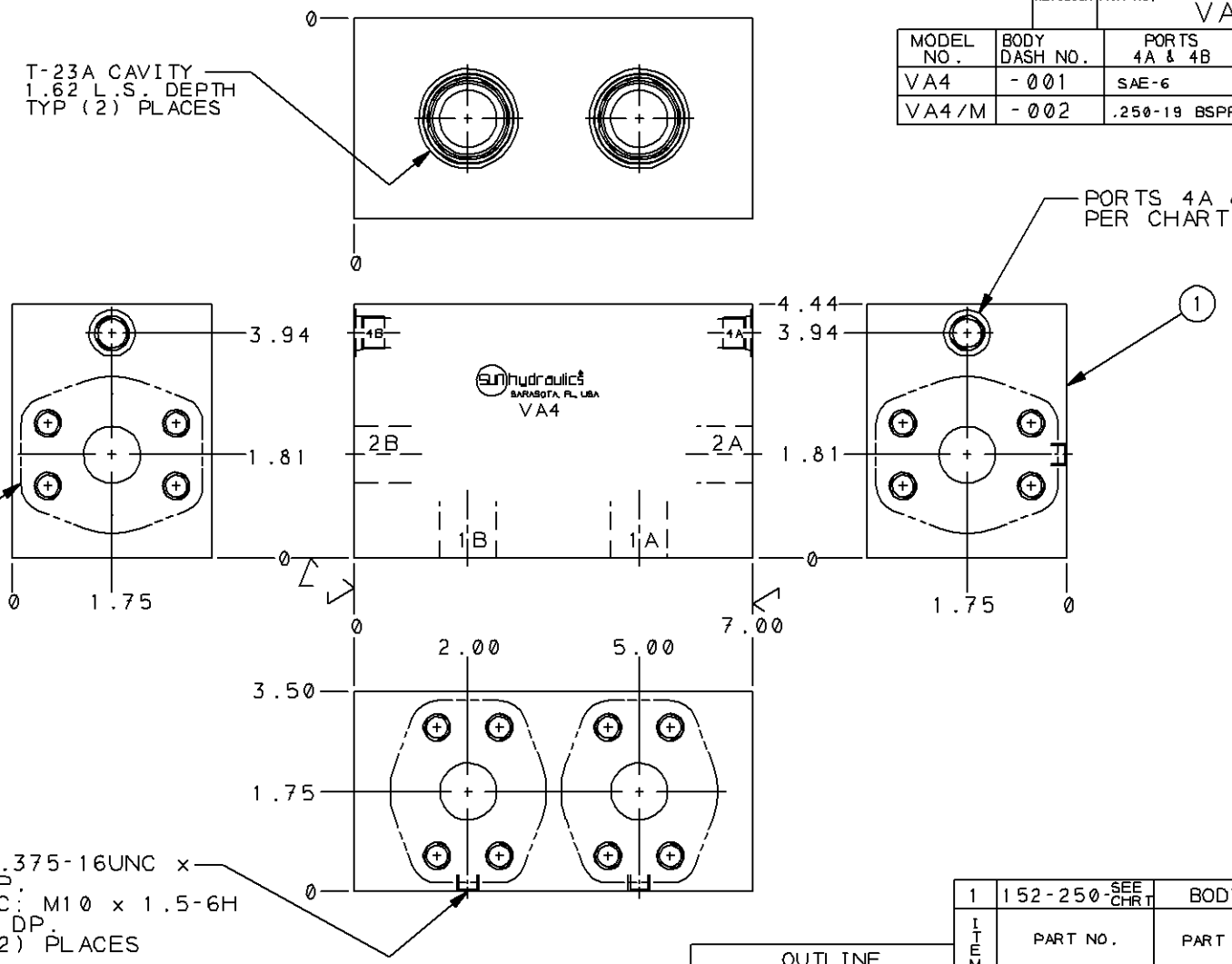
MODEL NO.	BODY DASH NO.	PORTS 4A & 4B	FLANGE TH'D TYPE
VA4	-001	SAE-6	INCH
VA4/M	-002	.250-19 BSPP	METRIC

T-23A CAVITY
1.62 L.S. DEPTH
TYP (2) PLACES

PORTS 4A & 4B
PER CHART

1.00 SAE CODE-62
4 BOLT FLANGE
PATTERN (4) PLACES
INCH: .438-14UNC x
1.06 DP.
METRIC: M12 x 1.75-6H
x 1.06 DP.
TYP (16) PLACES

INCH: .375-16UNC x
.62 DP.
METRIC: M10 x 1.5-6H
x .62 DP.
TYP (2) PLACES



NOTES:

1) ALUMINUM BODIES-
3000 PSI MAX.
CONTINUOUS SERVICE
PRESSURE.

ITEM	PART NO.	PART NAME	QTY
1	152-250-SEE CHRT	BODY	1

OUTLINE

LET	REVISION	DATE	DRN	CHK	REL

UNLESS OTHERWISE SPECIFIED
DIMENSION TOL
.x = ±.030
.xx = ±.015
.xxx = ±.005
ANGLE TOL ±½°
FINISH 80√
REMOVE ALL BURRS

TITLE DUAL CROSS-PILOTED T-23A CAVITIES W/INDEPENDENT #4 PORTS-1.00 CODE-62

SCALE	REF.	MATERIAL
1=2		ALUMINUM

DRAWN	CHECK	RELEASE	HEAT TREAT & FINISH
BRS			
DATE 11/22/89	DATE	DATE	

REVISION	PART NO.
	VA4

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