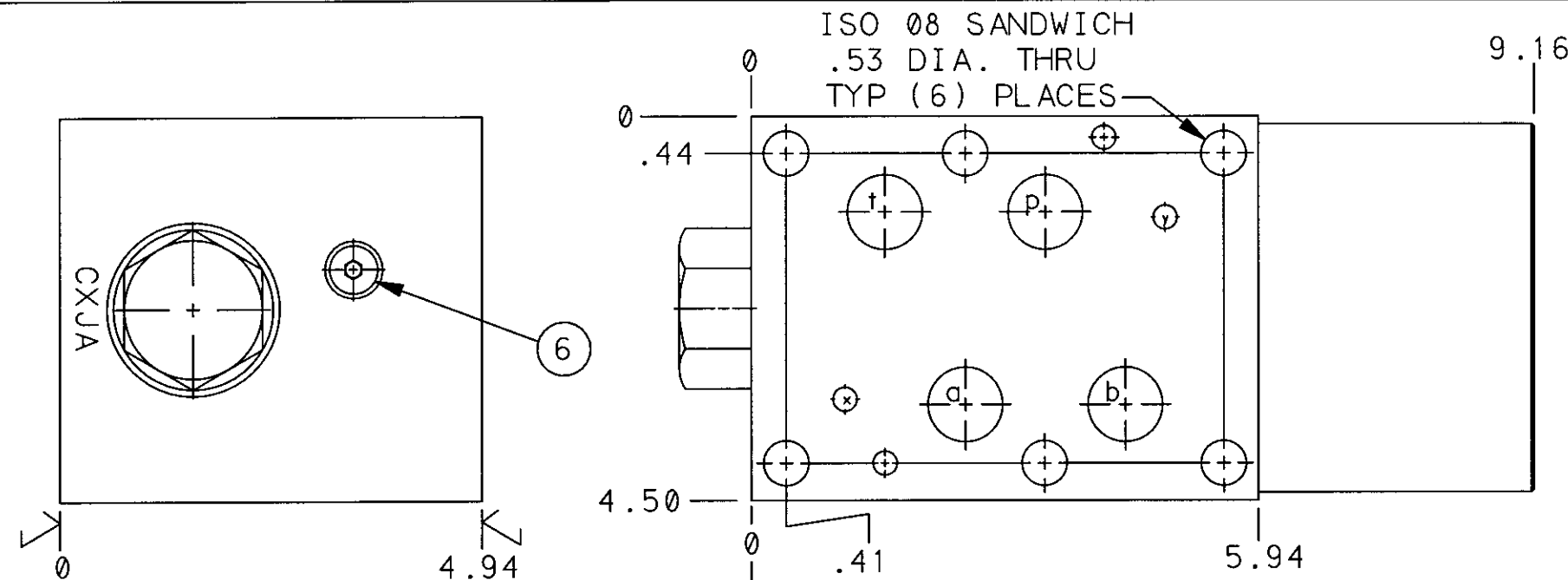
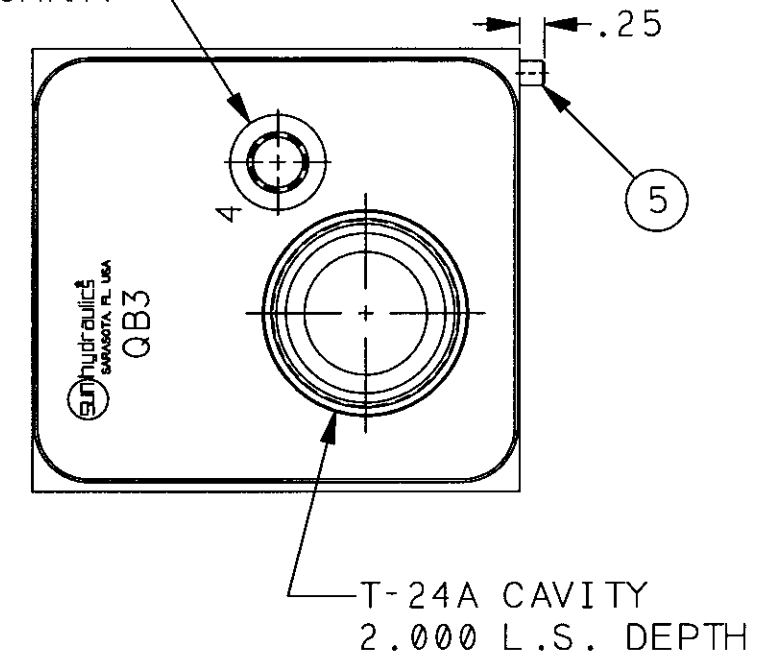




PORT #4
SEE CHART

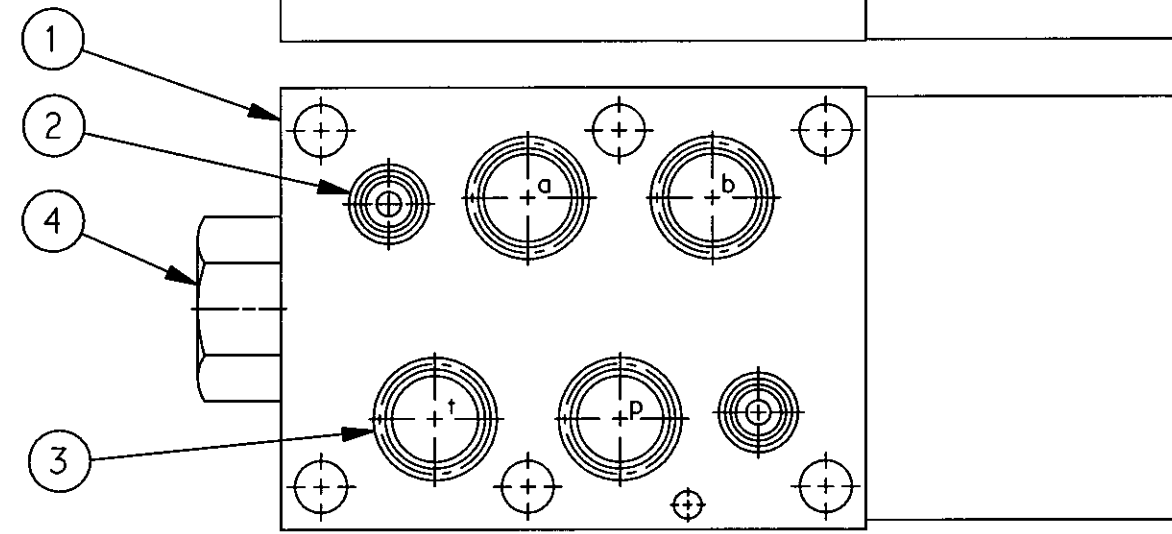
REVISION	PART NO.
	QB3



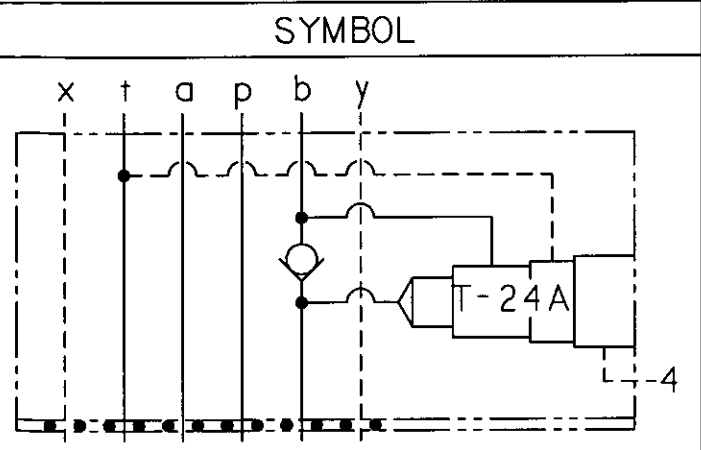
NOTES:

- 1) SEALS: BUNA-N
- 2) CXJA XCN CARTRIDGE:
CRACKING PRESSURE: 30 PSI +/- 3
CHECK SEAT: STEEL

MODEL NO.	BODY DASH NO.	PORT #4
QB3	001	SAE-6
QB3/M	002	1/4 BSPP



ITEM	PART NO.	PART NAME	QTY
6	A330-006-004	PLUG	1
5	811-001-002	ROLL PIN	1
4	CXJA XCN	CHECK VALVE	1
3	500-001-121	"O"RING	4
2	500-001-114	"O"RING	2
1	154-452-***	BODY	1



LET	REVISION	DATE	DRN	CHK	REL

UNLESS OTHERWISE SPECIFIED

DIMENSION TOL
.x = ±.030
.xx = ±.015
.xxx = ±.005

ANGLE TOL ± 1/2°
FINISH 80V
REMOVE ALL BURRS

OUTLINE & ASSEMBLY		
TITLE	ISO 08 T-24A CAVITY ON "B", w/REVERSE FF CHECK	
SCALE	REF. 1/2	
DRAWN	CHECK	RELEASE
DAS	DEB	9526
DATE	DATE	DATE
11OCT99	12OCT99	12OCT99

REVISION PART NO. QB3

MATERIAL ALUMINUM & NOTED

HEAT TREAT & FINISH

SUN hydraulics CORPORATION
1500 WEST UNIVERSITY PKWY
SARASOTA, FLORIDA 34243, USA
TELEPHONE (941) 362-1200