

PORT #4
SEE CHART

REVISION	PART NO.
	QB2

ISO 08 SANDWICH
.53 DIA. THRU
TYP (6) PLACES

.25

5

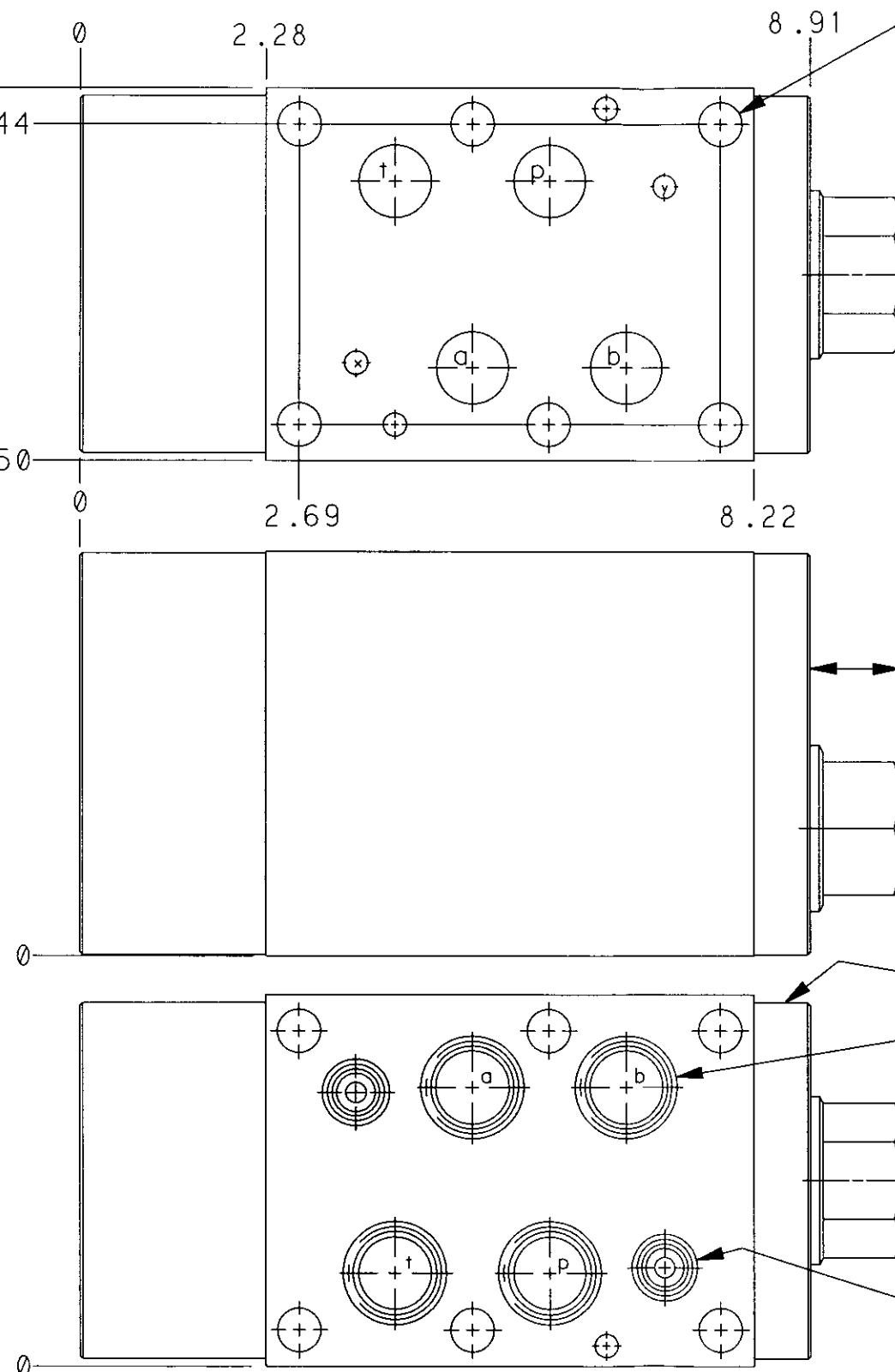
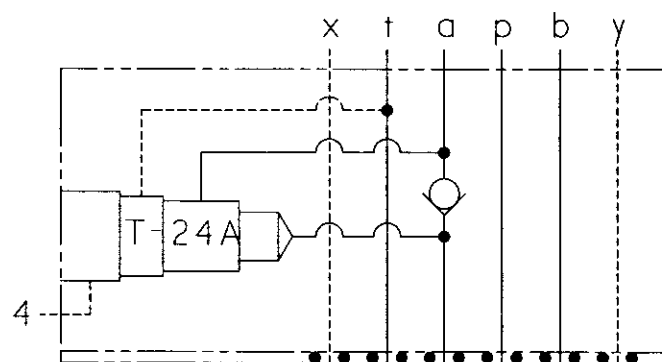
MODEL NO.	BODY DASH NO.	PORT #4
QB2	001	SAE-6
QB2/M	002	1/4 BSPP

T-24A CAVITY
2.000 L.S. DEPTH

NOTES:

- 1) SEALS: BUNA-N
- 2) CXJA XCN CARTRIDGE:
CRACKING PRESSURE: 30 PSI +/-3
CHECK SEAT: STEEL

SYMBOL



OUTLINE & ASSEMBLY

TITLE ISO 08 T-24A CAVITY ON
"A", W/REVERSE FF CHECK

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UNLESS OTHERWISE SPECIFIED
DIMENSION TOL
.x = ±.030
.xx = ±.015
.xxx = ±.005
ANGLE TOL ± 1/2
FINISH 80✓
REMOVE ALL BURRS

SCALE	REF.	MATERIAL
1/2		ALUMINUM & NOTED
DRAWN	CHECK	RELEASE
DAS	DEB	8686
DATE	DATE	DATE
24JUN98		

ITEM	PART NO.	PART NAME	QTY
5	811-001-002	ROLL PIN	1
4	CXJA XCN	CHECK VALVE	1
3	500-001-121	"O"RING	4
2	500-001-114	"O"RING	2
1	154-269-***	BODY	1

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