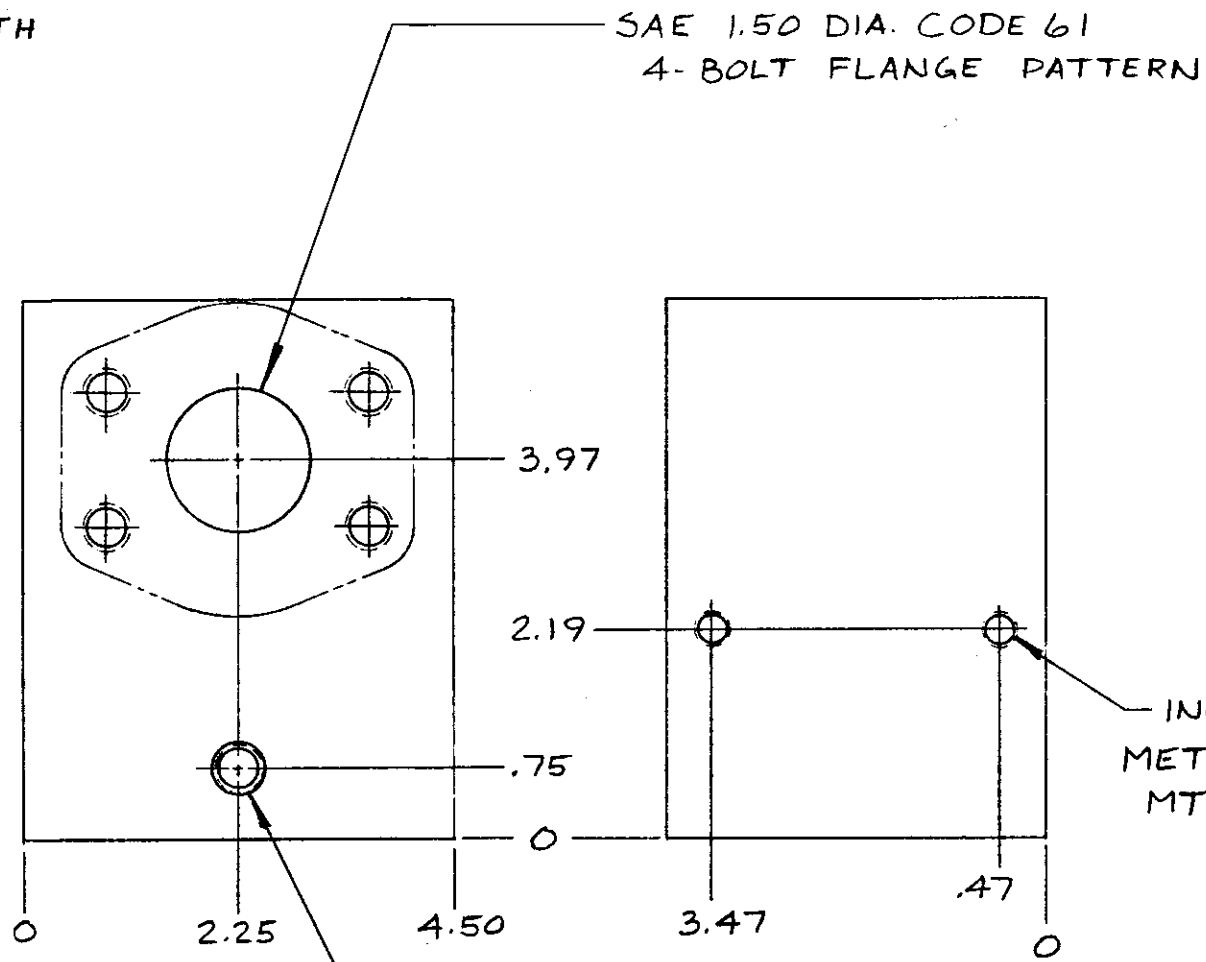
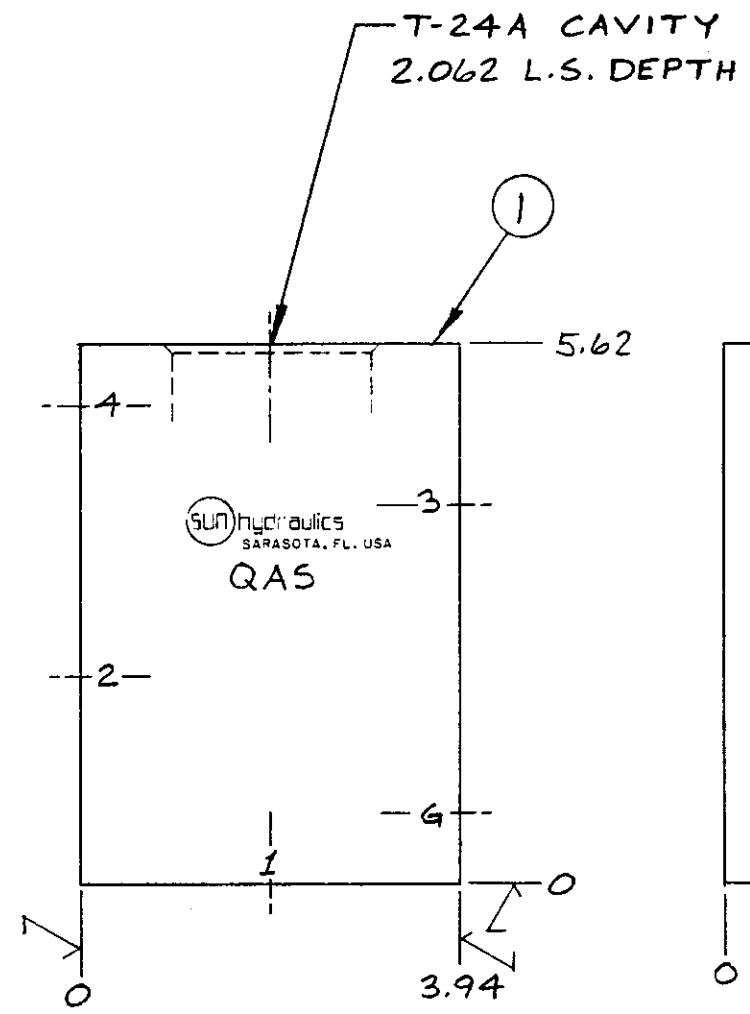
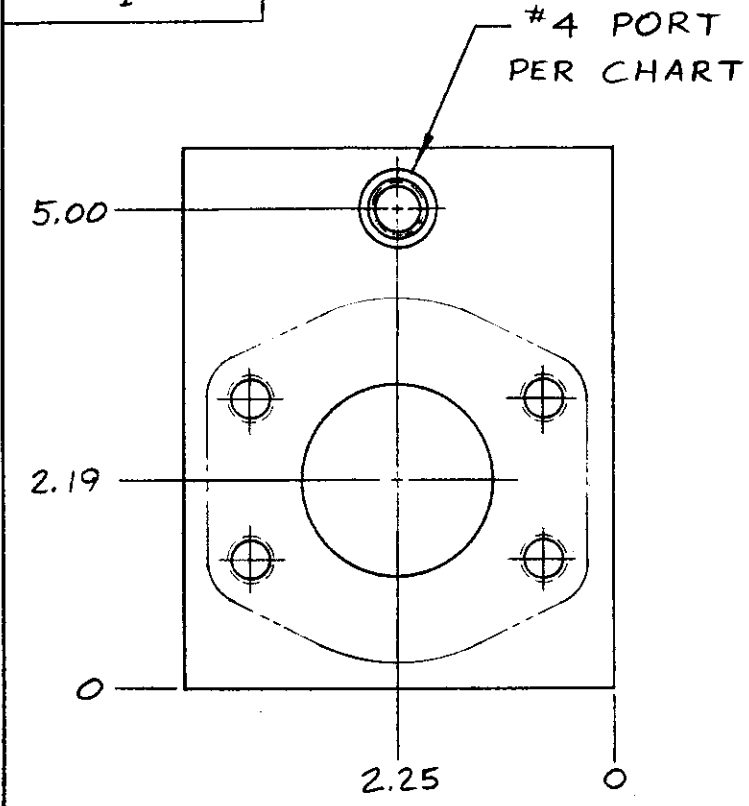


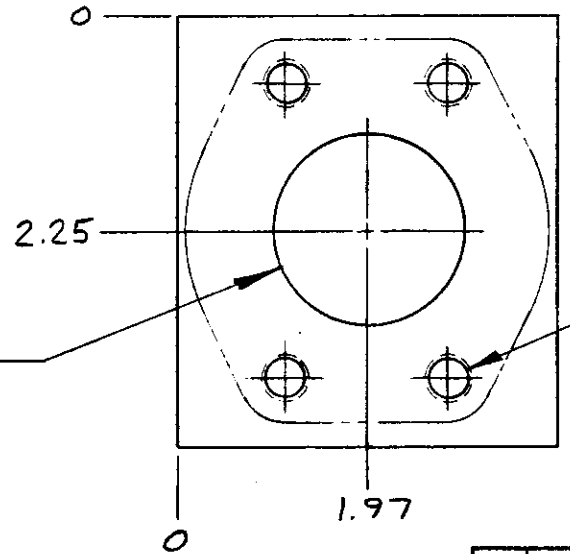
MODEL NO	BODY DASH NO	# 4 PORT	GAGE PORT	FLANGE TH'D. TYPE
QAS	-001	SAE-6	.250-18NPTF	INCH
QAS/M	-002	.250-19BSPP	.250-19BSPP	METRIC

REVISION	PART NO.
A	QAS



INCH: .375-16 UNC x .62 DP.
METRIC: M10 x 1.5-6H x .62 DP.
MTG. HOLE - TYP. (2) PLC'S.

SAE 2.00 DIA. CODE 61 4-BOLT FLANGE PATTERN TYP. (2) PLACES



INCH: .500-13 UNC x 1.06 DP.
METRIC: M12 x 1.75-6H x 1.06 DP.
TYP. (12) PLACES

GAGE PORT PER CHART

ITEM	151-738-***	BODY	1
PART NO.	PART NAME	QTY	

UNLESS OTHERWISE SPECIFIED				TITLE BODY - 2.00" CODE 61 LINE - MT'D. T-24A CAVITY				REVISION A		PART NO. QAS			
DIMENSION TOL				SCALE 1/2				MATERIAL ALUMINUM		SUN hydraulics CORPORATION 1500 UNIVERSITY PARKWAY SARASOTA, FLORIDA 34243, U.S.A. TELEPHONE (813) 355-2983			
.x = ± .030				DRAWN DAS				HEAT TREAT & FINISH					
.xx = ± .015				CHECK RJC				RELEASE 1559					
.xxx = ± .005				DATE 1-16-88				DATE 1-18-88					
ANGLE TOL ± 1/2°				DATE 1-16-88				DATE 1-18-88					
FINISH 80V REMOVE ALL BURRS				DATE 1-16-88				DATE 1-18-88					
A ADDED CHART 4-002				1-22-90				1-22-90					
REVISION				DATE				DATE					