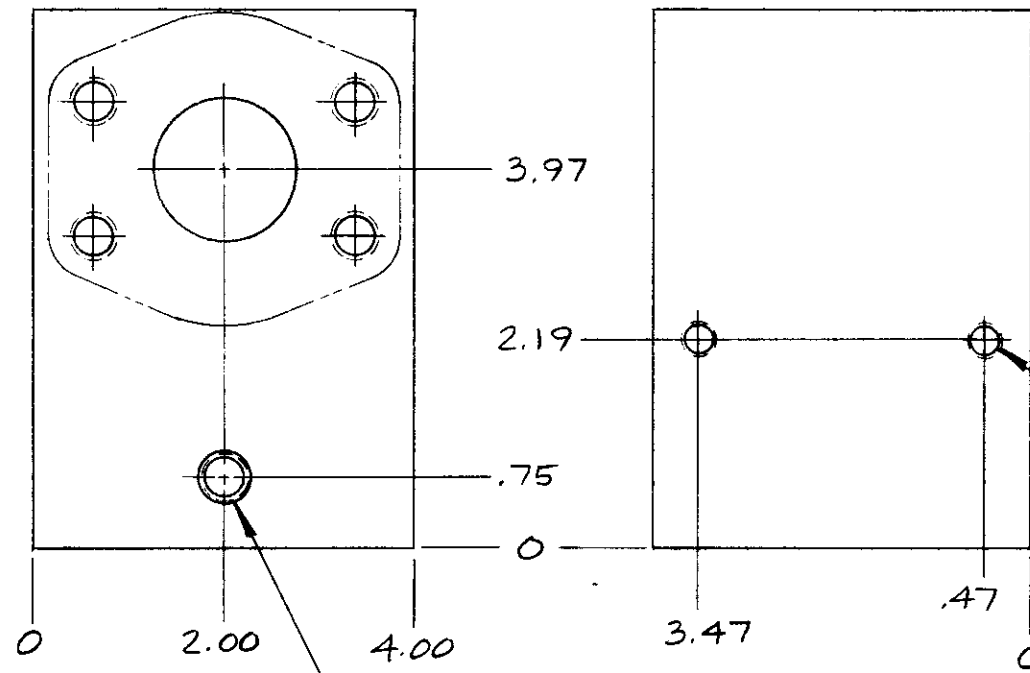
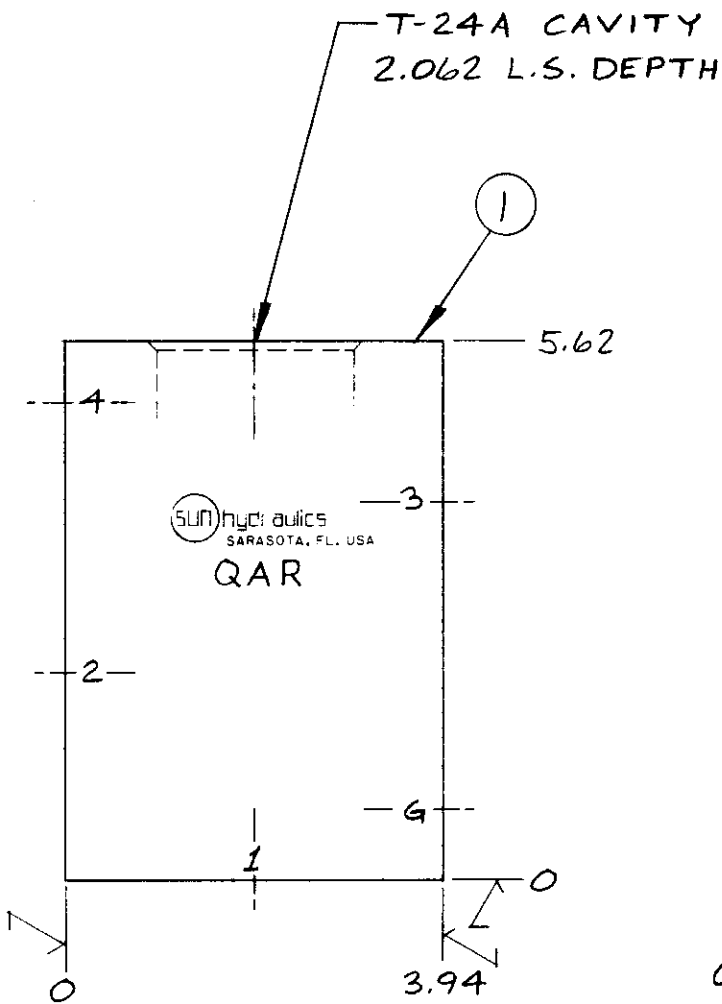
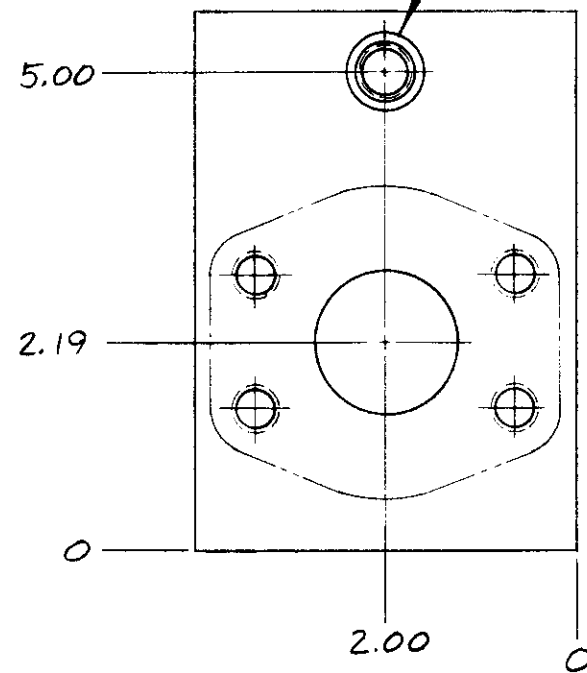


REVISION	PART NO.
A	QAR

MODEL NO	BODY DASH NO	# 4 PORT	GAGE PORT	FLANGE TH'D. TYPE
QAR	-001	SAE-6	.250-18NPTF	INCH
QAR/M	-002	.250-19BSPP	.250-19BSPP	METRIC

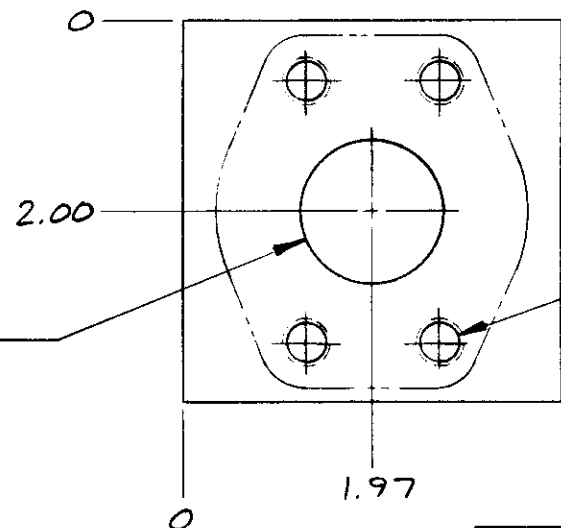
#4 PORT PER CHART



INCH: .375-16UNC x .62 DP.
METRIC: M10 x 1.5-6H x .62 DP.
MT'G. HOLE- TYP. (2) PLC'S.

GAGE PORT PER CHART

SAE 1.50 DIA. CODE 61
4-BOLT FLANGE PATTERN
TYP. (3) PLACES



INCH: .500-13 UNC x 1.06 DP.
METRIC: M12 x 1.75-6H x 1.06 DP.
TYP. (12) PLACES

ITEM	PART NO.	PART NAME	QTY
1	151-737-***	BODY	1

A				ADDED CHART 4-002				1-22-90		DAS		E/R		2755		UNLESS OTHERWISE SPECIFIED		TITLE BODY- 1.50" CODE 61 LINE-MT'D. T-24A CAVITY				REVISION A		PART NO. QAR	
LET.				REVISION				DATE		DRN		CHK		REL		DIMENSION TOL .X = ± .030 .XX = ± .015 .XXX = ± .005		SCALE 1/2		REF.		MATERIAL ALUMINUM		HEAT TREAT & FINISH	
																ANGLE TOL. ± 1/2°		DRAWN DAS		CHECK RJC		RELEASE 1559			
																FINISH 80V		DATE 1-16-88		DATE 1-18-88		DATE 1-19-88			
																REMOVE ALL BURRS									

