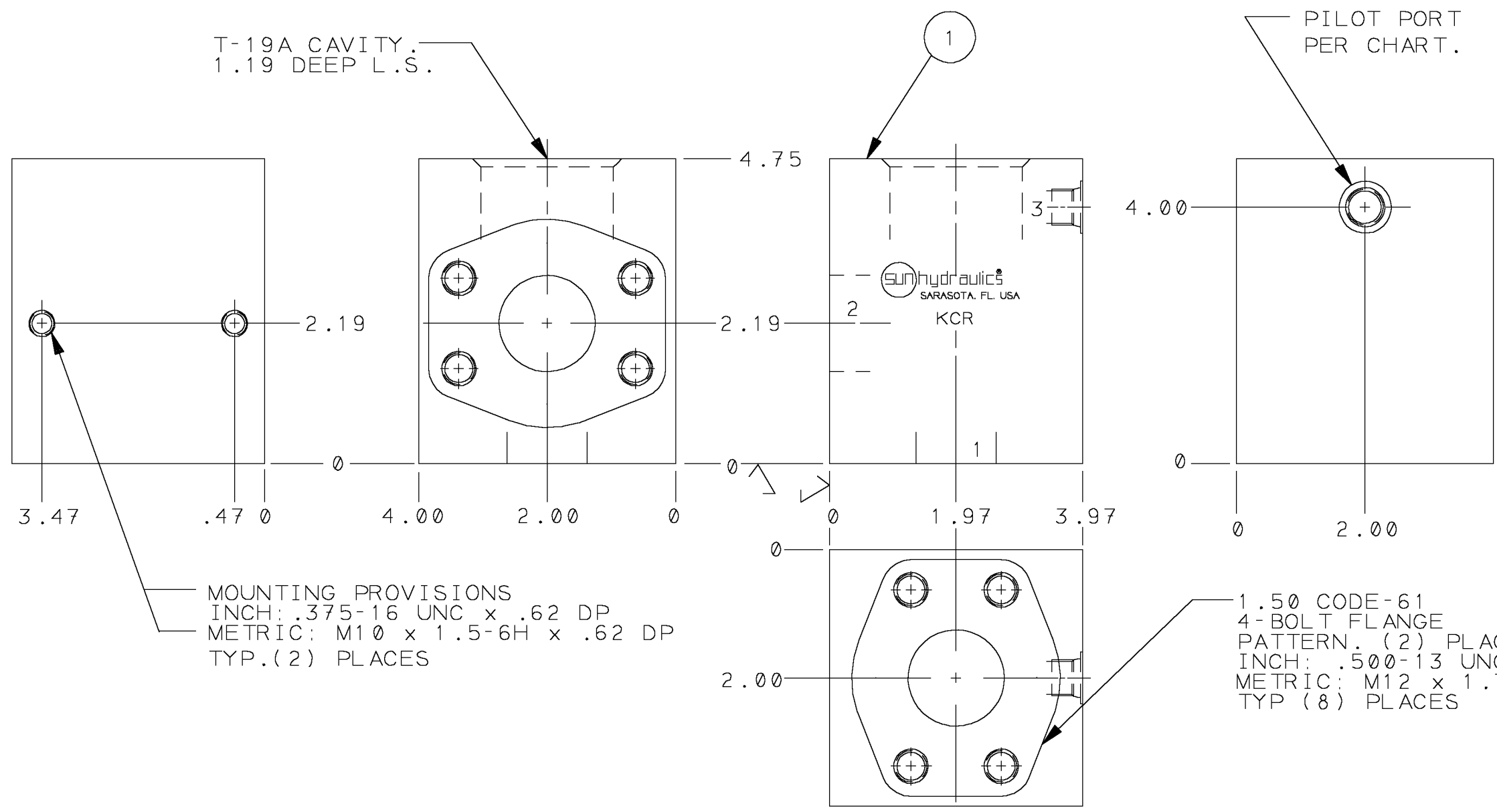




T-19A CAVITY.
1.19 DEEP L.S.

PILOT PORT
PER CHART.

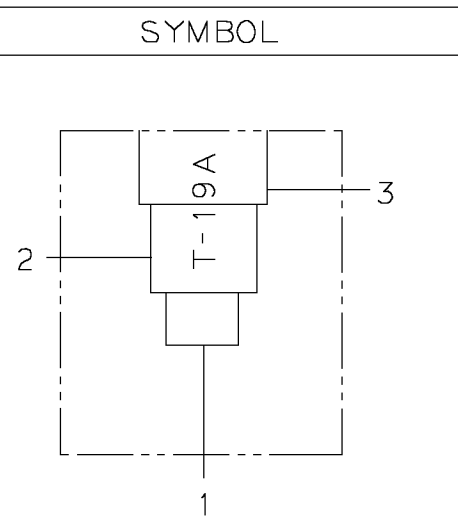
MOUNTING PROVISIONS
INCH: .375-16 UNC x .62 DP
METRIC: M10 x 1.5-6H x .62 DP
TYP.(2) PLACES

1.50 CODE-61
4-BOLT FLANGE
PATTERN. (2) PLACES.
INCH: .500-13 UNC x 1.06 DP
METRIC: M12 x 1.75-6H x 1.06 DP
TYP (8) PLACES

REVISION	PART NO.		
C	KCR		
MODEL NO.	BODY DASH No.	FLANGE TH'D TYPE	PILOT PORT
KCR	001	INCH	SAE-6
KCR/M	002	METRIC	1/4 BSPP

FOR OTHER OPTIONS
SEE OPTION SHEET.

NOTES :
1) ALUMINUM BODIES-3000 PSI
MAXIMUM CONTINUOUS SERVICE
PRESSURE.



OUTLINE DRAWING						1	151-054-SEE TABLE	BODY	1
TITLE						PART NO.		PART NAME	
LINE MTD. T-19A CAV. 1.50 CODE-61 FLANGE						C		KCR	
UNLESS OTHERWISE SPECIFIED						SCALE		MATERIAL	
DIMENSION TOL						1/2		ALUMINUM BODY	
.x = ±.030						REF. CODE-62 = KC6, KC6/M		HEAT TREAT & FINISH	
.xx = ±.015						DRAWN BRS		CHECK R/B	
.xxx = ±.005						DATE 1/18/89		RELEASE DATE 1/18/89	
ANGLE TOL ± 1/2						DATE 1/18/89		DATE 1/18/89	
FINISH 80✓						DATE 1/18/89		DATE 1/18/89	
REMOVE ALL BURRS						DATE 1/18/89		DATE 1/18/89	
C L.S DEPTH OF T-19A WAS 1.16						22 AUG 97		NHH DEB 0121	
B REVISED AND REDRAWN.						1-18-89		BRS	
LET REVISION						DATE		DRN CHK REL	

