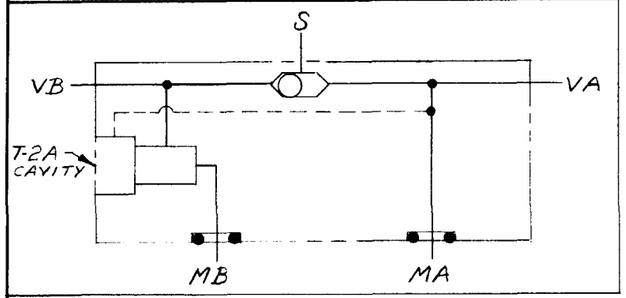
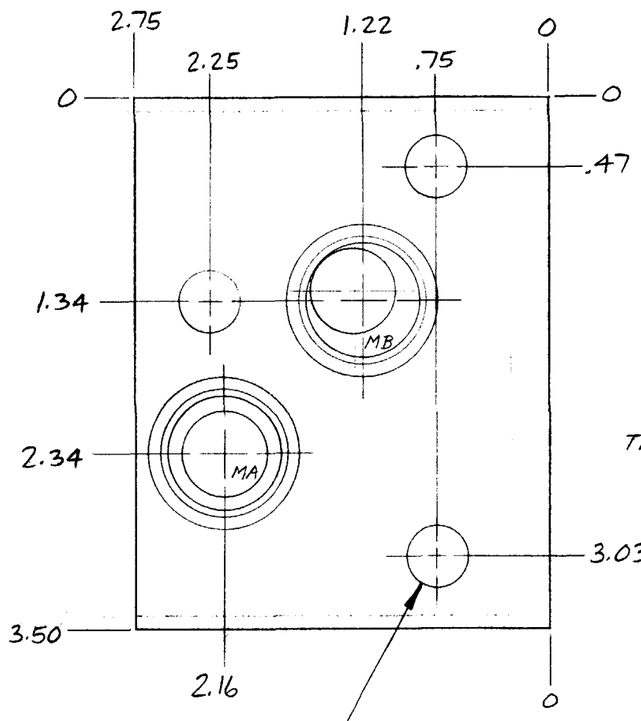
REVISION	PART NO.
A	ZVA

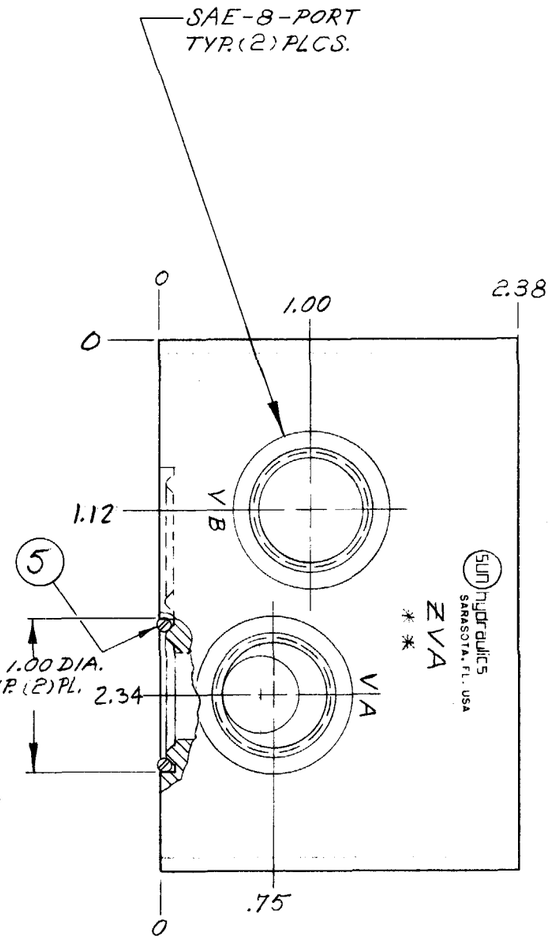
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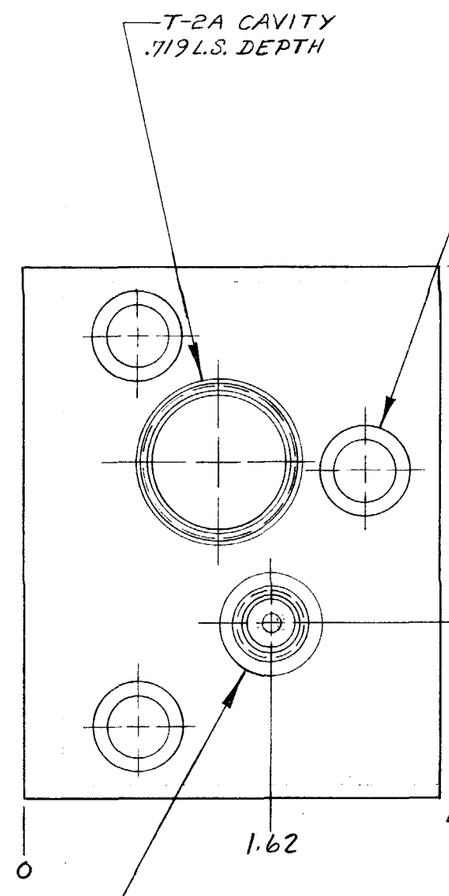


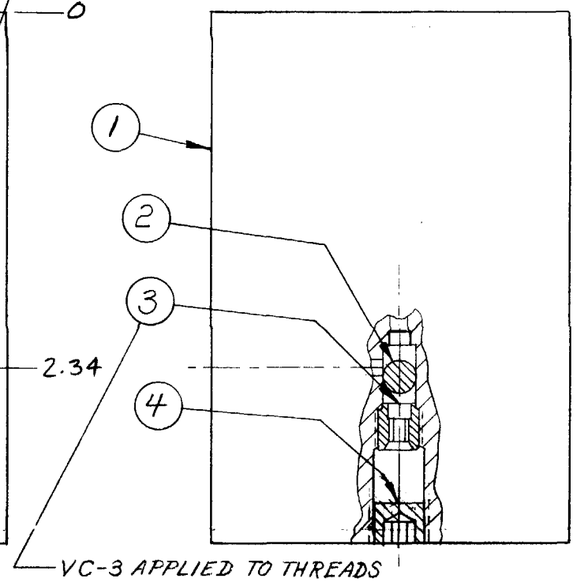
NOTES

1. SEALS: BUNA-N
2. FACE SEALS, TWO-117 PROVIDED









ITEM	PART NO.	PART NAME	QTY
5	500-001-117	SEAL "O" RING	2
4	340-002	PIPE PLUG	1
3	260-010	SEAT	1
2	800-001-070	BALL	1
1	150-762	BODY	1

OUTLINE & ASSEMBLY

LET.	REVISION	DATE	DRN	CHK	REL
–	SEALS WERE VITON	8-17-92	DAS		2005
A	INCREASED SIZE - 2.75 WAS 2.50 3.50 WAS 3.31	4 28 88	DAS		1649

UNLESS OTHERWISE SPECIFIED
DIMENSION TOL.
.x = ± .030
.xx = ± .015
.xxx = ± .005
ANGLE TOL. ± 1°
FINISH 125√
REMOVE ALL BURRS

TITLE CHAR-LYNN 2000 "B" PORT C'BAL. VALVE BODY-W/SHUTTLE MANIFOLD MOUNT

SCALE	REF.	MATERIAL
1:1		ALUM.

DRAWN	CHECK	RELEASE	HEAT TREAT & FINISH
HHP	VOA	184	
DATE 2-17-82	DATE 2-19-82	DATE 2-19-82	

REVISION A | PART NO. ZVA

sun hydraulics CORPORATION
1500 COUNTY LINE ROAD
SARASOTA, FLORIDA 33580 U.S.A.
TELEPHONE 813/355-2983