

THIRD ANGLE
PROJECTION



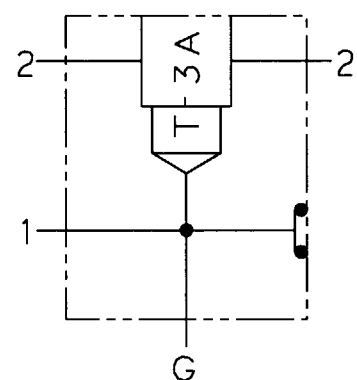
REVISION
C

PART NO.

ZQJ

NOTES:
1) SEALS: BUNA-N

SYMBOL



Technical drawing of a hydraulic cylinder head. The drawing includes the following dimensions and features:

- Top horizontal dimension: 2.44
- Top horizontal dimension: 1.69
- Left vertical dimension: 5.25
- Left vertical dimension: 4.19
- Right vertical dimension: 1.96
- Bottom horizontal dimension: 0
- Bottom horizontal dimension: 0
- Top right corner dimension: 0
- Callout 1: Points to the top edge of the cylinder head.
- Callout 2: Points to the bottom edge of the cylinder head.
- Text: "sun hydraulics SARASOTA, FL. USA ZQJ"
- Text: "G" (likely a grade or material designation)

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PORTS #2 0
.750-14 BSPP PORT
TYP (2) PLACES

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L MOUNTING HOLES:
 INCH: .41 DIA. THRU HOLES.
 METRIC: .42 DIA. THRU HOLES.
 TYP. (4) PLACES

2	500-001-219	O-RING	1
1	151-105- SEE CHART	BODY	1
ITEM	PART NO.	PART NAME	QTY

OUTLINE & ASSEMBLY

									TITLE	DIRECT SAE 1.00 CODE 61 FLANGE MTD T-3A CAVITY	REVISION	C	PART NO.	ZQJ
									UNLESS OTHERWISE SPECIFIED					
									DIMENSION TOL					
									.X = +/- .030					
									.XX = +/- .015					
									.XXX = +/- .005					
C	B	A	LTR	STRETCHED BODY LENGHT BY .312 TO ACCOMIDATE FOR .422 MTG HOLES.	29APR96	MAE	DA\$	7230	SCALE REF	1 : 1 ZQL , ZQK CODE 62 = ZCF	MATERIAL	ALUMINUM		
B	A	A		REDRAWN, ADDED CHART & -004	29APR96	MAE	DA\$	7230	DRAWN R/B	CHECK RJC	RELEASE 632	HEAT TREAT & FINISH		
				ADDED NOTES SEAL WAS VITON.	1-27-89	DA\$	RJB	1943	DATE 9-4-84	DATE 9-7-84	DATE 10-17-84			
				REVISION	DATE	DRN	CHK	REL	ANGLE TOL +/- 1/2°					
									FINISH 80✓					
									REMOVE ALL BURRS					

