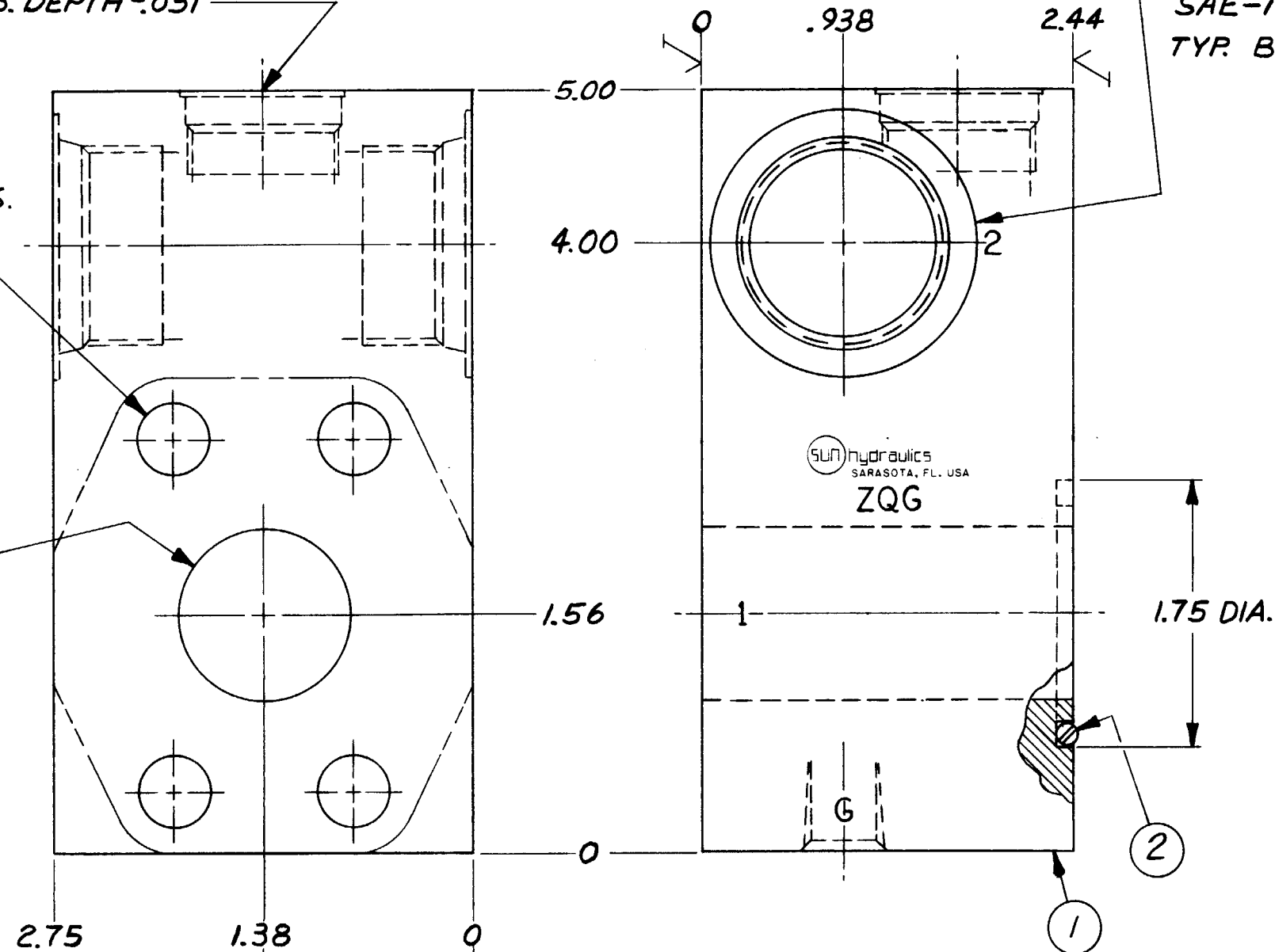


.47 DIA. THRU MTG. HOLES.
TYP. (4) PLACES.

PORT #1.
1.250 SAE CODE 61
4-BOLT FLANGE PATT.
TYP. BOTH SIDES.

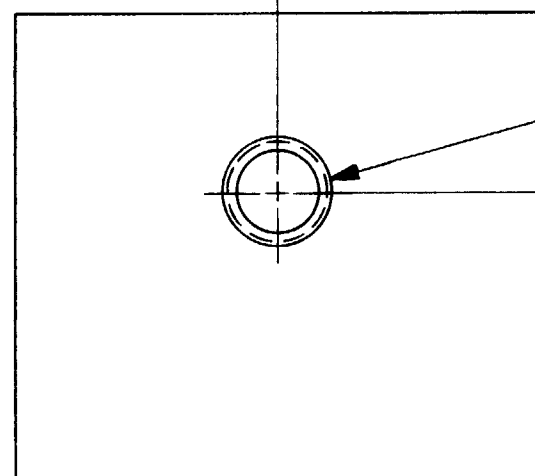
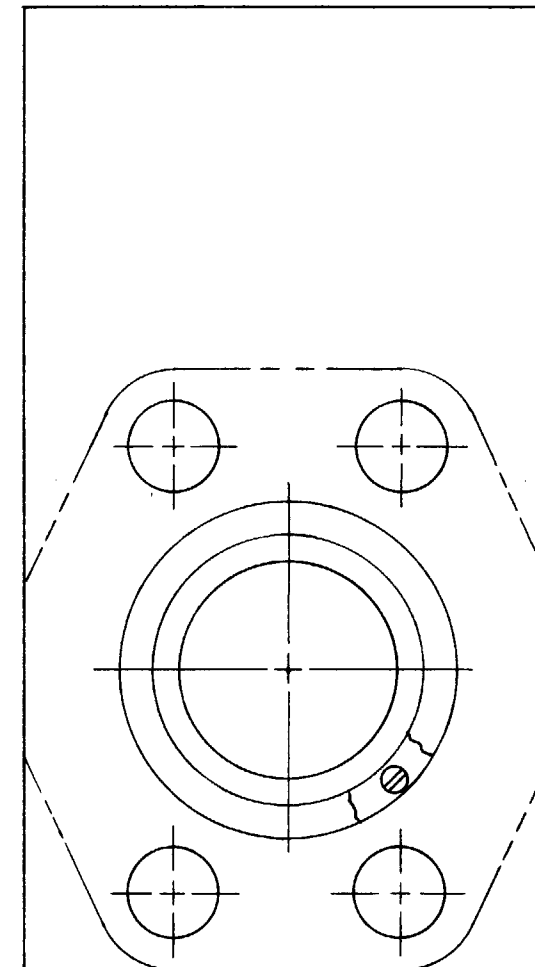
T-3A CAVITY
L.S. DEPTH-.031"



PORTS #2.
SAE-16.
TYP. BOTH SIDES.

REVISION A PART NO. ZQG

- NOTES:
- 1). ALUMINUM BODIES-
3000 PSI MAXIMUM
CONTINUOUS SERVICE
PRESSURE.
 - 2). FOR OTHER OPTIONS,
SEE OPTION SHEET.
 - 3). SEALS: BUNA-N.



GAGE PORT
.250-18 NPTF

2	500-001-222	SEAL "O" RING	1
1	151-109-002	BODY	1
ITEM	PART NO.	PART NAME	QTY

UNLESS OTHERWISE SPECIFIED					TITLE DIRECT SAE 1.25 CODE 61 FLANGE MT'D. T-3A CAV.			REVISION A	PART NO. ZQG	
DIMENSION TOL. .x = ± .030 .xx = ± .015 .xxx = ± .005					SCALE 1=1 REF. CODE 62=ZBW			MATERIAL ALUM.		
ANGLE TOL. ± 1° FINISH 125 V REMOVE ALL BURRS					DRAWN RJB CHECK RJC RELEASE 632			HEAT TREAT & FINISH		
A ADDED NOTES SEAL WAS VITON					1-27-89	DAZ	RJB	1943	SUN hydraulics CORPORATION SARASOTA, FLORIDA TELEPHONE 813/355-2983	
LET.	REVISION				DATE	DRN	CHK	REL	DATE 9-6-84 10-16-84 10-17-84	