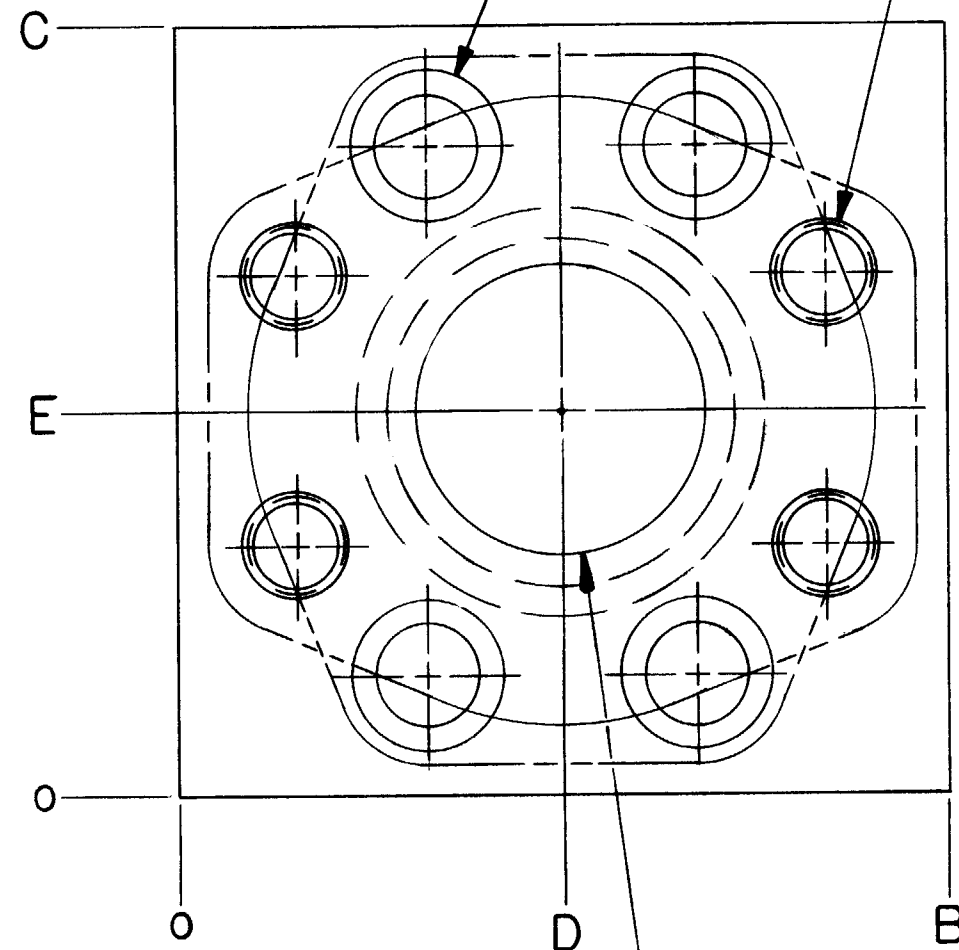


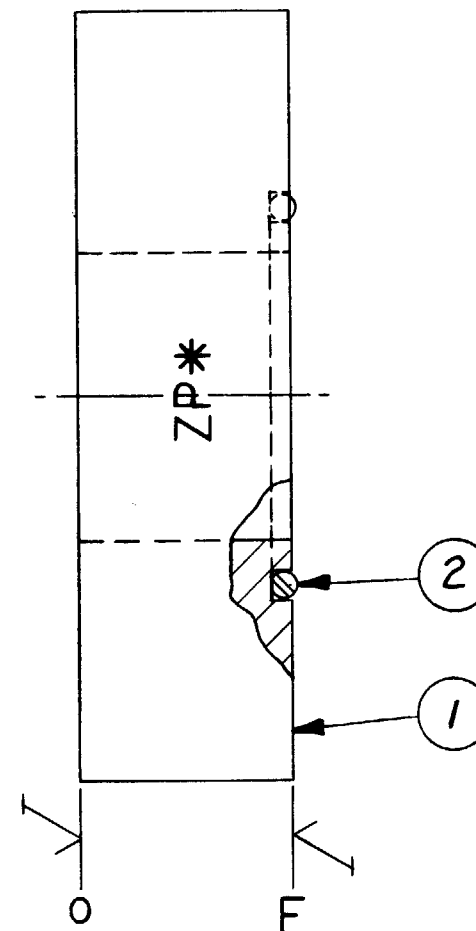
G - CLEARANCE MTG. HOLE THRU.
TYP. (4) PLACES.

H - TAPPED MTG. HOLE.
FULL THREAD THRU.
TYP. (4) PLACES.



SAE STD. PRESS.
4-BOLT FLANGE PATT.
(2) PATTERNS ON SAME
PORT ϕ , ROTATED 90° - A

MODEL NO.	BODY DASH NO.	A FLANGE SIZE	B	C	D	E	F	G			H TAPPED MTG. HOLES	SEAL O-RING DASH NO.
								DIA. THRU	C'BORE DIA.	DEPTH		
ZPZ	-104	3/4"	2.62	2.50	1.31	1.25	.88	.41	.59	.44	.375-16 UNC	-214
ZPY	-103	1"	3.00	3.00	1.50	1.50	.88	.41	.59	.44	.375-16 UNC	-219
ZPX	-102	1 1/4"	3.50	3.50	1.75	1.75	1.12	.47	.69	.50	.438-14 UNC	-222
ZPW	-101	1 1/2"	4.00	4.00	2.00	2.00	1.12	.53	.78	.56	.500-13 UNC	-225



ITEM	PART NO.	PART NAME	QTY
2	500-001-SEE CHART	SEAL "O" RING	1
1	151-SEE CHART	BODY	1

					UNLESS OTHERWISE SPECIFIED		TITLE 3/4, 1", 1 1/4, & 1 1/2" CODE 61 4-BOLT RE-ORIENTING PLATE			REVISION		PART NO. ZPW, ZPX, ZPY, & ZPZ				
					DIMENSION TOL. .x = ± .030 .xx = ± .015 .xxx = ± .005		SCALE 1=1		REF.		MATERIAL ALUM.					
					ANGLE TOL. ± 1° FINISH 125V/ REMOVE ALL BURRS		DRAWN R/B		CHECK		RELEASE 1377		HEAT TREAT & FINISH			
							DATE 8-9-84		DATE		DATE 5-22-87					
- SEAL WAS VITON					8-14-92		D44		2005		 sun hydraulics CORPORATION SARASOTA, FLORIDA TELEPHONE 813/355-2983					
LET. REVISION					DATE		DRN		CHK						REL	