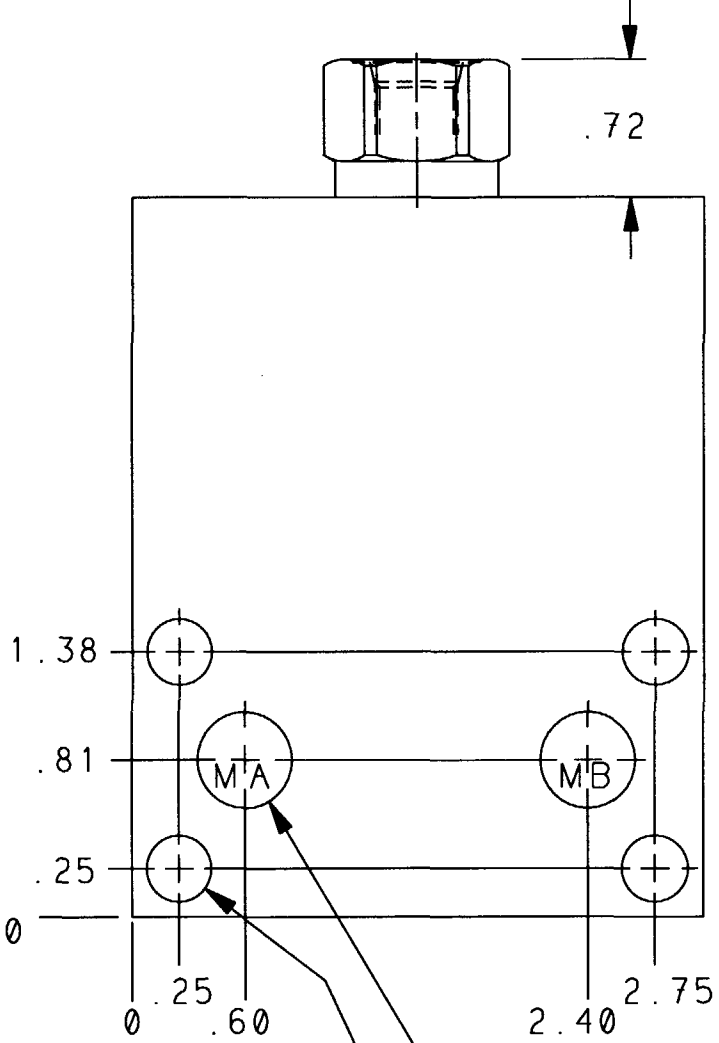
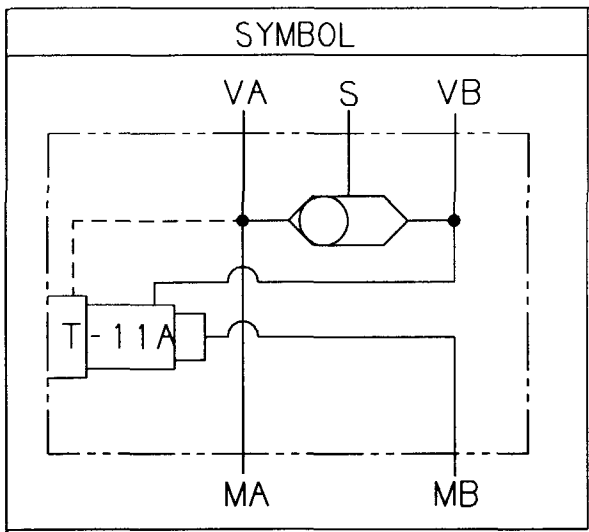
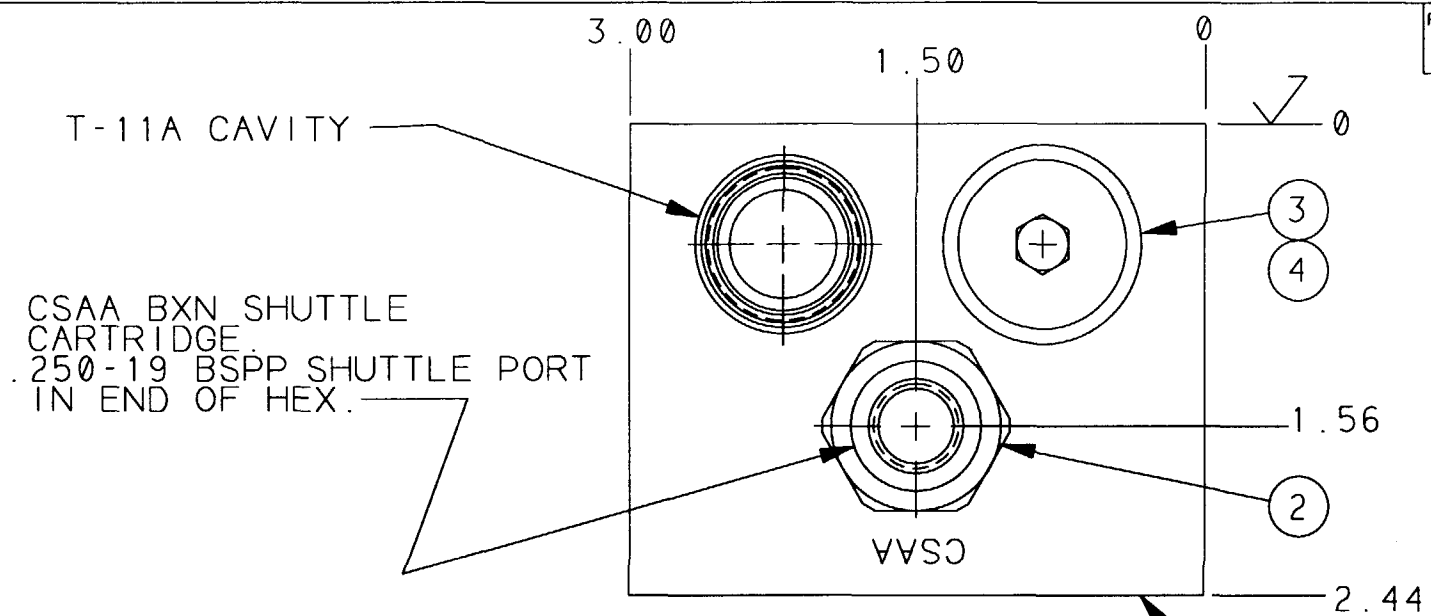
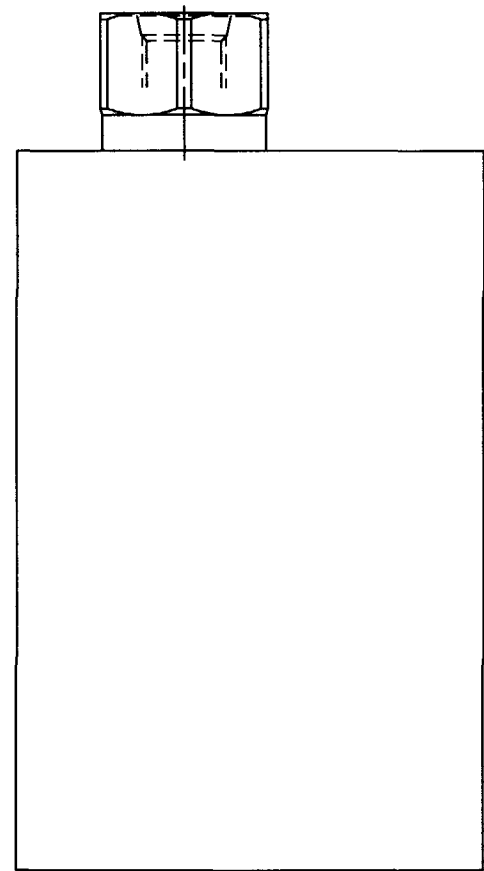




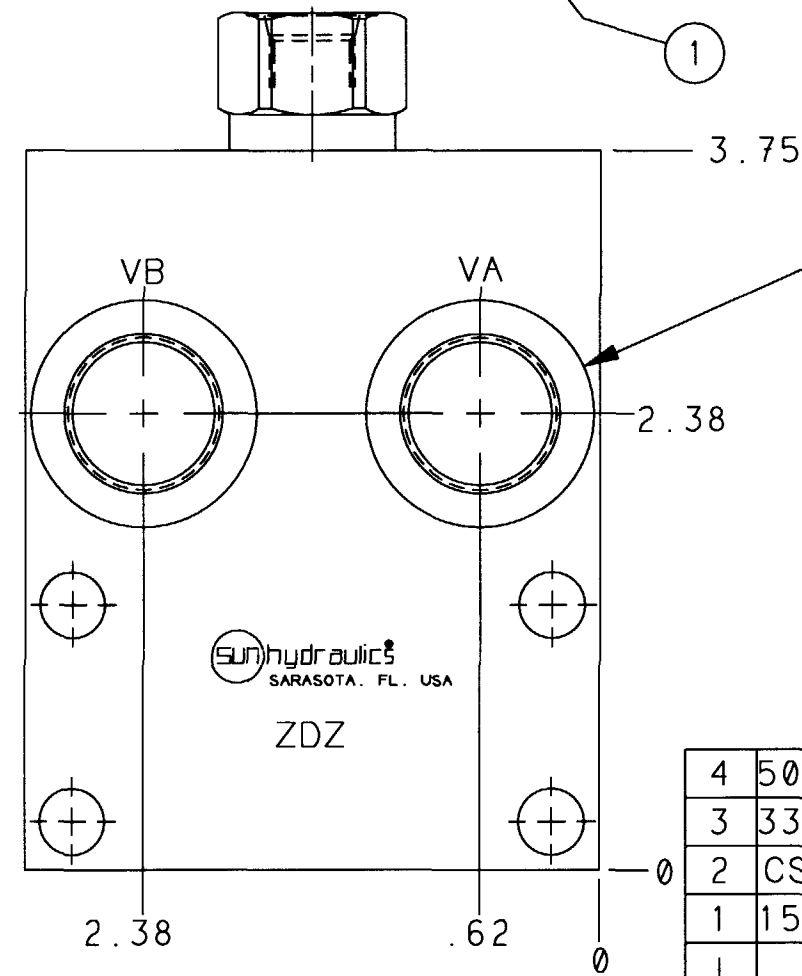
PORTS MA & MB
.50 DIA (2) PLACES.

.34 DIA THRU MTG.
HOLES. (4) PLACES.



REVISION	PART NO.
C	ZDZ

- NOTES:
- 1) SEALS: BUNA-N
 - 2) GAGE PORT ADAPTER
CATALOG P/N ZVQ
REQUIRED WITH ALL
CHARLYN 'S' SERIES
MOTORS.
 - 3) SEE OPTION SHEET
FOR OTHER OPTIONS.



PORTS VA & VB
.500-14 BSPP

ITEM	PART NO.	PART NAME	QTY
4	500-002-908	SEAL O-RING	1
3	330-006-008	SAE O-RING BOSS PLUG	1
2	CSAA BXN	SHUTTLE	1
1	151-847-003	BODY	1

						UNLESS OTHERWISE SPECIFIED	TITLE CHARLYN H & S SERIES DIRECT MOUNTED T-11A CAVITY ON "B" w/ SHUTTLE CARTRIDGE.			
						DIMENSION TOL	SCALE	REF.	MATERIAL ALUMINUM STEEL & NOTED	
O	CORRECTED SYMBOL.	16MAY94	RJB	5657		.x ±.030	1 = 1			
B	REVISED SYMBOL.	31 MAR94	BRS	5522		.xx ±.015				
						.xxx ±.005				
A	ITEM 4 WAS 500-102-908, ADDED NOTE 3, NOTE 1 WAS BUNA & VITON	14 NOV88	RJB	DAS	1857	ANGLE TOL ± 1/2 FINISH 80✓ REMOVE ALL BURRS	DRAWN RJB	CHECK DAS	RELEASE 1786	HEAT TREAT & FINISH
LET	REVISION	DATE	DRN	CHK	REL		DATE 8/14/88	DATE 8/14/88	DATE 8/29/88	