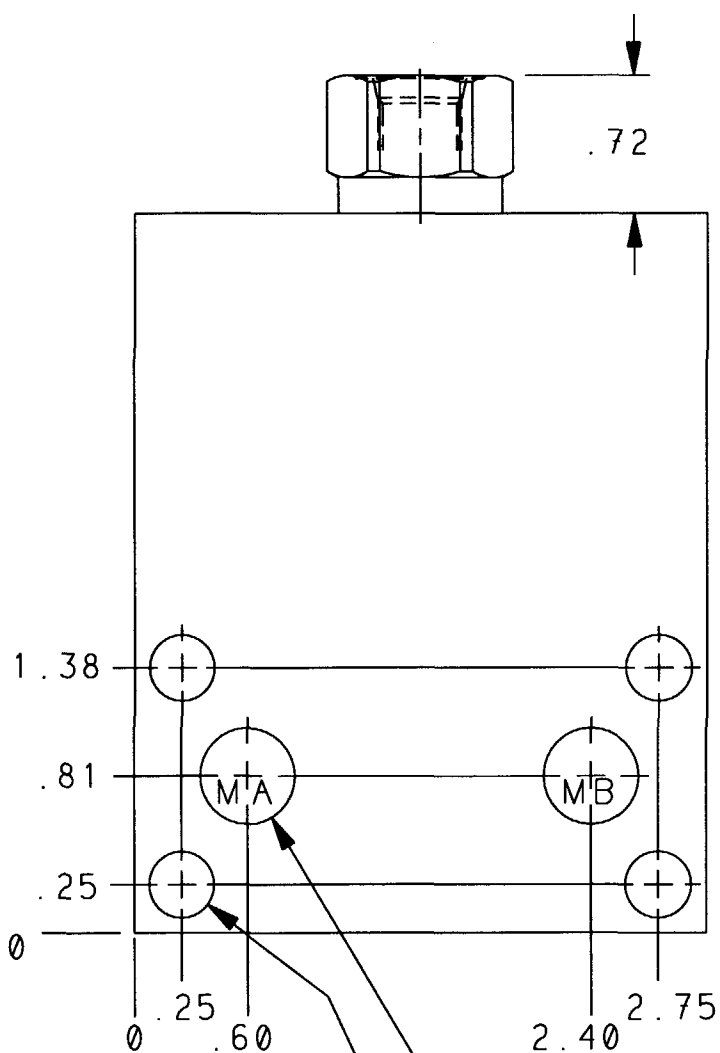
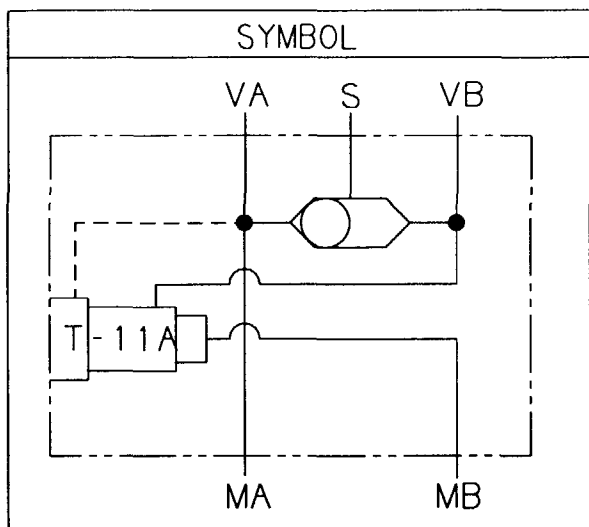


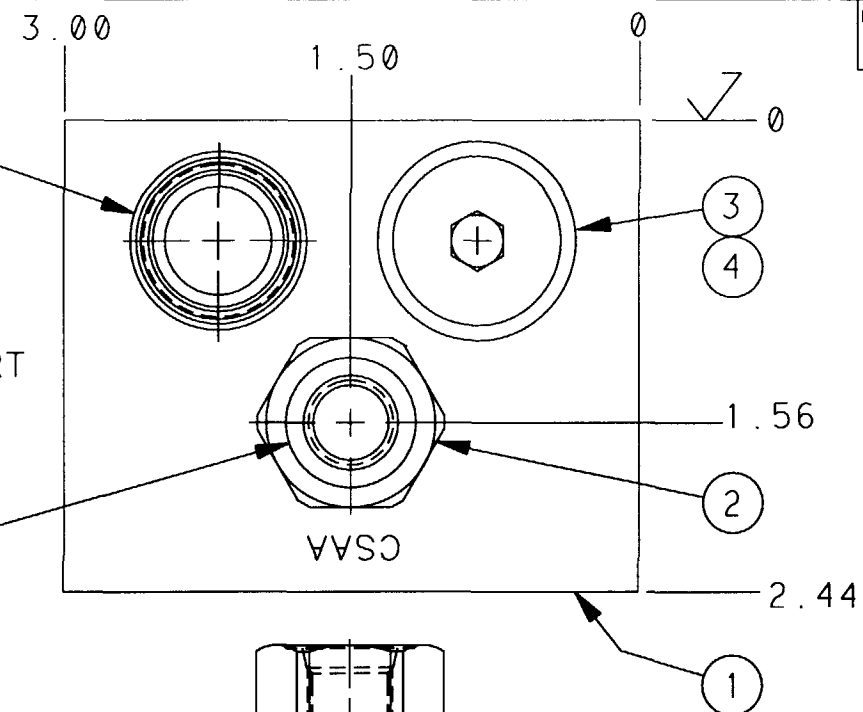


PORTS MA & MB
.50 DIA (2) PLACES.

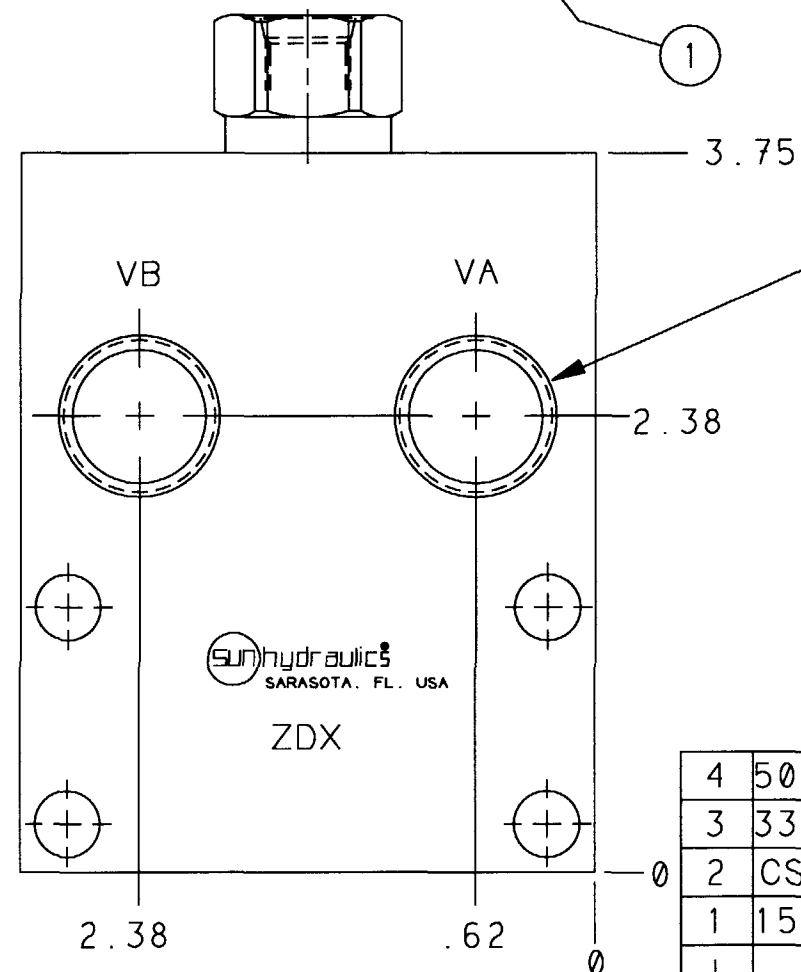
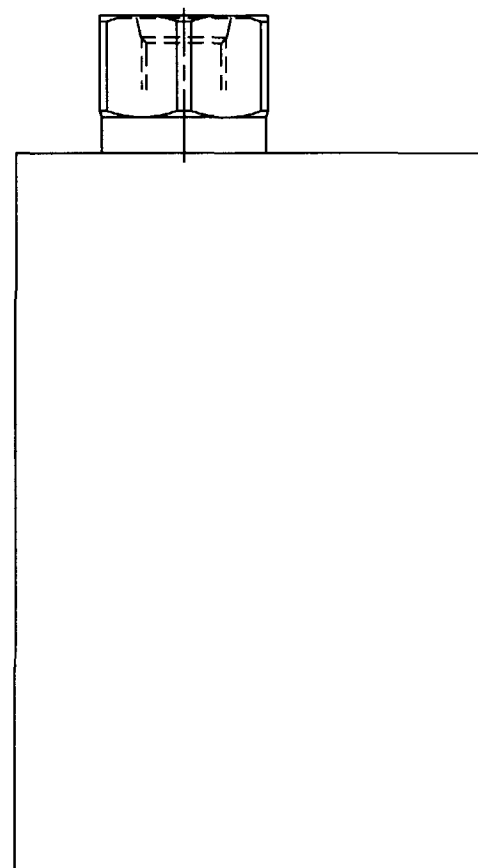
.34 DIA THRU MTG.
HOLES. (4) PLACES.

T-11A CAVITY

CSAA EXN SHUTTLE
CARTRIDGE
SAE-4 SHUTTLE PORT
IN END OF HEX.



- REVISION C PART NO. ZDX
- NOTES:
- 1) SEALS: BUNA-N
 - 2) GAGE PORT ADAPTER CATALOG P/N ZVQ REQUIRED WITH ALL CHARLYN 'S' SERIES MOTORS.
 - 3) SEE OPTION SHEET FOR OTHER OPTIONS.



4	500-002-908	SEAL O-RING	1
3	330-006-008	SAE O-RING BOSS PLUG	1
2	CSAA EXN	SHUTTLE	1
1	151-847-001	BODY	1
ITEM	PART NO.	PART NAME	QTY

OUTLINE & ASSEMBLY

LET	REVISION	DATE	DRN	CHK	REL
O	CORRECTED SYMBOL.	16MAY94	RJB		
B	REVISED SYMBOL.	31 MAR94	BRS		
A	ITEM 4 WAS 500-102-908, ADDED NOTE 3, NOTE 1 WAS BUNA & VITON	14 NOV88	RJB	DAS	1857

UNLESS OTHERWISE SPECIFIED		
DIMENSION	TOL	
.x	±.030	
xx	±.015	
xxx	±.005	
ANGLE	TOL ± 1/2	
FINISH	80V	
REMOVE ALL	BURRS	
TITLE	CHARLYN H & S SERIES DIRECT MOUNTED T-11A CAVITY ON 'B' W/ SHUTTLE CARTRIDGE.	
SCALE	REF.	
1 = 1		
DRAWN	CHECK	RELEASE
RJB	DAS	1786
DATE	DATE	DATE
8/14/88	8/14/88	8/29/88

REVISION C	PART NO. ZDX
MATERIAL ALUMINUM STEEL & NOTED	
HEAT TREAT & FINISH	
CORPORATION 1500 UNIVERSITY PARKWAY SARASOTA, FLORIDA 34243, USA TELEPHONE (813) 355-2983	