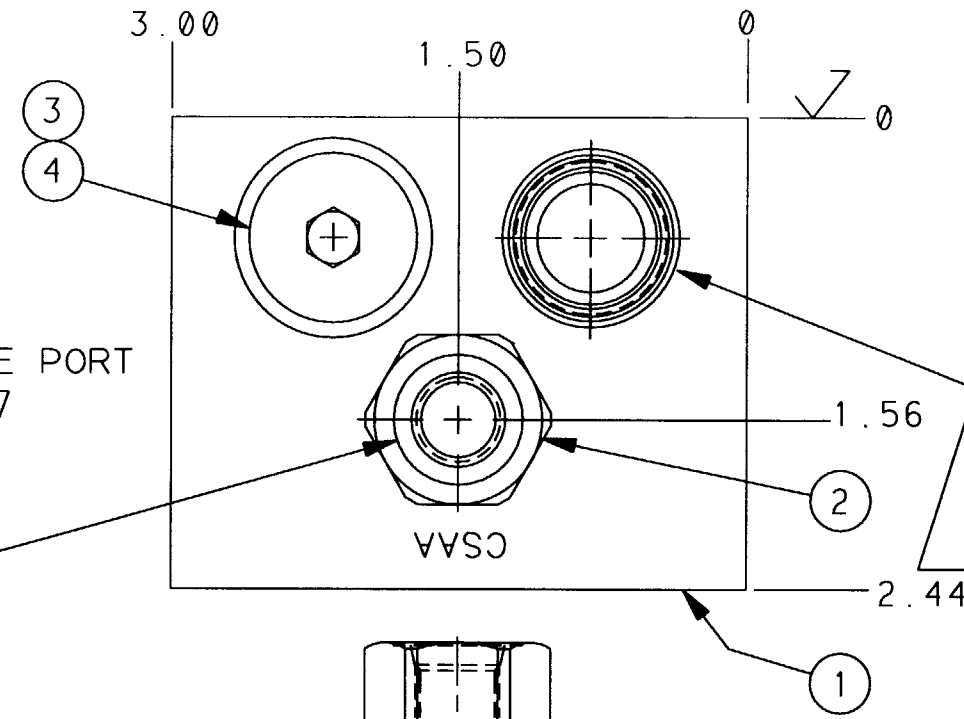
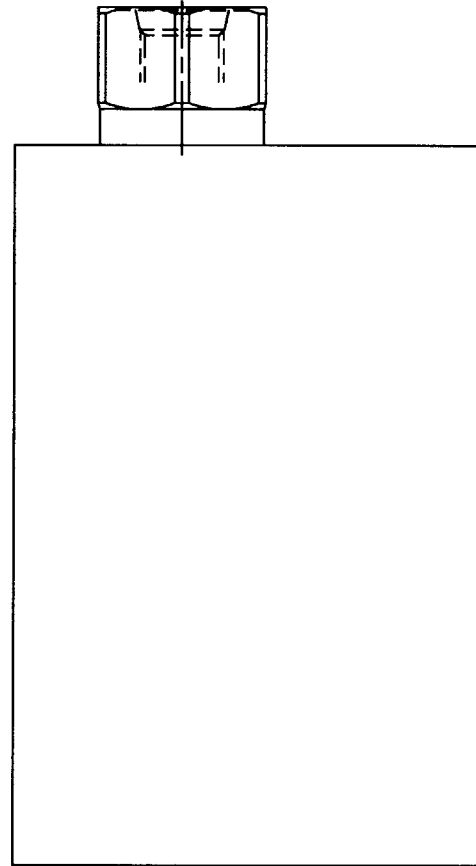
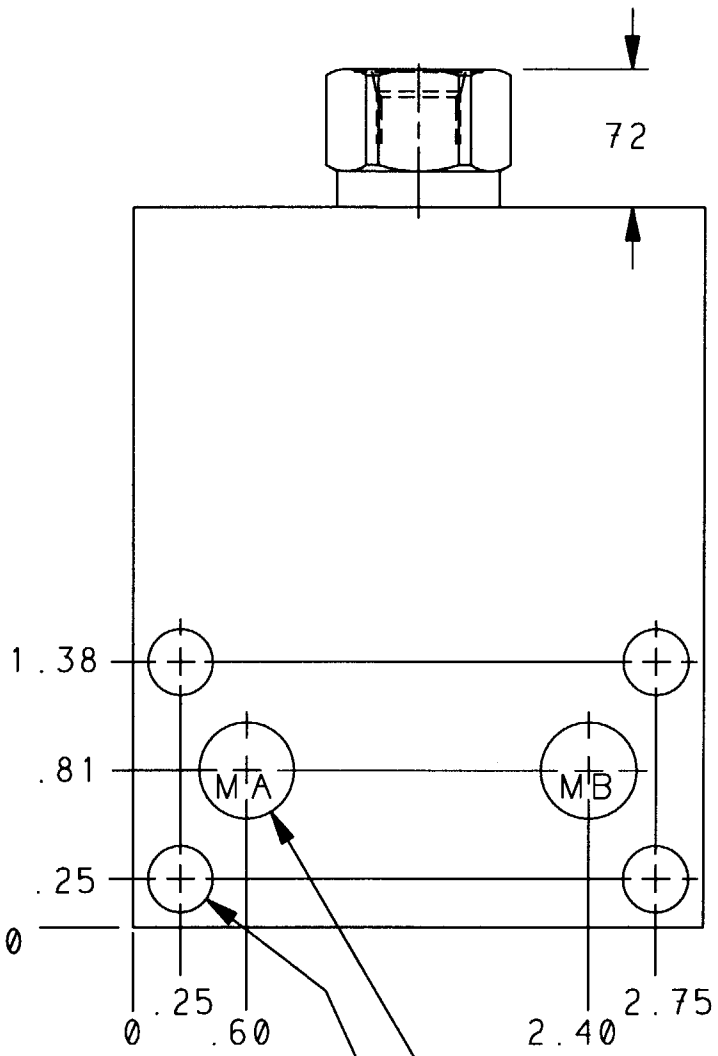
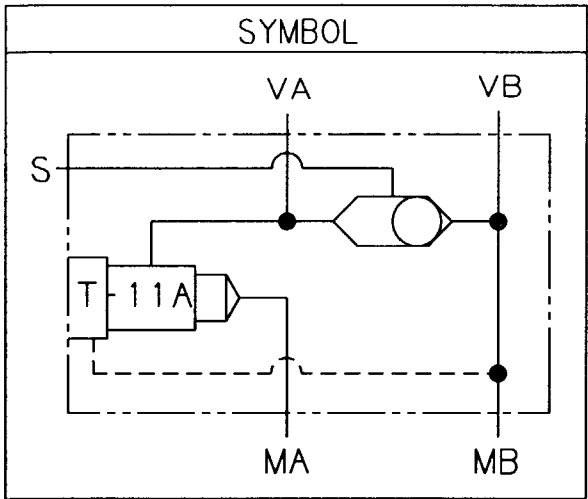
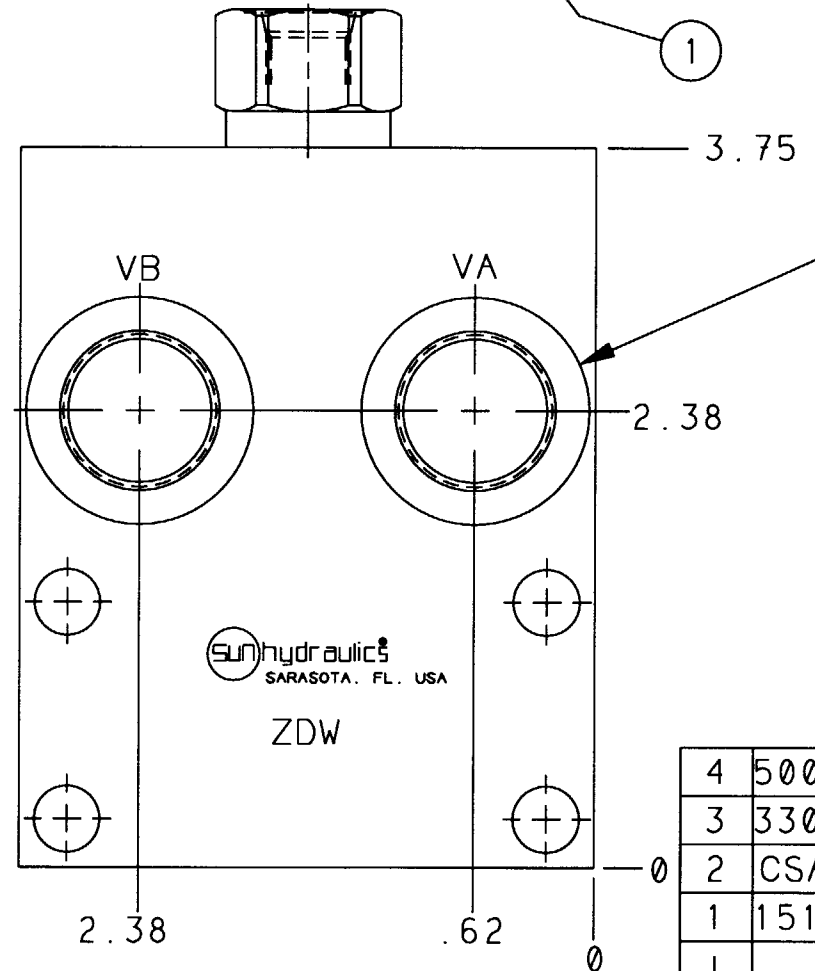




- REVISION B PART NO. ZDW
- NOTES:
- 1) SEALS: BUNA-N
 - 2) GAGE PORT ADAPTER CATALOG P/N ZVQ REQUIRED WITH ALL CHARLYN 'S' SERIES MOTORS.
 - 3) SEE OPTION SHEET FOR OTHER OPTIONS.
- T-11A CAVITY



4	500-002-908	SEAL O-RING	1
3	330-006-008	SAE O-RING BOSS PLUG	1
2	CSAA BXN	SHUTTLE	1
1	151-848-003	BODY	1
ITEM	PART NO.	PART NAME	QTY

REV	REVISION	DATE	DRN	CHK	REL
B	REVISED SYMBOL.	31 MAR94	BRS		
A	ITEM 4 WAS 500-102-908, ADDED NOTE 3, NOTE 1 WAS BUNA & VITON	14 NOV88	RJB	DAS	1857

UNLESS OTHERWISE SPECIFIED		
DIMENSION	TOL	
.x	±.030	
.xx	±.015	
.xxx	±.005	
ANGLE	TOL ± 1/2	
FINISH	80	
REMOVE ALL	BURRS	
OUTLINE & ASSEMBLY		
TITLE CHARLYN H & S SERIES DIRECT MOUNTED T-11A CAVITY ON 'A' W/ SHUTTLE CARTRIDGE.		
SCALE REF.	MATERIAL ALUMINUM STEEL & NOTED	
1 = 1	HEAT TREAT & FINISH	
DRAWN R/B	CHECK DAS	RELEASE 1786
DATE 8/14/88	DATE 8/14/88	DATE 8/29/88

REVISION B PART NO. ZDW

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