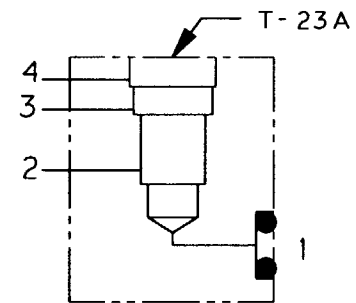


SYMBOL



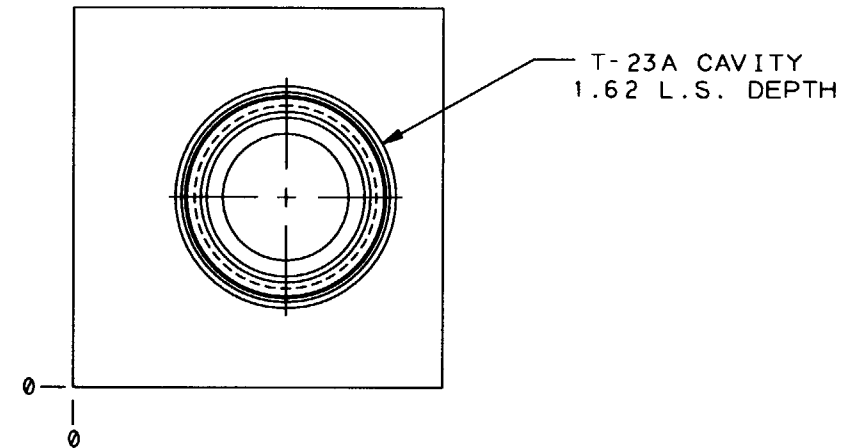
3RD ANGLE PROJECTION

3	REVISION
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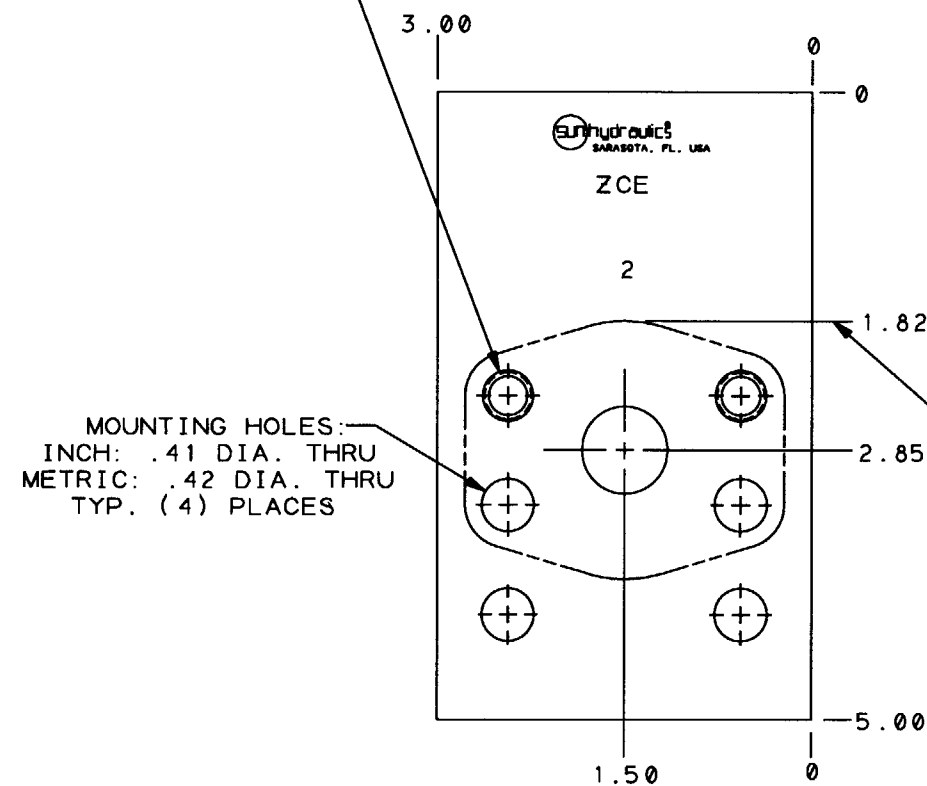
ON	PART NO.
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ZCE

MODEL NO.	BODY DASH NO.	FLANGE MTG. TYPE	PORTS 3 & 4
ZCE	001	INCH	SAE -6
ZCE/M	003	METRIC	1/4 BSPP



INCH: .375-16 UNC-2B X .88 DP.
METRIC: M10x1.5-6H X .88 DP.
TYP. (2) PLACES



Technical drawing of a rectangular plate with two circular ports and a curved section. Dimensions are given in inches.

Top view dimensions:

- Overall width: 2.94
- Overall height: 1.34
- Port 4 diameter: 1.08
- Port 3 diameter: 2.23
- Distance from top edge to Port 4 center: .50
- Distance from left edge to Port 4 center: 1.08
- Distance from left edge to Port 3 center: 2.23
- Distance from bottom edge to Port 3 center: 1.34

Bottom view dimensions:

- Overall width: 2.94
- Overall height: 1.34
- Port 4 diameter: 1.08
- Port 3 diameter: 2.23
- Distance from top edge to Port 4 center: .50
- Distance from left edge to Port 4 center: 1.08
- Distance from left edge to Port 3 center: 2.23
- Distance from bottom edge to Port 3 center: 1.34

Curved section dimensions:

- Radius: 3.73
- Distance from bottom edge to center of curved section: 3.73

Detail view of the curved section shows two circular ports with diameters of 1.08 and 2.23.

4-BOLT FLANGE PATTERN
TYP. (2) PLACES

— DO NOT STAMP
BELOW THIS LINE

NOTES:

- 1)SEALS: BUNA-N
- 2)FACE "O" RING, - 214 (1) REQUIRED,
PROVIDED.
- 3)ALUMINUM BODIES-3000 PSI
MAXIMUM CONTINUOUS SERVICE
PRESSURE.

2	500-001-214	"O" RING	1
1	153-398	BODY	1
ITEM	PART NO.	PART NAME	QTY

				UNLESS OTHERWISE SPECIFIED		TITLE		T-23A CAVITY		REVISION		PART NO.	
				DIMENSION TOL		SCALE		REF.		MATERIAL		ZCE	
				.X = ±.030		1/1				ALUMINUM			
				.XX = ±.015		DRAWN		CHECK		HEAT TREAT & FINISH			
				.XXX = ±.005		6TW		DAS					
				ANGLE TOL ± X		DATE		DATE					
				FINISH 80V		15DEC81		16DEC81					
				REMOVE ALL									
				BURRS									
LET		REVISION		DATE		DRN		CHK		APR			