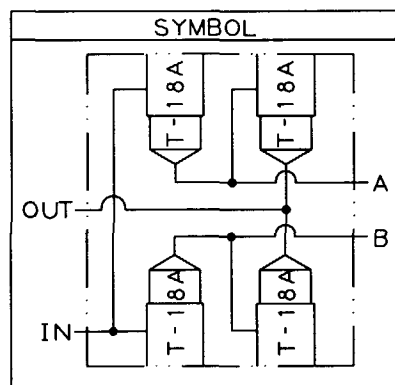
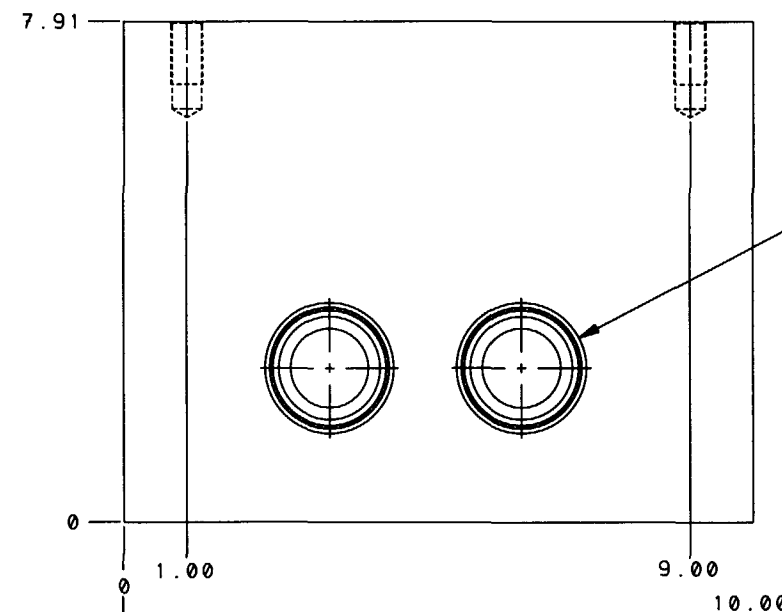
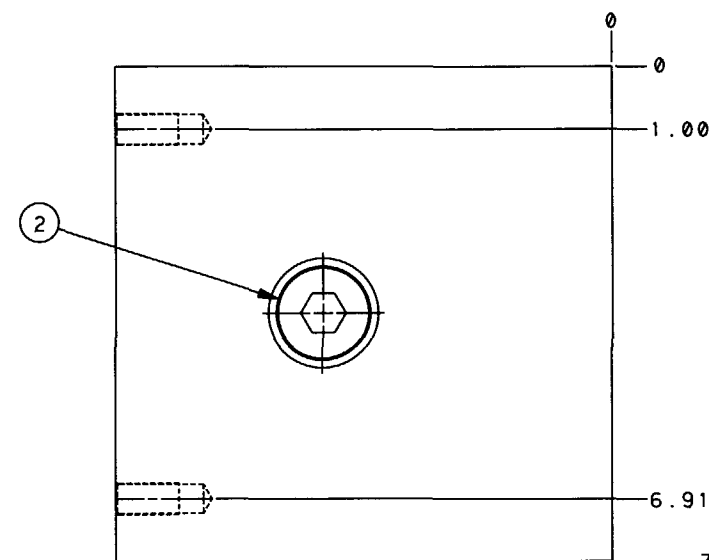




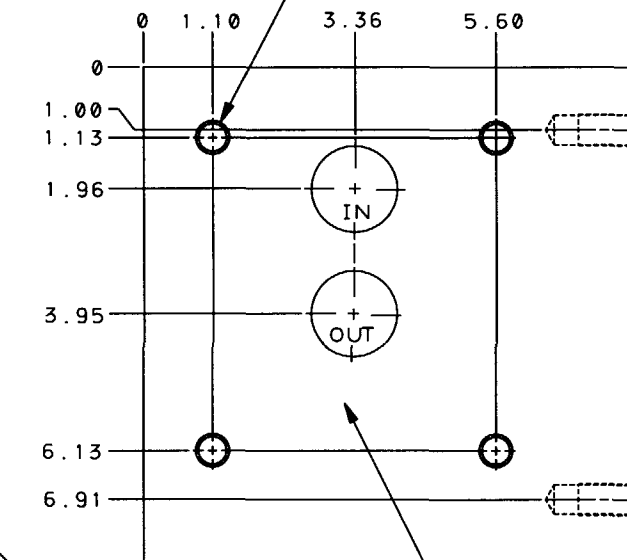
3RD ANGLE PROJECTION		REVISION	PART NO.
		Z3D	
MODEL NO.	BODY DASH NO.	MTG HOLE TH'D TYPE	
Z3D	-001	INCH	
Z3D/M	-002	METRIC	



T-18A CAVITY
.062 L.S. DEPTH
TYP. (2) PLACES

MOUNTING HOLES:
INCH: .500-13 UNC-2B x 1.00 DP.
METRIC: M14x2.0-6H x 1.00 DP.
TYP. (4) PLACES

INCH: .500-13 UNC-2B x .75 DP.
METRIC: M14x2.0-6H x .75 DP.
TYP. (4) PLACES

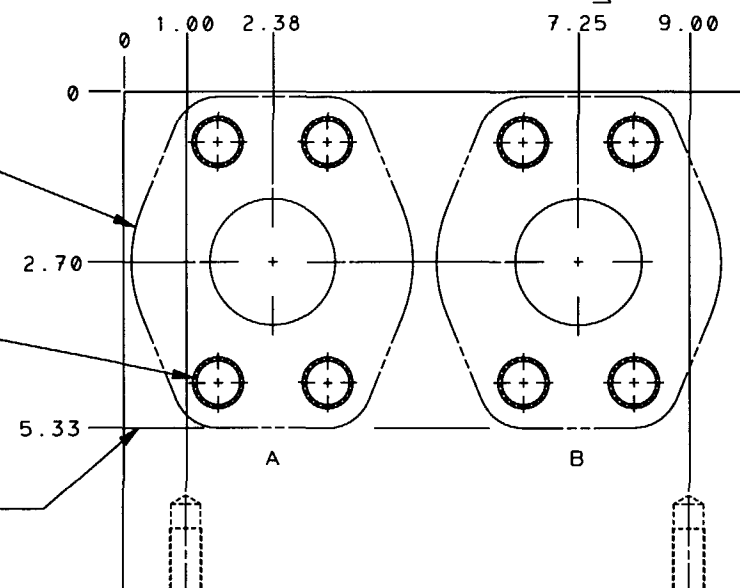


PATTERN FOR
SCHROEDER KF-30/50
FILTER

T-18A CAVITY
.500 L.S. DEPTH
TYP. (2) PLACES

2.00 SAE CODE 62
4-BOLT FLANGE PATTERN
TYP. (2) PLACES

INCH: .750-10 UNC-2B x 1.50 DP.
METRIC: M20x2.5-6H x 1.50 DP.
TYP. (8) PLACES



NOTES:

1) SEALS: BUNA-N

2) ALUMINUM BODIES-3000 PSI
MAXIMUM CONTINUOUS SERVICE
PRESSURE.

DO NOT STAMP ABOVE
THIS LINE

REVISION	DATE	DRN	CHK	REL

UNLESS OTHERWISE SPECIFIED	TITLE FILTER RECTIFIER MANIFOLD FOR SCHROEDER KF-30/50 FILTER		
DIMENSION TOL.	SCALE REF.	MATERIAL ALUMINUM, STEEL, & AS NOTED	
.X ±.030	1/2 VTM	HEAT TREAT & FINISH	
.XX ±.015			
.XXX ±.005			
ANGLE TOL ±1/4	DRAWN	CHECK	RELEASE
FINISH 80V	STW	DAZ	6789
REMOVE ALL BURRS	DATE	DATE	DATE
	14SEP95	14SEP95	14SEP95

2	A330-006-016	HEX SOCKET O-RING BOSS PLUG	1
1	153-801	SEE CHART	1
	PART NO.	PART NAME	QTY

