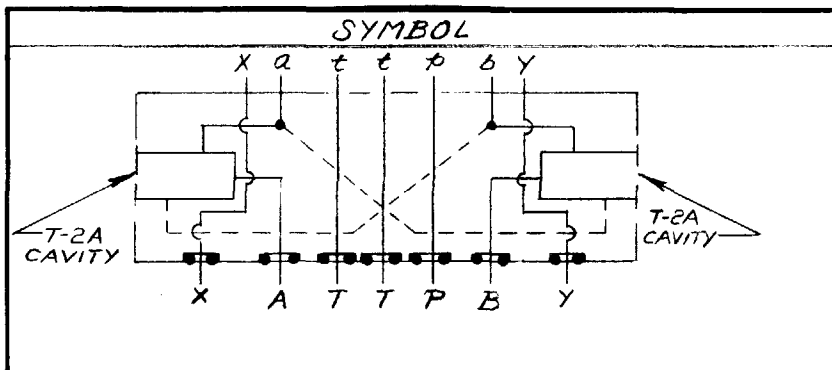
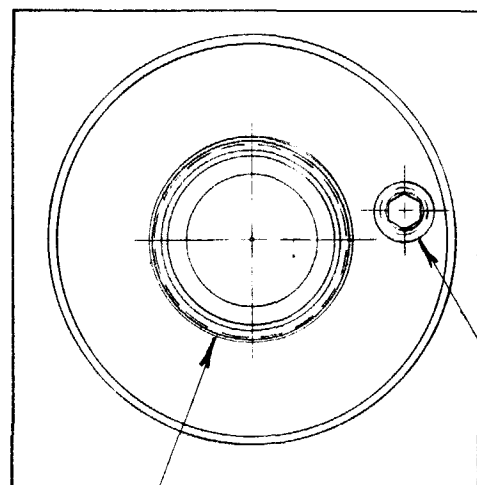




REVISION	PART NO.
A	YWL

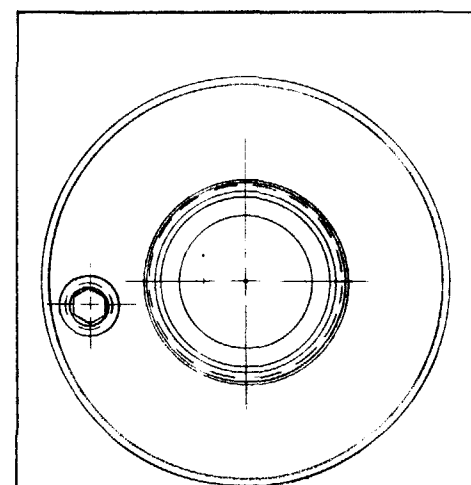
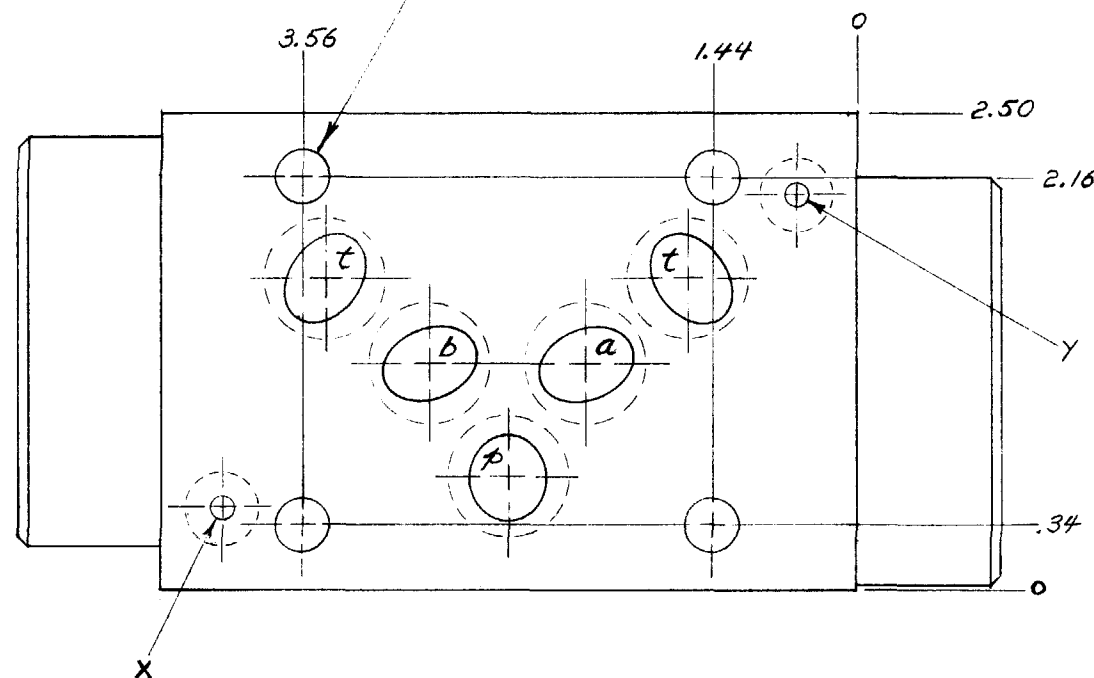
NOTES

1. SEALS: BUNA

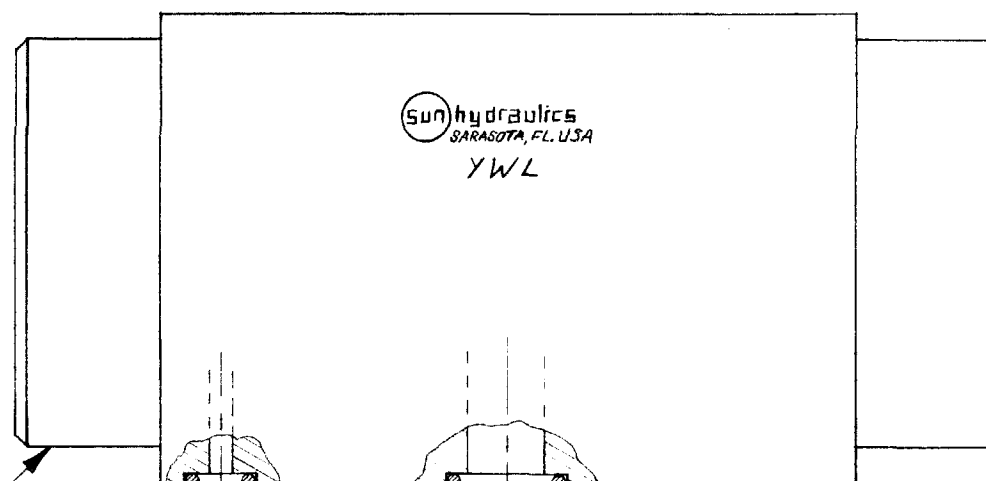


2

T-2A CAVITY
L.S. DEPTH, .719
TYP. (2) PLCS.



2.44



4	500-001-014	SEAL "O" RING	5
3	500-001-010	SEAL "O" RING	2
2	340-001	PIPE PLUG	2
1	150-581	BODY	1

ITEM	PART NO.	PART NAME	QTY
------	----------	-----------	-----

OUTLINE & ASSEMBLY

TITLE BODY, SANDWICH, FOR DOUBLE-A-02
DIRECTIONAL VALVE - WORK PORTS
CROSS-PILOTED

REVISION	PART NO.
A	YWL

UNLESS OTHERWISE SPECIFIED				
DIMENSION TOL.				
.x = ±.030				
.xx = ±.015				
.xxx = ±.005				
ANGLE TOL. ±1°				
FINISH 125				
REMOVE ALL BURRS				
SEALS TO BUNA	8-412 RB	Z005		
A 2.44 WAS 1.94	4-1-81	RJC	JLB	
LET.	REVISION	DATE	CHECK	REL.

SCALE	REF.	MATERIAL
1:1		ALUM.
DRAWN	CHECK	RELEASE
DATE	DATE	DATE
2-23-81	3-3-81	

sun hydraulics
CORPORATION
1817 57TH STREET • P.O. BOX 3377
SARASOTA, FLORIDA 33578
TELEPHONE 813/355-2983