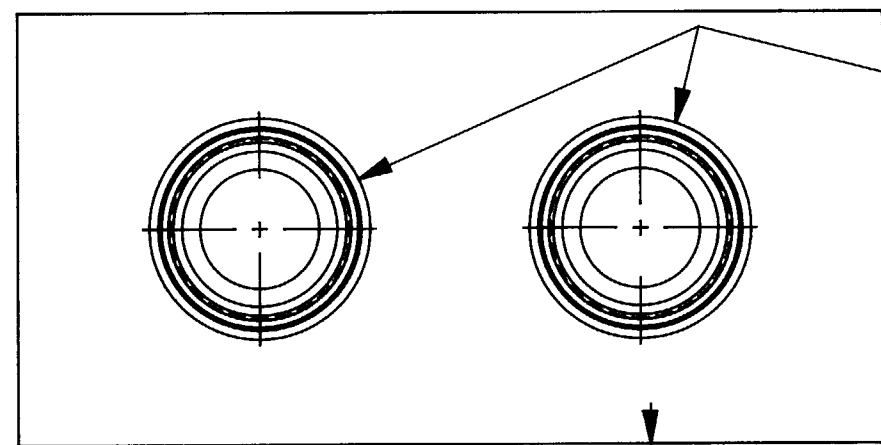
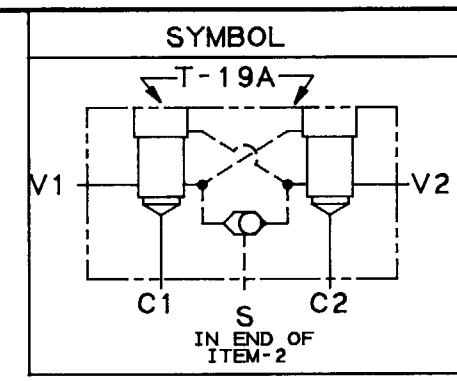


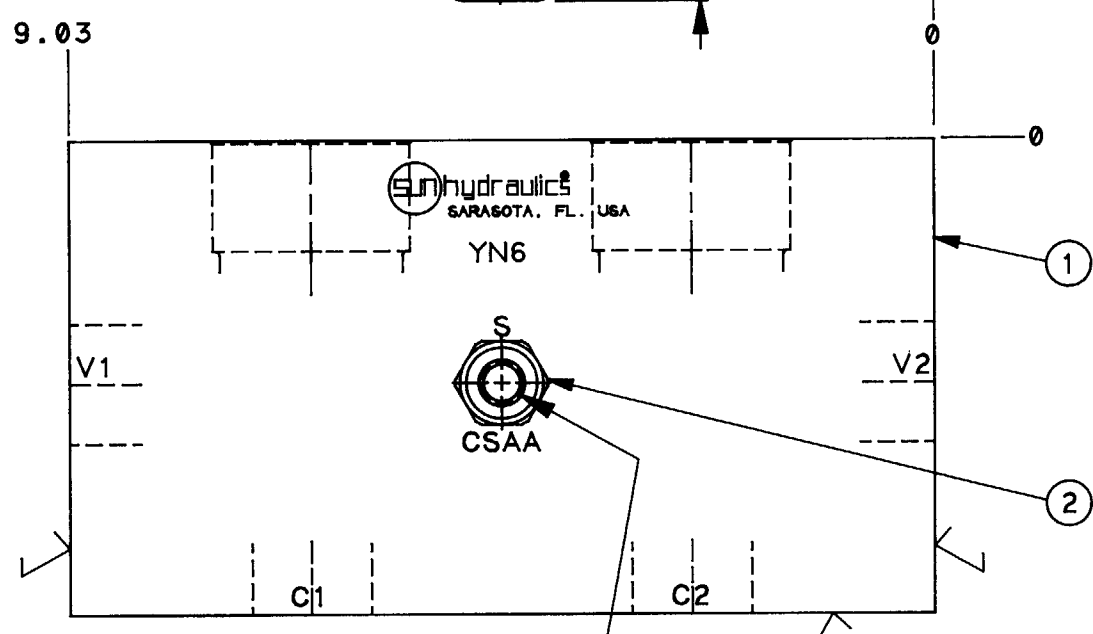


T-19A CAVITY
1.16 DEEP L.S.
TYP (2) PLACES

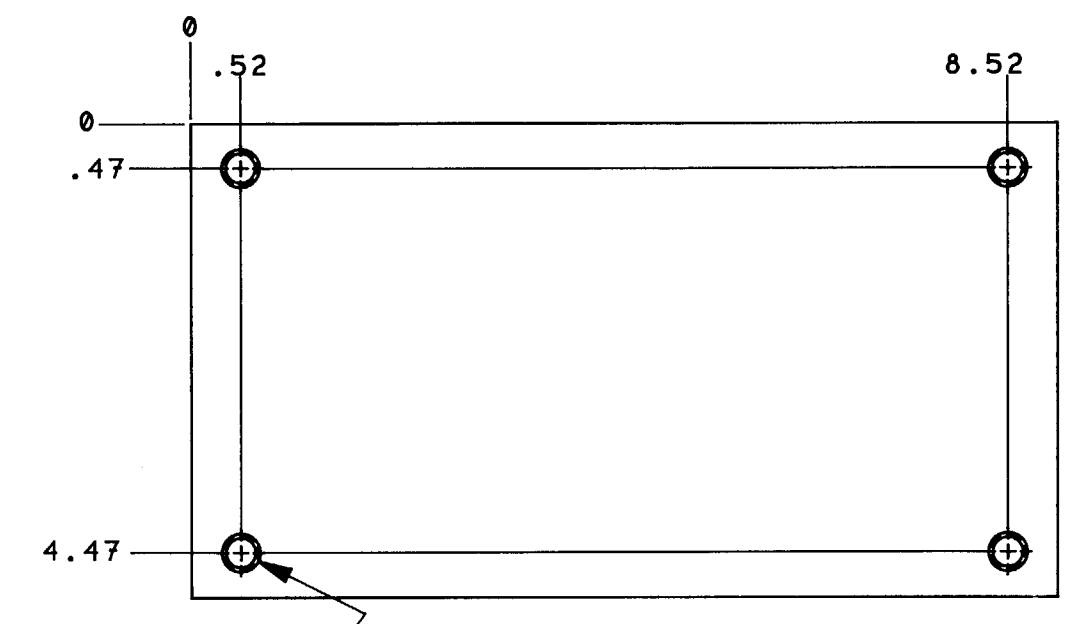
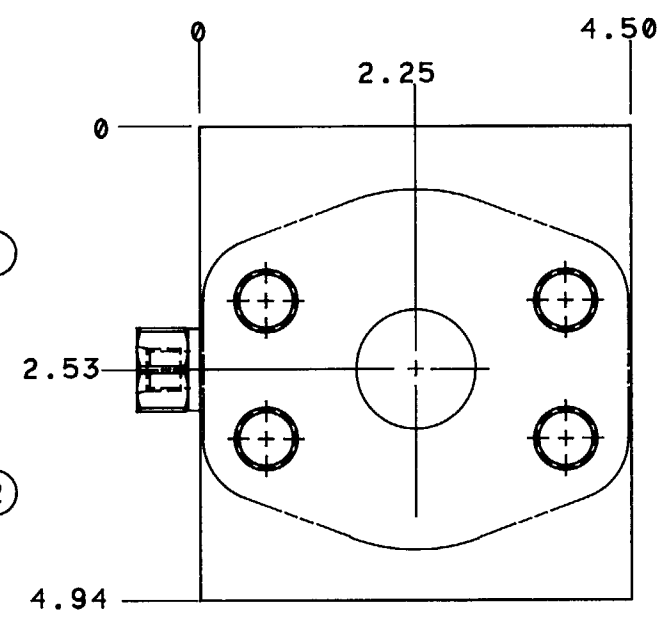


REVISION		PART NO. YN6		
MODEL No.	BODY DASH No.	SHUTTLE PORT "S"	FLG AND BODY MTG THD	ITEM-2 SHUTTLE PART No.
YN6	-001	SAE-4	INCH	CSAA EXN
YN6/M	-002	.250-19 BSPP	METRIC	CSAA BXN

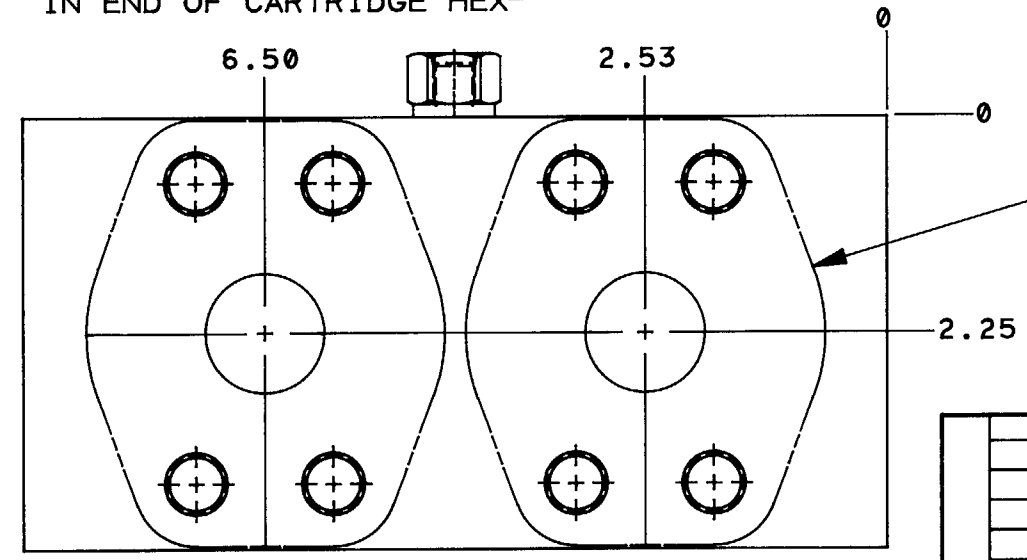
NOTES:
1) SEALS=BUNA N.
2) ALUMINUM BODIES-3000 PSI MAXIMUM CONTINUOUS SERVICE PRESSURE.
3) OTHER OPTIONS AVAILABLE PER OPTION SHEET.



SHUTTLE PORT
PER CHART
IN END OF CARTRIDGE HEX



BODY MTG PROVISIONS
INCH: .375-16 UNC x .62
FULL THD DEPTH
METRIC: M10 x 1.5-6H x .62
FULL THD DEPTH
TYP (4) PLACES.



1.50 SAE CODE 62
4 BOLT FLANGE PATTERN
TYP (4) PLACES
4 BOLT MTG PROVISIONS
INCH: .625-11 UNC x 1.38
FULL THD DEPTH
METRIC: M16 x 2.0-6H x 1.38
FULL THD DEPTH.
TYP (16) PLACES.

ITEM	PART NO.	PART NAME	QTY
2	CSAA-SEE TABLE	SHUTTLE CART.	1
1	152-431-SEE TABLE	BODY	1

OUTLINE & ASSEM.

REVISION		PART NO. YN6	
TITLE: BODY-DUAL X-PILOTTED T-19A CAV'S 1.50 CODE 62 FLANGED WITH SHUTTLE CARTRIDGE		REVISION	
UNLESS OTHERWISE SPECIFIED		MATERIAL 4.50x5.00 SEE NEG B/M	
DIMENSION TOL		SCALE REF.	
.x = ±.030		1/2	
.xx = ±.015		DRAWN R/B	
.xxx = ±.005		CHECK DAS	
ANGLE TOL ±1/2		RELEASE 2679	
FINISH 80°		DATE 7/30/90	
REMOVE ALL BURRS		DATE 7/31/90	
LET		DATE 8-4-90	

