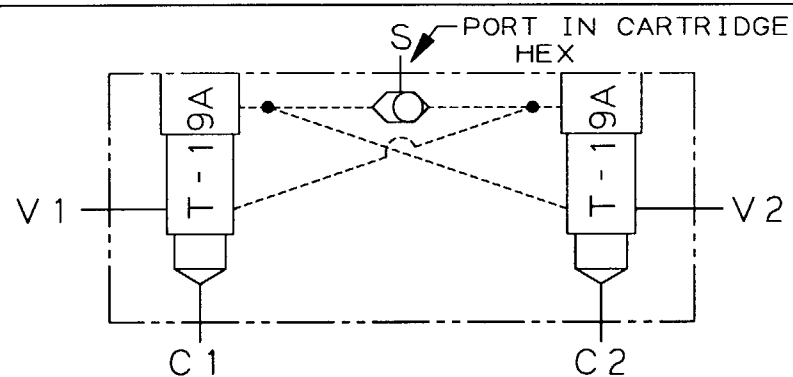


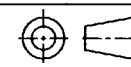
SYMBOL



NOTES:

- 1) ALUMINUM BODIES: 3000 PSI MAX. CONTINUOUS SERVICE PRESSURE
- 2) OTHER OPTIONS: SEE OPTION SHEET.

3RD ANGLE
PROJECTION



REVISION
A

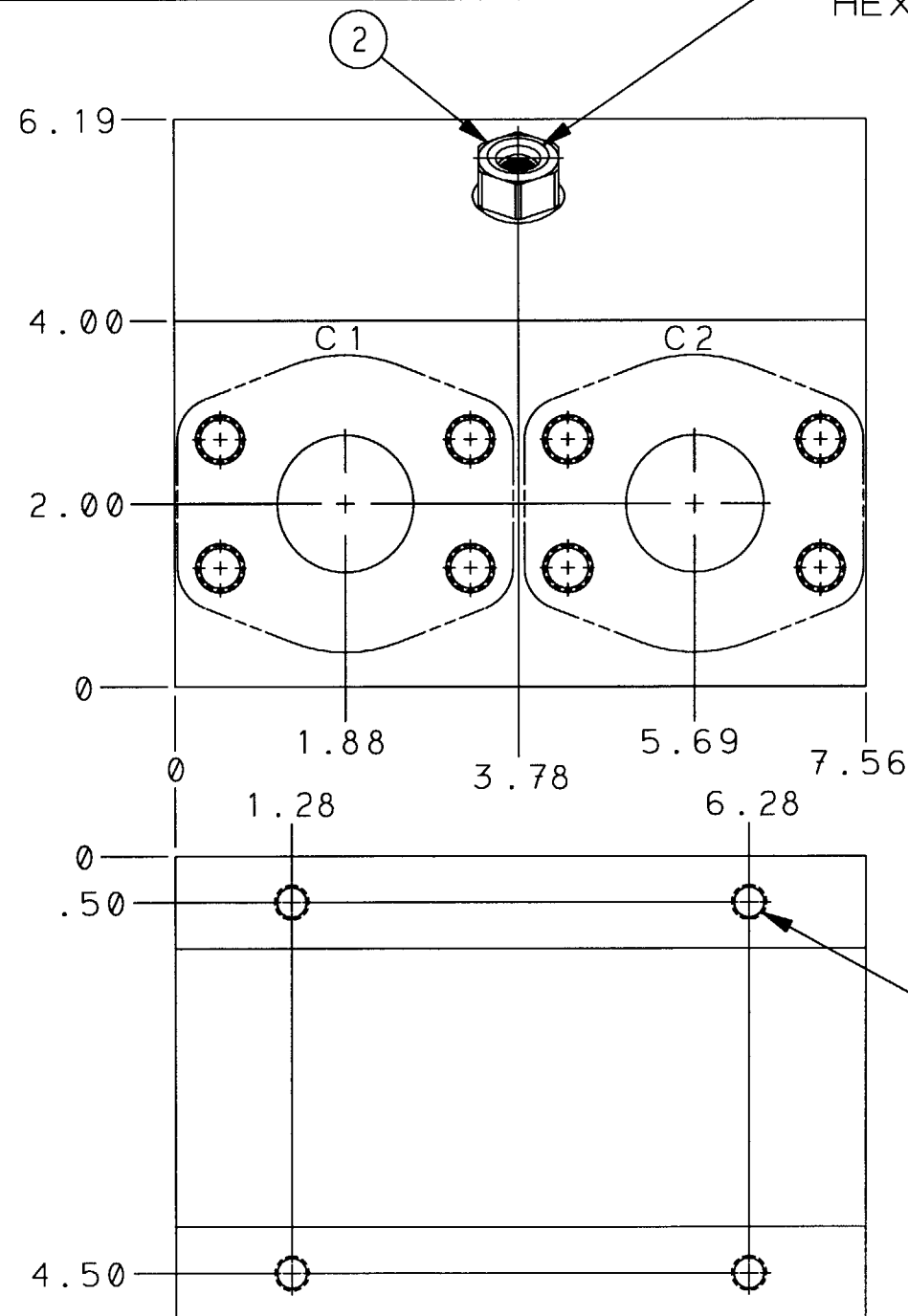
PART NO.

XZQ

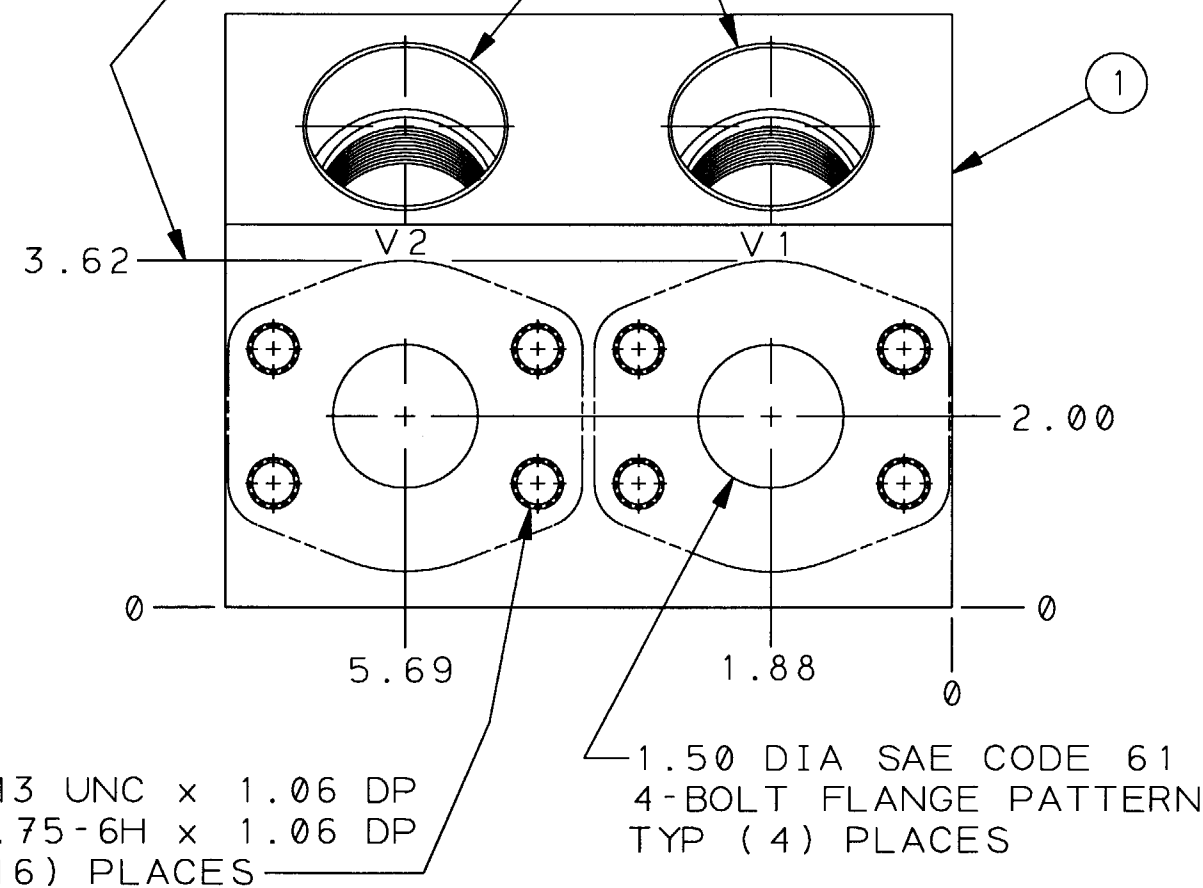
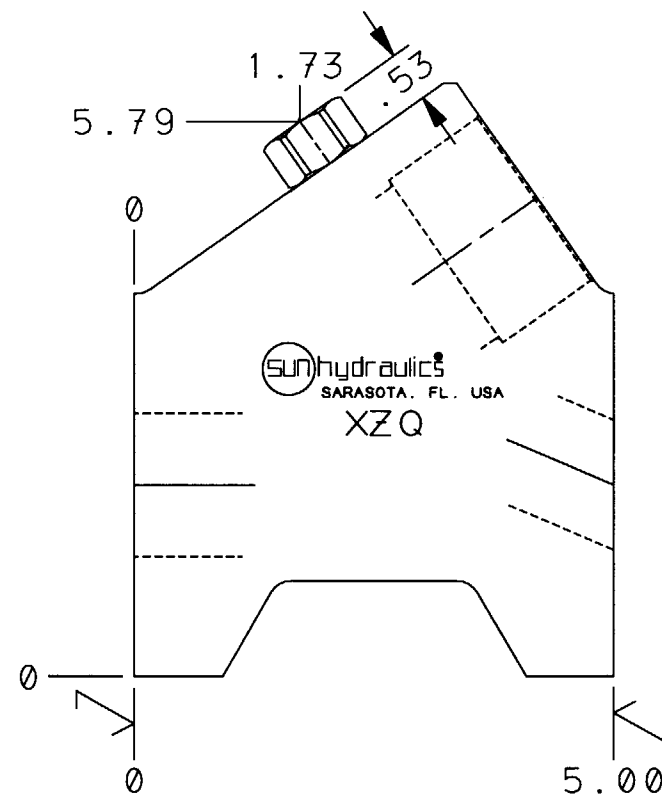
MODEL NO.	BODY DASH NO.	TH'D TYPE	ITEM 2 SHUTTLE PART NO.	PORT "S"
XZQ	-001	INCH	CSAA EXN	SUN STD SAE-4
XZQ/M	-002	METRIC	CSAA BXN	.250-19 BSPP

STAMPING NOTE: DO NOT
STAMP BELOW THIS LINE
TYP BOTH SIDES

T-19A CAVITY
1.156 L.S. DEPTH
TYP (2) PLACES



PORT "S" IN CART.
HEX (SEE CHART)



INCH: .500-13 UNC x 1.06 DP
METRIC: M12x1.75-6H x 1.06 DP
TYP (16) PLACES

MOUNTING PROVISION:
INCH: .375-16 UNC x .88 DP
METRIC: M10x1.5-6H x .88 DP
TYP (2) PLACES

2	CSAA *XN	SHUTTLE	1
1	151-423-***	BODY	1
ITEM	PART NO.	PART NAME	QTY

OUTLINE & ASSEMBLY

TITLE: BODY-LINE MT'D CROSS-PILOTED T-19A CAVITIES, 1.50 SAE CODE 61 4-BOLT FL'G. w/SHUTTLE				REVISION A	PART NO. XZQ
SCALE: 1/2				MATERIAL ALUMINUM	
DRAWN: DAS				HEAT TREAT & FINISH	
CHECK: RJB				DATE: 24 MAR 86	
RELEASE: 1033				DATE: 25 MAR 86	
DATE: 24 MAR 86				DATE: 25 MAR 86	
UNLESS OTHERWISE SPECIFIED				DIMENSION TOL	
.x ±.030				.xx ±.015	
.xxx ±.005				ANGLE TOL ± 1/2	
FINISH 80				REMOVE ALL BURRS	
A REDRAWN & CHARTED FOR METRIC				23 FEB 93	DAS
SEALS CHG'D TO BUNA-N				14 AUG 92	RJB
REVISION				DATE	DRN
LET				CHK	REL

