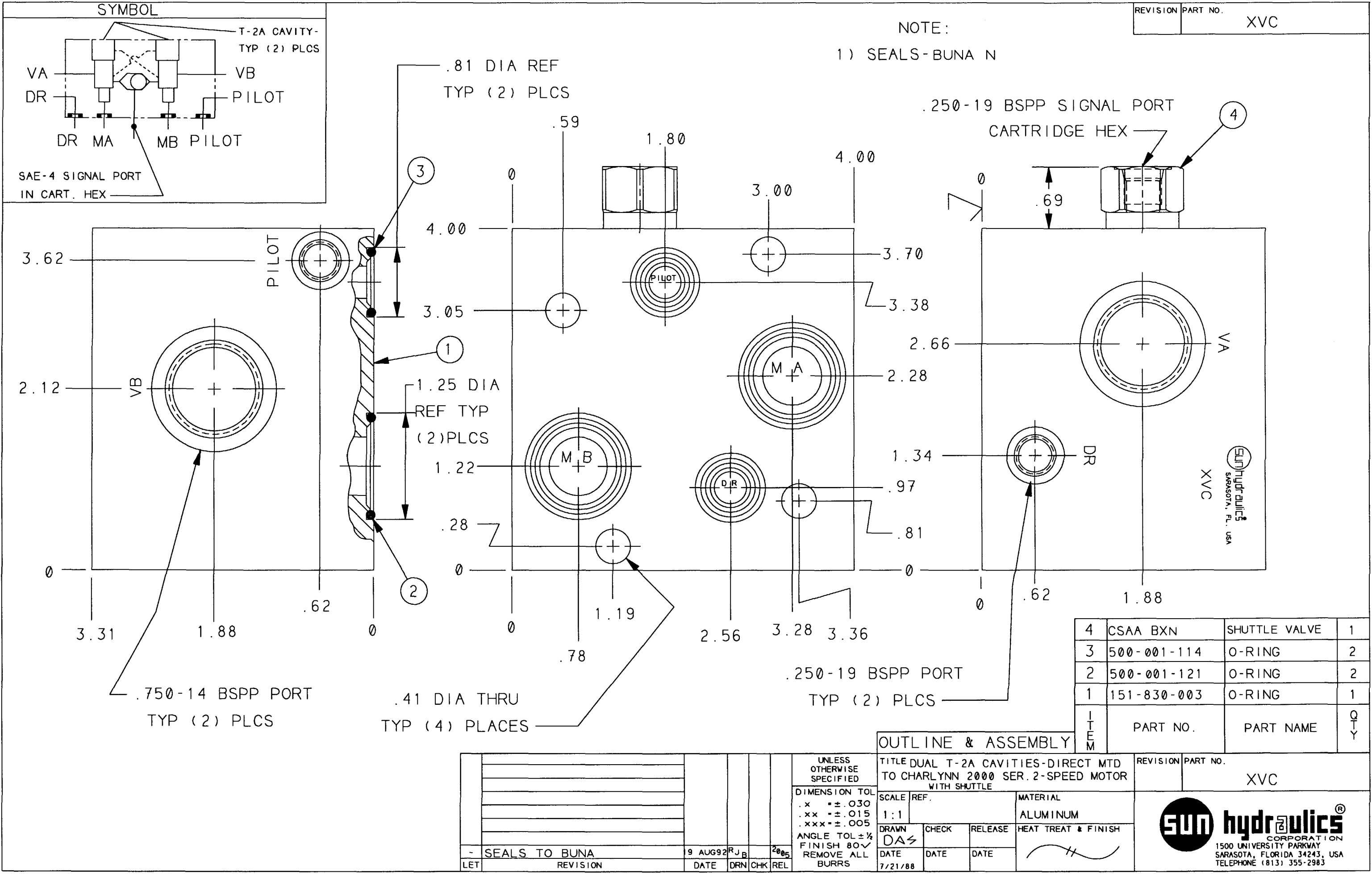




REVISION	PART NO.
	XVC

NOTE:
1) SEALS-BUNA N

.250-19 BSPP SIGNAL PORT
CARTRIDGE HEX

ITEM	PART NO.	PART NAME	QTY
4	CSAA BXN	SHUTTLE VALVE	1
3	500-001-114	O-RING	2
2	500-001-121	O-RING	2
1	151-830-003	O-RING	1

OUTLINE & ASSEMBLY

UNLESS OTHERWISE SPECIFIED				TITLE DUAL T-2A CAVITIES-DIRECT MTD TO CHARLYNN 2000 SER. 2-SPEED MOTOR WITH SHUTTLE				REVISION	PART NO.
DIMENSION TOL				SCALE REF.				XVC	
.x ±.030				1:1					
.xx ±.015				MATERIAL					
.xxx ±.005				ALUMINUM					
ANGLE TOL ± 1/2				HEAT TREAT & FINISH					
FINISH 80✓				DATE					
REMOVE ALL BURRS				DATE					
SEALS TO BUNA				DATE					
REVISION				DATE					
DATE				DATE					
DRN				DATE					
CHK				DATE					
REL				DATE					

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