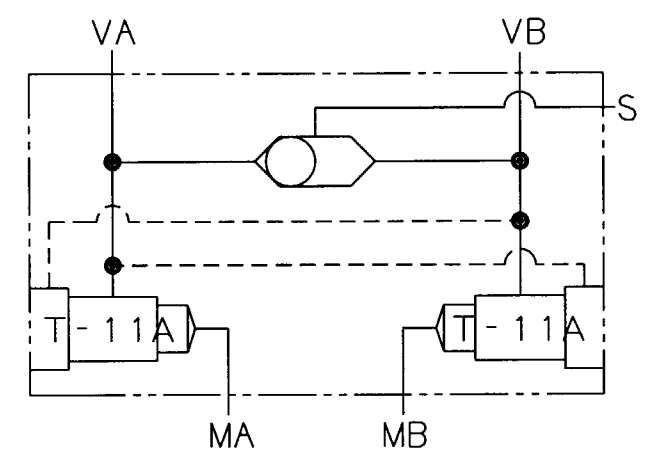
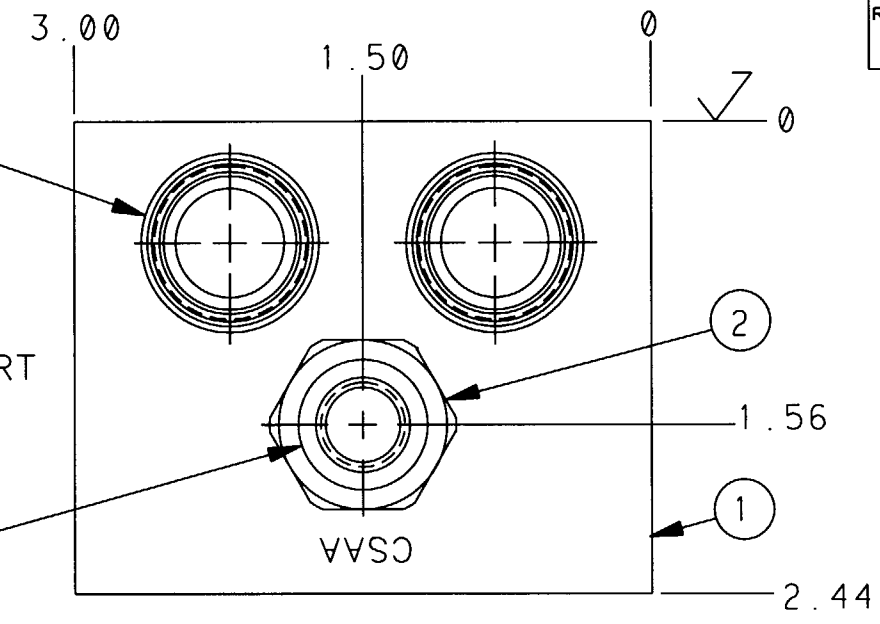


SYMBOL



T-11A CAVITY
TYP (2) PLACES

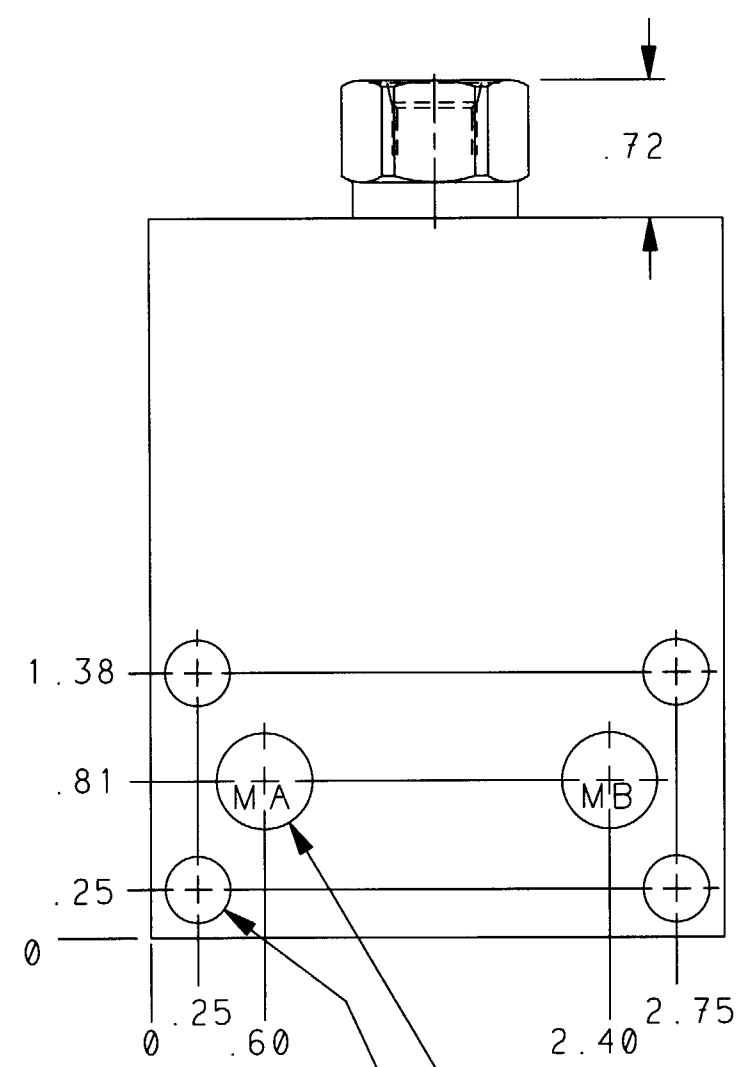
CSAA BXN SHUTTLE
CARTRIDGE
.250-19 BSPP SHUTTLE PORT
IN END OF HEX.



REVISION	PART NO.
B	XTT

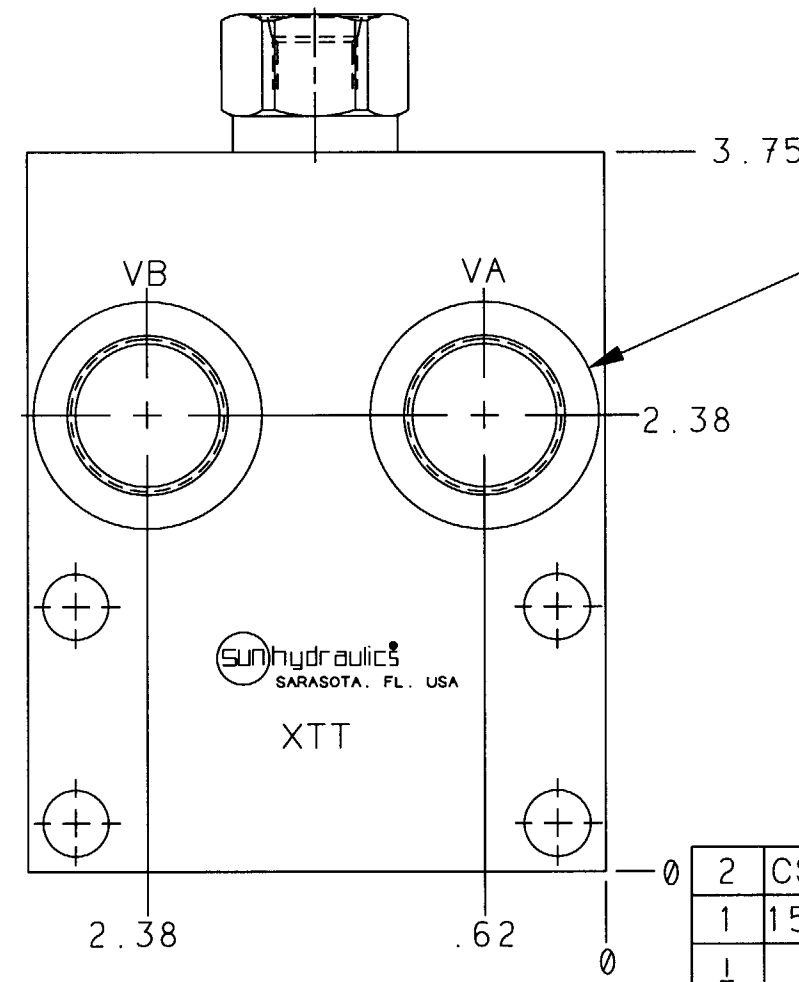
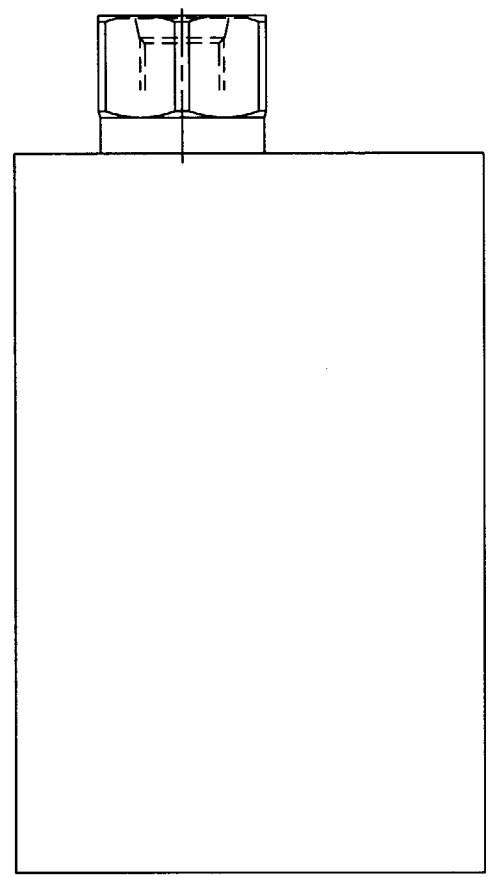
NOTES:

- 1) SEALS: BUNA-N & VITON.
- 2) GAGE PORT ADAPTER CATALOG P/N ZVQ REQUIRED WITH ALL CHARLYN 'S' SERIES MOTORS.
- 3) SEE OPTION SHEET FOR OTHER OPTIONS.



PORTS MA & MB
.50 DIA (2) PLACES.

.34 DIA THRU MTG
HOLES. (4) PLACES.



PORTS VA & VB
.500-14 BSPP

ITEM	PART NO.	PART NAME	QTY
2	CSAA BXN	SHUTTLE	1
1	151-846-003	BODY	1

OUTLINE & ASSEMBLY

B	CORRECTED SYMBOL	10 MAY95	BRS	6546
A	NOTE-1 WAS BUNA AND VITON ADDED NOTE-3	11/15/88	R/B	1857
LET	REVISION	DATE	DRN	CHK

UNLESS OTHERWISE SPECIFIED	TITLE CHARLYN H & S SERIES DIRECT MOUNTED DUAL T-11A CAVITIES W/ SHUTTLE CARTRIDGE.		
DIMENSION TOL	SCALE	REF.	MATERIAL ALUMINUM
.x ± .030	1 = 1		STEEL & NOTED
.xx ± .015			HEAT TREAT & FINISH
.xxx ± .005			
ANGLE TOL ± 1/2	DRAWN R/B	CHECK DAS	RELEASE 1786
FINISH 80V	DATE 8/14/88	DATE 8/14/88	DATE 8/29/88
REMOVE ALL BURRS			

REVISION	PART NO.
B	XTT

