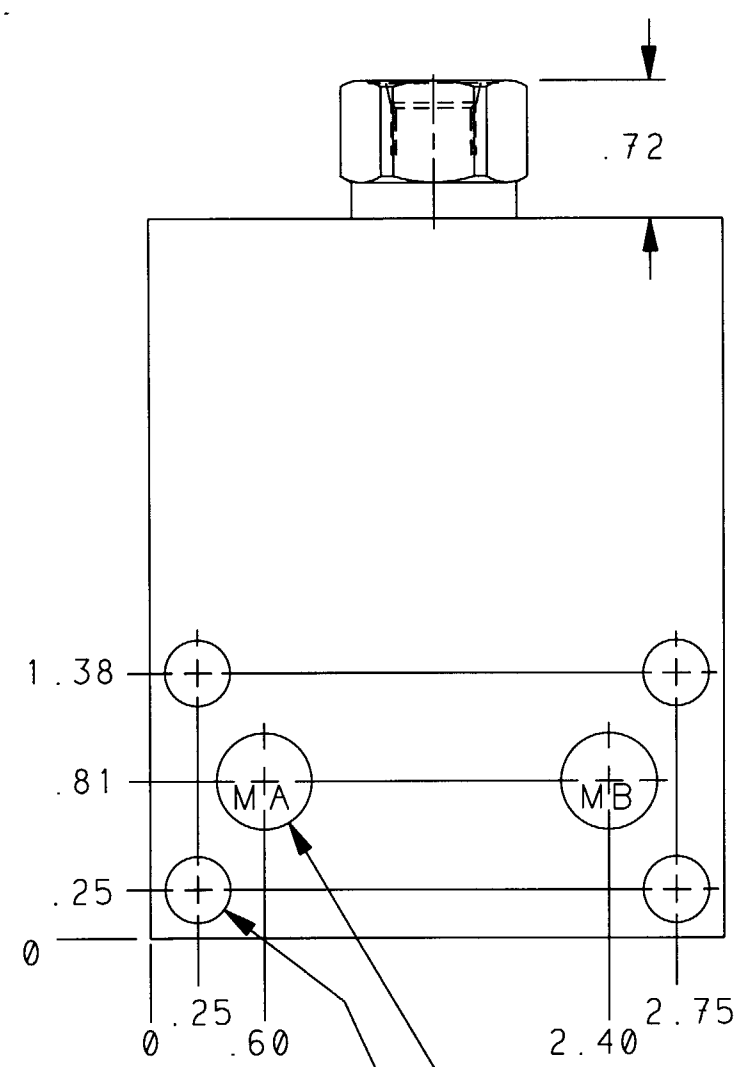
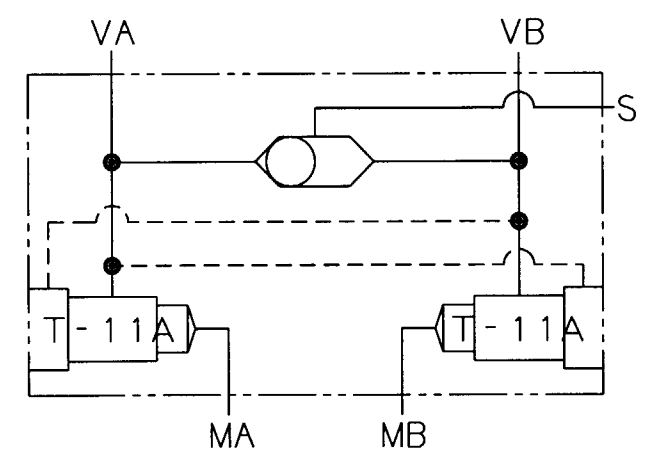


SYMBOL

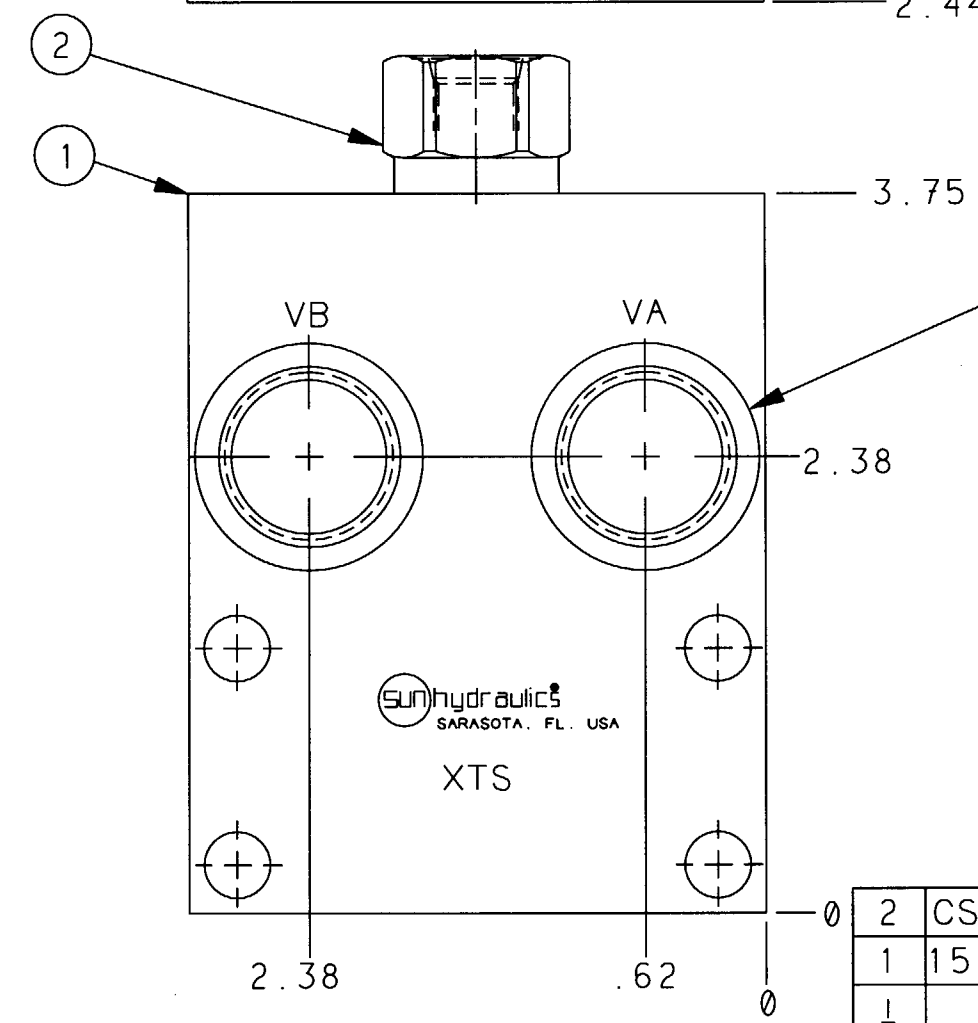
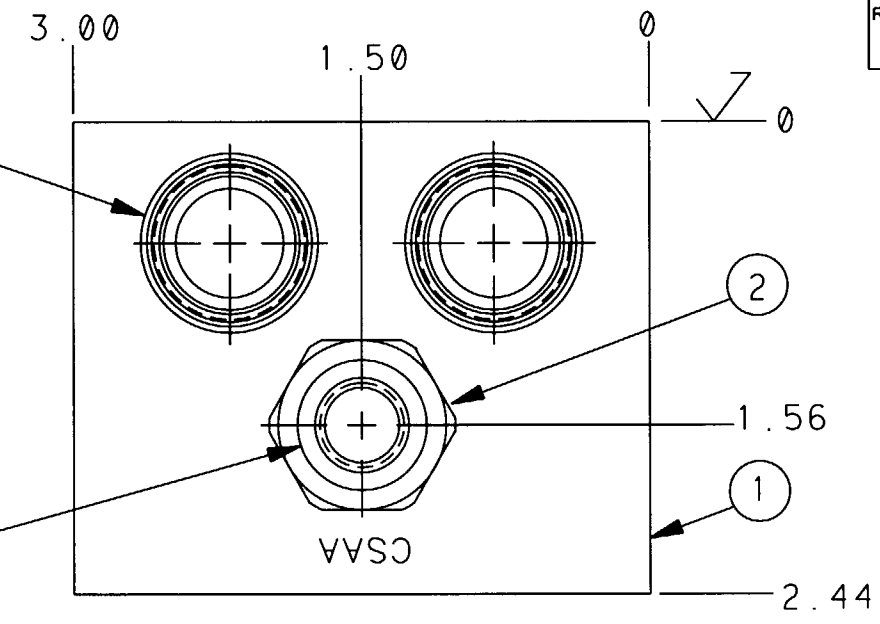
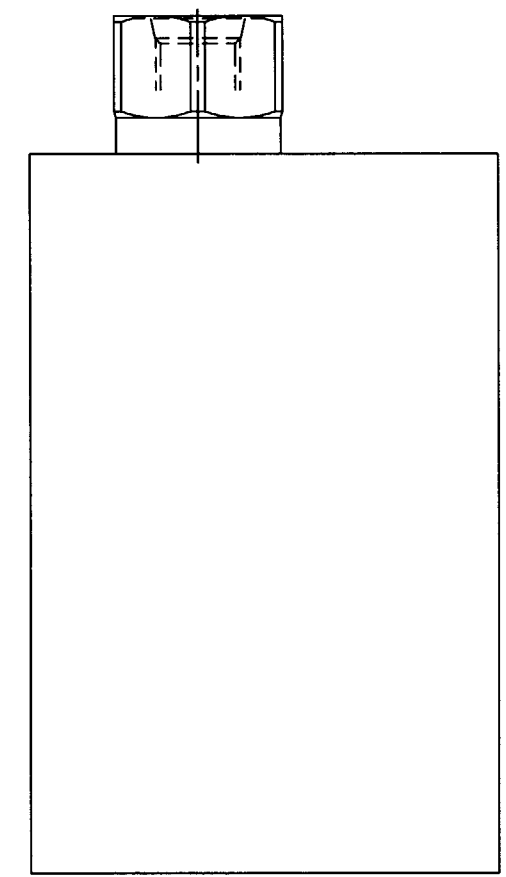


PORTS MA & MB
.50 DIA (2) PLACES.

.34 DIA THRU MTG.
HOLES. (4) PLACES.

T-11A CAVITY
TYP (2) PLACES

CSAA EXN SHUTTLE
CARTRIDGE
SAE-4 SHUTTLE PORT
IN END OF HEX.



PORTS VA & VB
SAE-10

REVISION	PART NO.
B	XTS

- NOTES:
- 1) SEALS: BUNA-N & VITON.
 - 2) GAGE PORT ADAPTER CATALOG P/N ZVQ REQUIRED WITH ALL CHARLYN "S" SERIES MOTORS.
 - 3) SEE OPTION SHEET FOR OTHER OPTIONS.

ITEM	PART NO.	PART NAME	QTY
2	CSAA EXN	SHUTTLE	1
1	151-846-002	BODY	1

OUTLINE & ASSEMBLY

UNLESS OTHERWISE SPECIFIED		TITLE CHARLYN H & S SERIES DIRECT MOUNTED DUAL T-11A CAVITIES W/ SHUTTLE CARTRIDGE		REVISION B	PART NO. XTS
DIMENSION TOL		SCALE 1 = 1 (OLD=YVN)		MATERIAL ALUMINUM STEEL & NOTED	
.x ± .030		DRAWN R/B		HEAT TREAT & FINISH	
.xx ± .015		CHECK DAS		DATE 8/14/88	
.xxx ± .005		RELEASE 1786		DATE 8/29/88	
ANGLE TOL ± 1/2		DATE 8/14/88		DATE 8/29/88	
FINISH 80V		DATE 8/14/88		DATE 8/29/88	
REMOVE ALL BURRS		DATE 8/14/88		DATE 8/29/88	

B CORRECTED SYMBOL 10 MAY95 BRS 6546

A NOTE-1 WAS BUNA AND VITON 11/15/88 R/B DAS 1857

ADDED NOTE-3

LET REVISION DATE DRN CHK REL

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