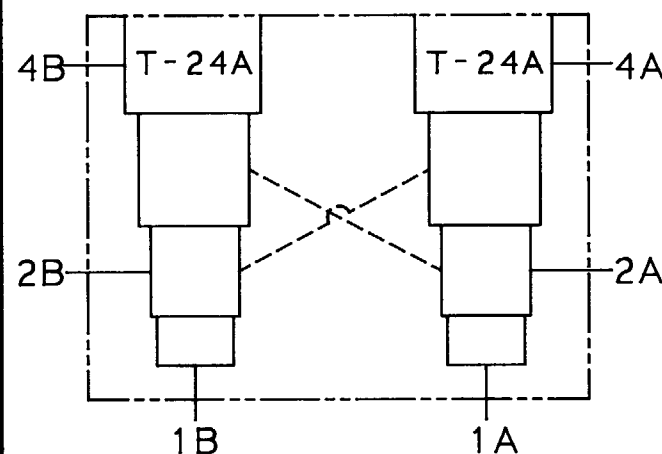
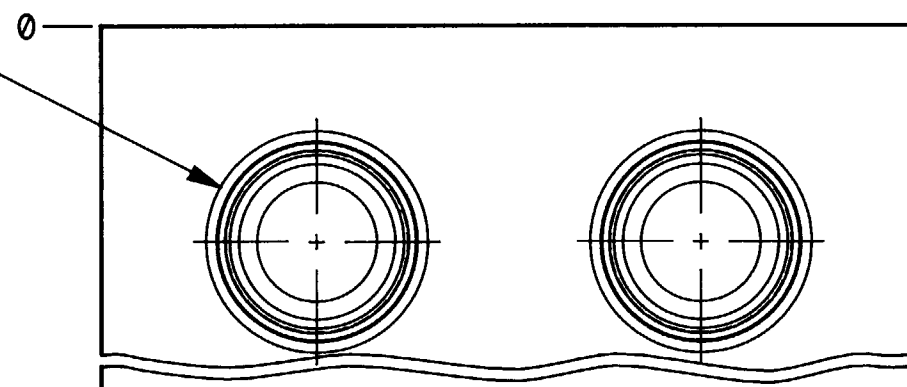


SYMBOL



T-24A CAVITY
2.00 L.S. DEPTH
TYP (2) PLACES

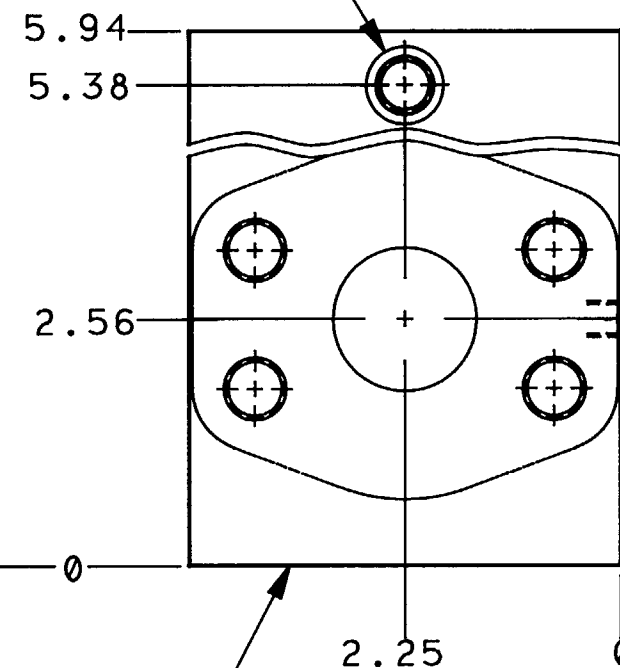
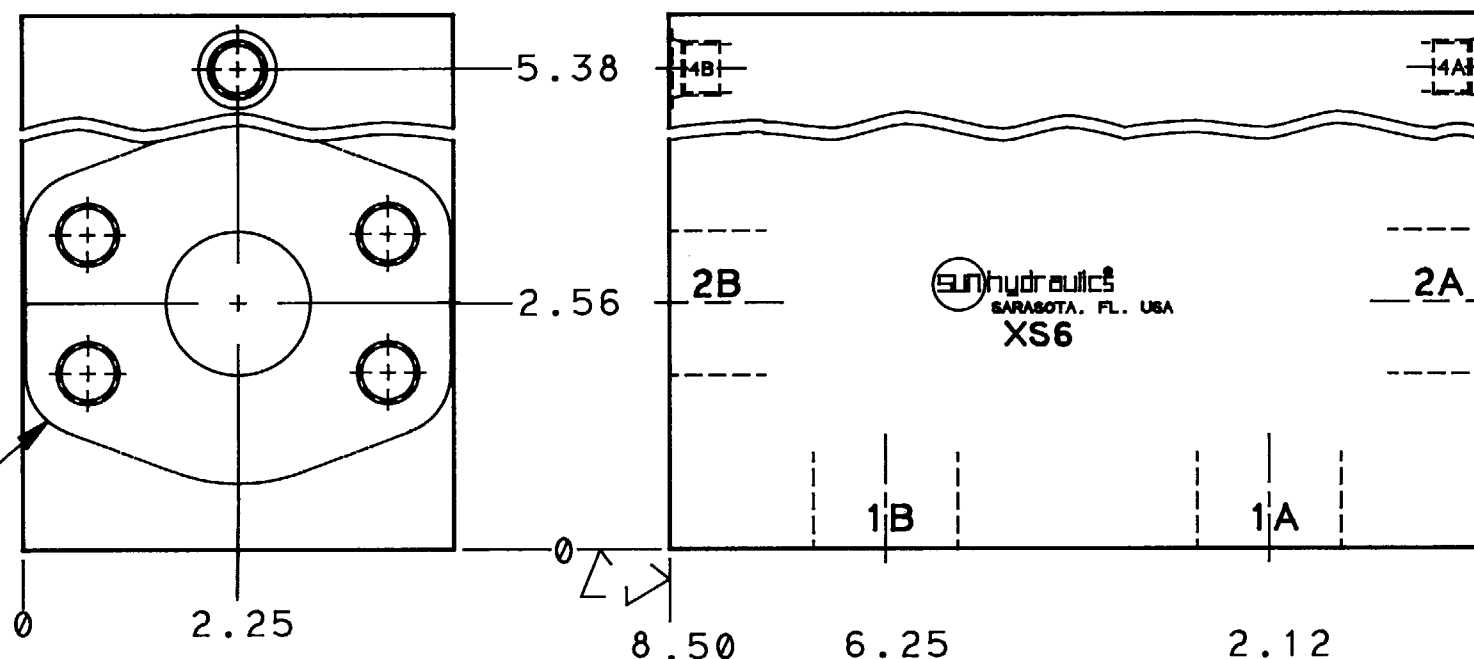


REVISION A PART NO. XS6

MODEL NO.	BODY DASH NO.	PORTS 4A & 4B	FLANGE TH'D TYPE
XS6	-001	SAE-6	INCH
XS6/M	-002	.250-19 BSPP	METRIC

PORTS 4A & 4B
PER CHART

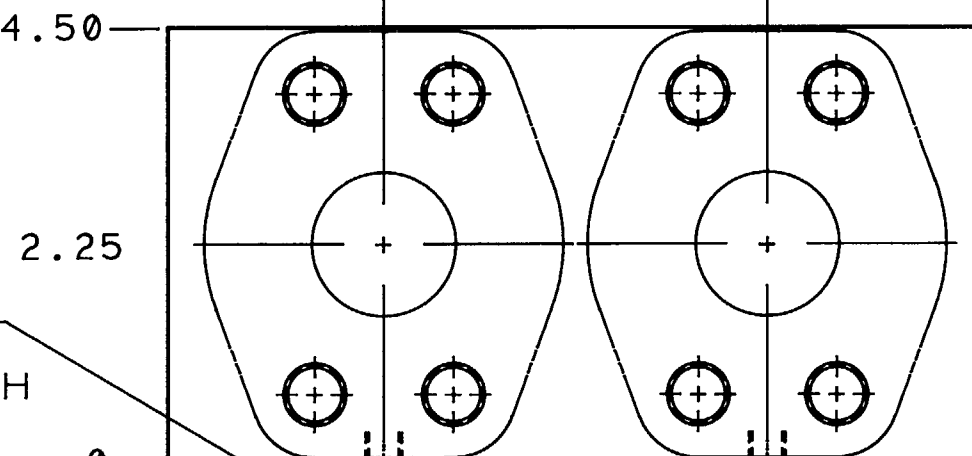
1.50 SAE CODE-62
4 BOLT FLANGE
PATTERN (4) PLACES
INCH: .625-11UNC x
1.38 DP.
METRIC: M16 x 2.0-6H
x 1.38 DP.
TYP (16) PLACES



NOTES:

1) ALUMINUM BODIES-
3000 PSI MAX.
CONTINUOUS SERVICE
PRESSURE.

INCH: .375-16UNC x
.62 DP.
METRIC: M10 x 1.5-6H
x .62 DP.
TYP (2) PLACES



OUTLINE

ITEM	1	152-263-SEE CHRT	BODY	1
		PART NO.	PART NAME	QTY

					UNLESS OTHERWISE SPECIFIED	TITLE DUAL CROSS-PILOTED T-24A CAVITIES W/INDEPENDENT #4 PORT-1.50 CODE-62			REVISION A	PART NO. XS6	
					DIMENSION TOL	SCALE REF.	MATERIAL				
					.x = ±.030	1 = 2	ALUMINUM				
					.xx = ±.015		HEAT TREAT & FINISH				
					.xxx = ±.005						
					ANGLE TOL ±1/2						
					FINISH 80✓						
					REMOVE ALL BURRS						
B	REVISED SYMBOL.				10-18-90	BRS	DRAWN	CHECK	RELEASE		
A	ADDED PORT 4B.				9-26-90	BRS	DATE	DATE	DATE		
LET	REVISION				DATE	DRN CHK REL	12/18/89		2338	12/18/89	

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