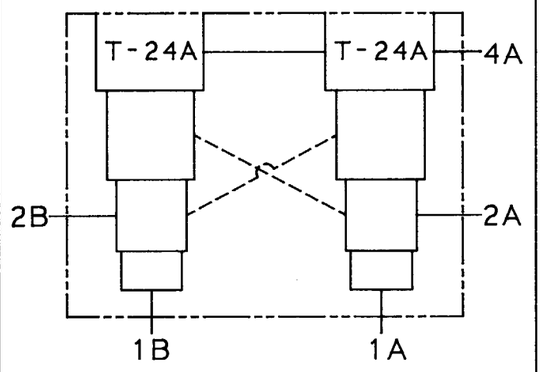
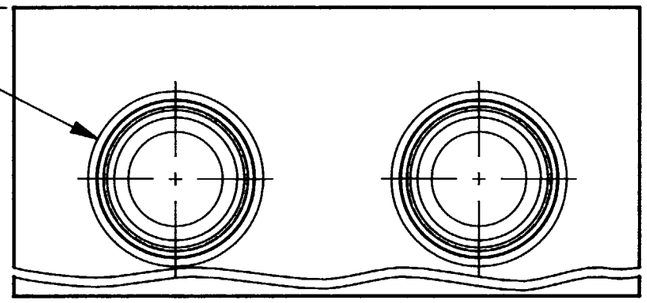
SYMBOL



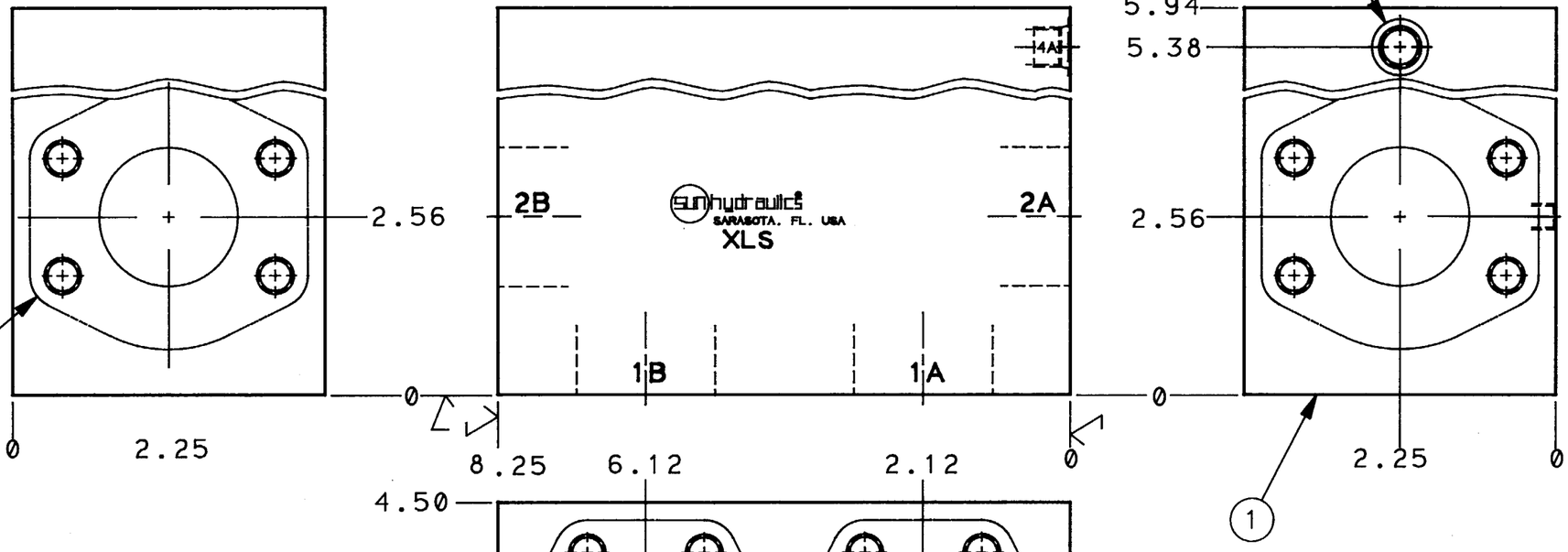
REVISION	PART NO. XLS

MODEL NO.	BODY DASH NO.	PORT 4A	FLANGE TH'D TYPE
XLS	-001	SAE-6	INCH
XLS/M	-002	.250-19 BSPP	METRIC

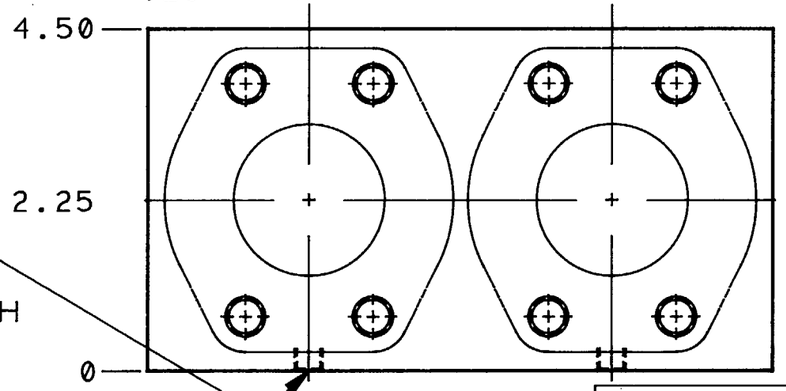
T-24A CAVITY
2.00 L.S. DEPTH
TYP (2) PLACES



PORT 4A
PER CHART



2.00 SAE CODE-61
4 BOLT FLANGE
PATTERN (4) PLACES
INCH: .500-13UNC x
1.06 DP.
METRIC: M14 x 2.0-6H
x 1.06 DP.
TYP (16) PLACES



INCH: .375-16UNC x
.62 DP.
METRIC: M10 x 1.5-6H
x .62 DP.
TYP (2) PLACES

NOTES:

1) ALUMINUM BODIES-
3000 PSI MAX.
CONTINUOUS SERVICE
PRESSURE.

ITEM	PART NO.	PART NAME	QTY
1	152-257-SEE CHRT	BODY	1

OUTLINE

LET	REVISION	DATE	DRN	CHK	REL

UNLESS OTHERWISE SPECIFIED
DIMENSION TOL
.x = ±.030
.xx = ±.015
.xxx = ±.005
ANGLE TOL ± ½
FINISH 80√
REMOVE ALL BURRS

TITLE DUAL CROSS-PILOTED T-24A CAVITIES W/COMMON #4 PORT-2.00 CODE-61

SCALE	REF.	MATERIAL
1 = 2		ALUMINUM

DRAWN	CHECK	RELEASE	HEAT TREAT & FINISH
BRS		2338	
DATE 11/29/89	DATE	DATE 12-18-89	

REVISION	PART NO.
	XLS

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