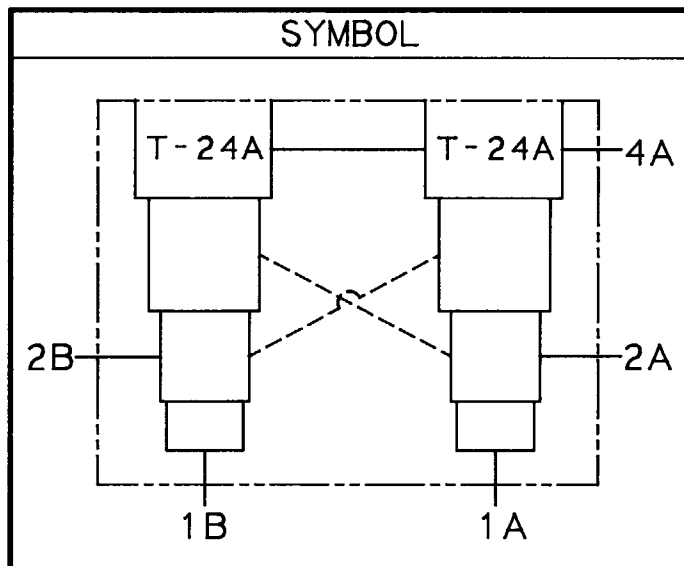
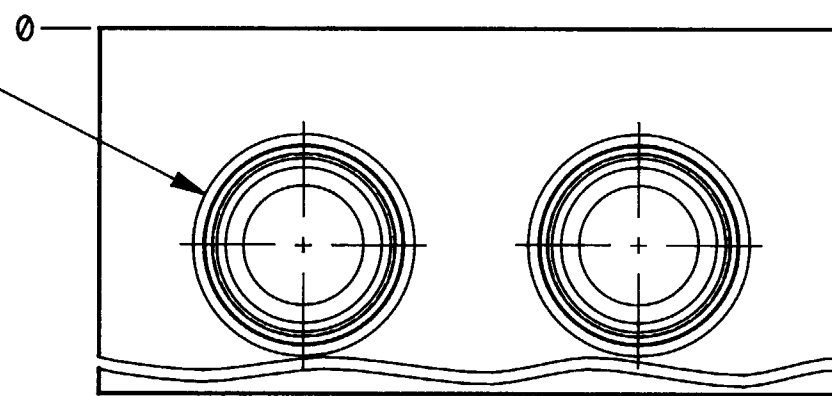




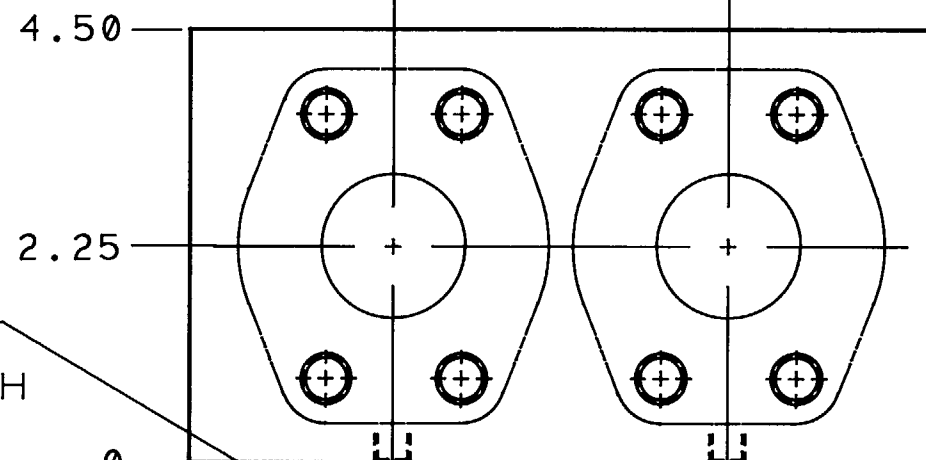
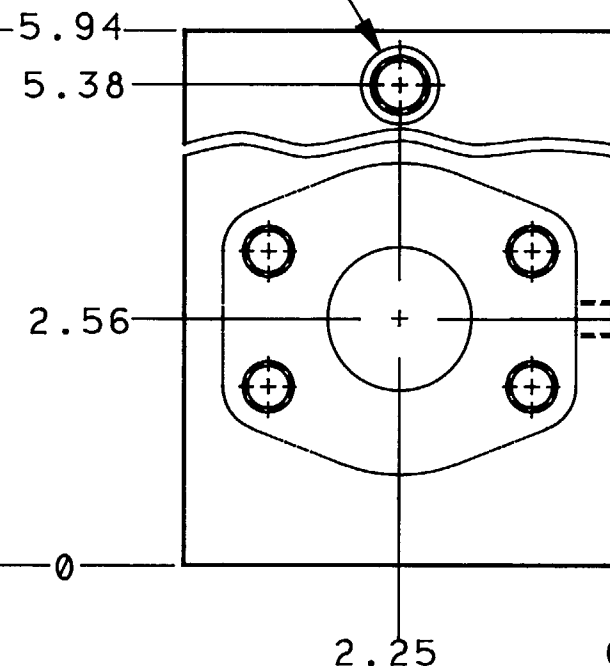
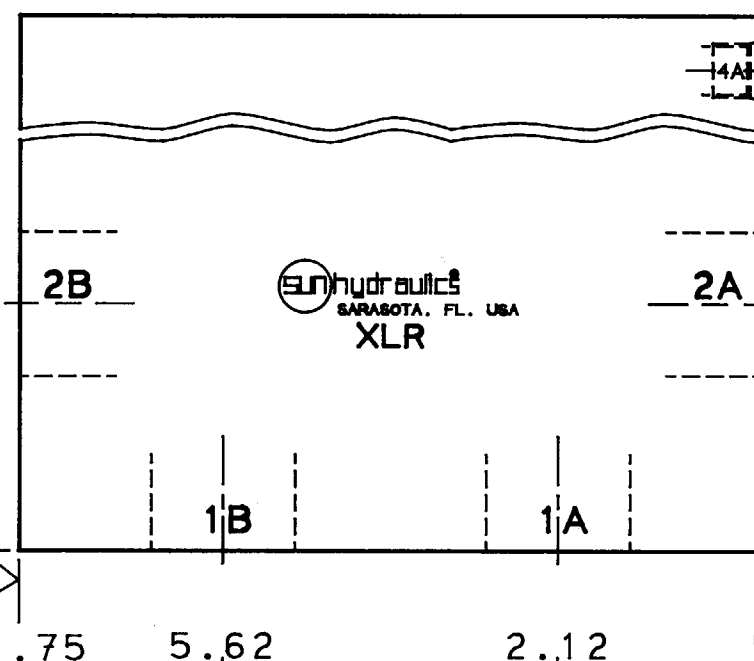
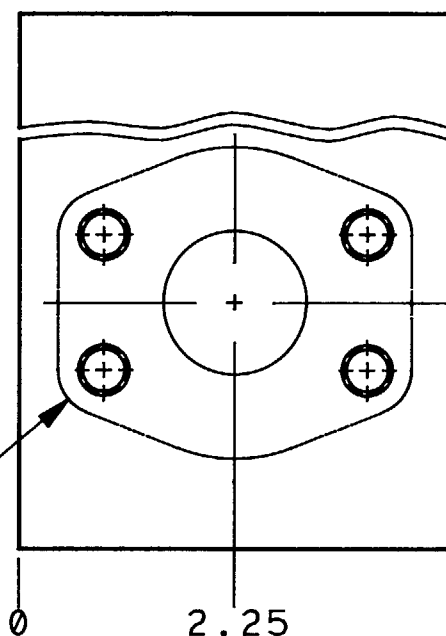
T-24A CAVITY
2.00 L.S. DEPTH
TYP (2) PLACES



REVISION		PART NO.	
		XLR	
MODEL NO.	BODY DASH NO.	PORT 4A	FLANGE TH'D TYPE
XLR	-001	SAE-6	INCH
XLR/M	-002	.250-19 BSPP	METRIC

PORT 4A
PER CHART

1.50 SAE CODE-61
4 BOLT FLANGE
PATTERN (4) PLACES
INCH: .500-13UNC x
1.06 DP.
METRIC: M14 x 2.0-6H
x 1.06 DP.
TYP (16) PLACES



INCH: .375-16UNC x
.62 DP.
METRIC: M10 x 1.5-6H
x .62 DP.
TYP (2) PLACES

NOTES:

1) ALUMINUM BODIES-
3000 PSI MAX.
CONTINUOUS SERVICE
PRESSURE.

1	152-255-SEE CHRT	BODY	1
ITEM	PART NO.	PART NAME	QTY

OUTLINE

REVISION		PART NO.	
		XLR	
TITLE		REVISION	
DUAL CROSS-PILOTED T-24A CAVITIES W/COMMON #4 PORT-1.50 CODE-61			
UNLESS OTHERWISE SPECIFIED		MATERIAL	
DIMENSION TOL .x = ±.030 .xx = ±.015 .xxx = ±.005 ANGLE TOL ±½ FINISH 80✓ REMOVE ALL BURRS		ALUMINUM HEAT TREAT & FINISH	
SCALE REF.		DATE	
1 = 2		11/29/89	
DRAWN		CHECK	
BR5		2338	
DATE		DATE	
11/29/89		12/18/89	
LET	REVISION	DATE	DRN CHK REL

