

NOTES:

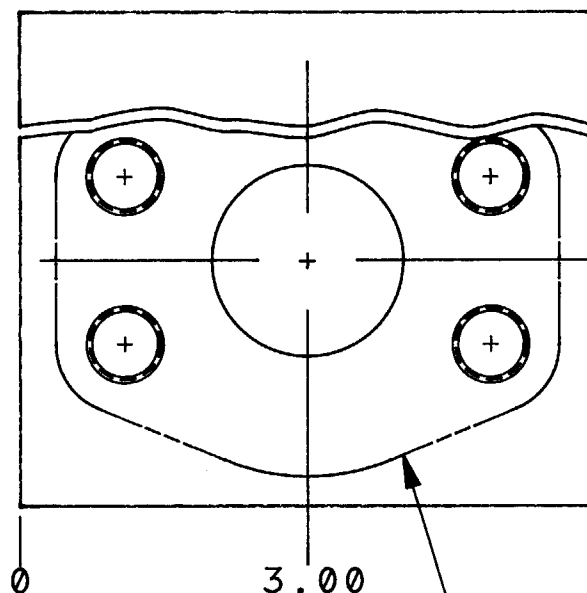
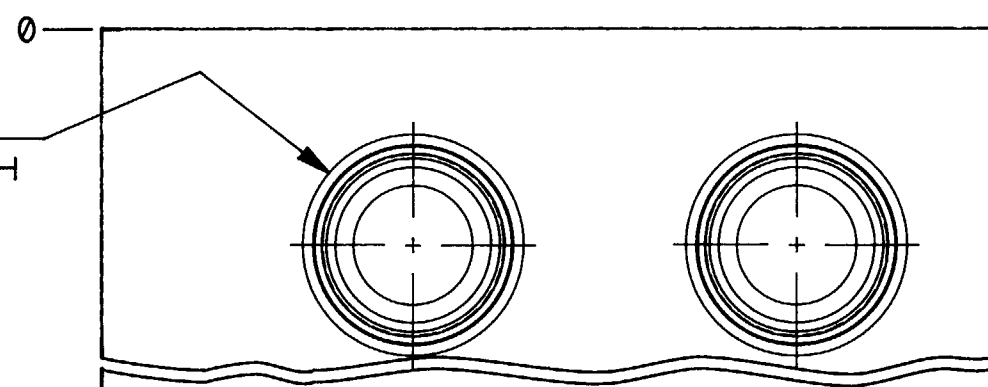
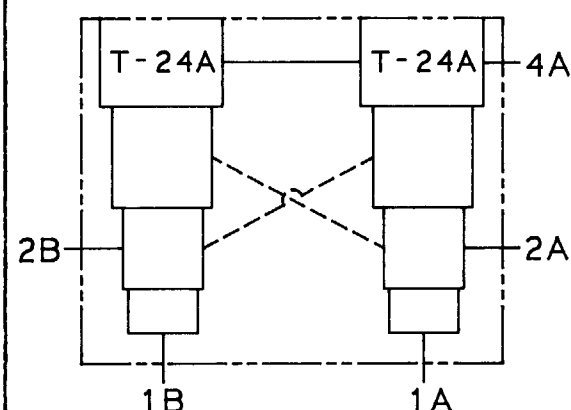
1) ALUMINUM BODIES -
3000 PSI MAX.
CONTINUOUS SERVICE
PRESSURE.

T-24A CAVITY
2.00 L.S. DEPTH
TYP (2) PLACES

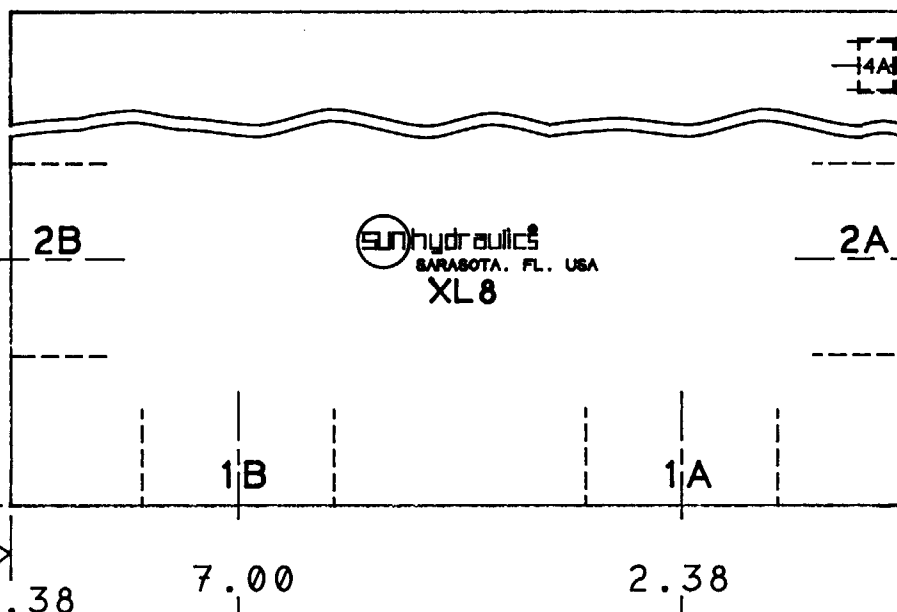
2.00 SAE CODE-62
4 BOLT FLANGE
PATTERN (4) PLACES
INCH: .750-10UNC x
1.50 DP.
METRIC: M20 x 2.5-6H
x 1.50 DP.
TYP (16) PLACES

INCH: .375-16UNC x
.62 DP.
METRIC: M10 x 1.5-6
x .62 DP.
TYP (2) PLACES

SYMBOL



2.56



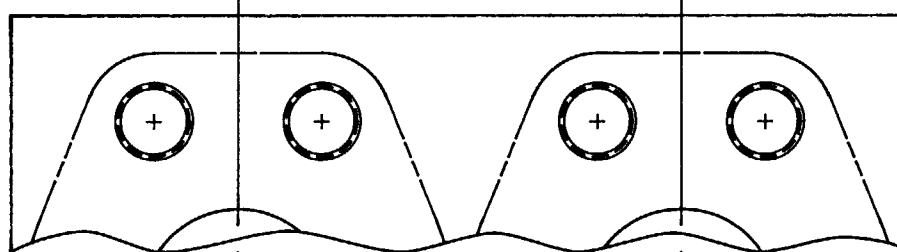
1B

1A

9.38

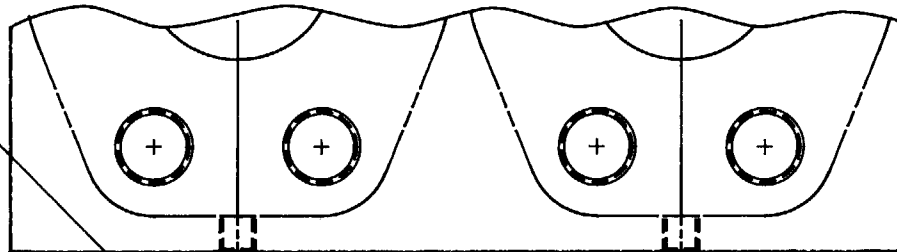
7.00

2.38



6.00

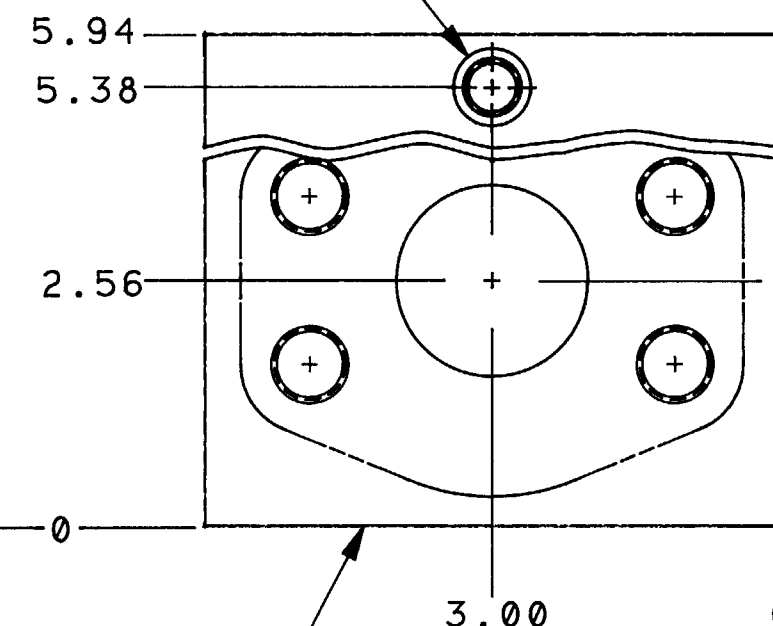
3.00



0

REVISION		PART NO.	
A		XL 8	
MODEL NO.	BODY DASH NO.	PORT 4A	FLANGE TH'D TYPE
XL 8	-001	SAE-6	INCH
XL 8 /M	-002	.250-19 BSPP	METRIC

PORT 4A
PER CHART



5.94

5.38

2.56

3.00

0

1

1	152-264-SEE CHRT	BODY	1
ITEM	PART NO.	PART NAME	QTY

OUTLINE

										UNLESS OTHERWISE SPECIFIED		TITLE DUAL CROSS-PILOTED T-24A CAVITIES W/COMMON #4 PORT-2.00 CODE-62		REVISION A		PART NO. XL 8					
												DIMENSION TOL .x -±.030 .xx -±.015 .xxx -±.005		SCALE REF. 1 = 2		MATERIAL ALUMINUM					
												ANGLE TOL ±% FINISH 80✓ REMOVE ALL BURRS		DRAWN BRS		CHECK		RELEASE 2338		HEAT TREAT & FINISH 	
A		DIM. 5.94 WAS 6.00.		4-7-92		BRS		P23						DATE 12/15/89		DATE		DATE 12/18/89			
LET		REVISION		DATE		DRN		CHK		RFI											

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