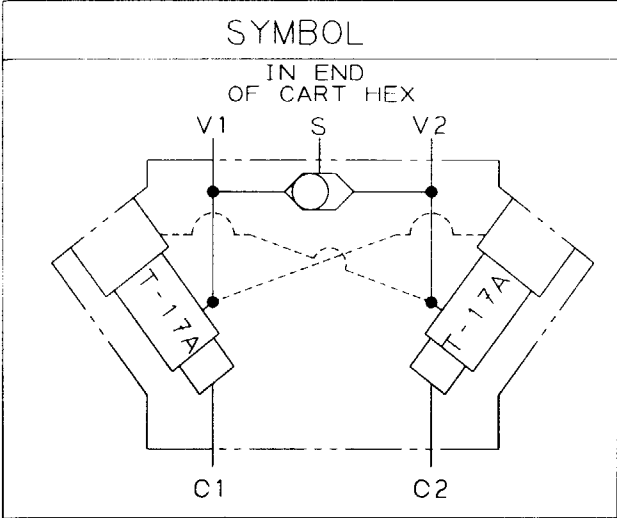
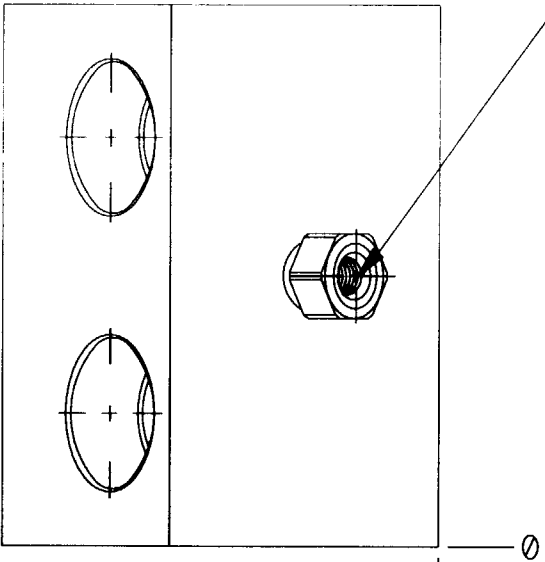
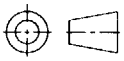




SHUTTLE PORT IN  
END OF HEX, PER CHART



3RD ANGLE  
PROJECTION



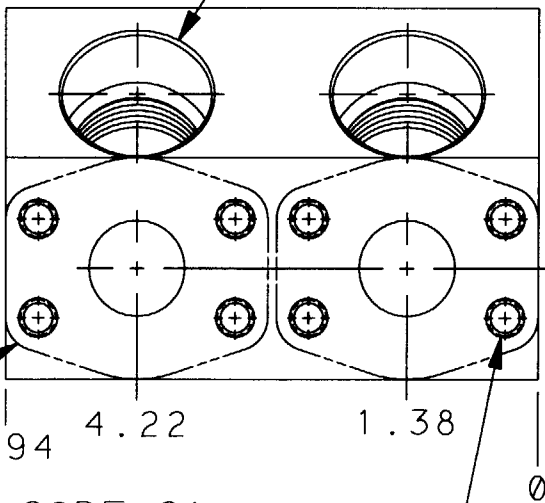
REVISION PART NO

XKP

NOTES:

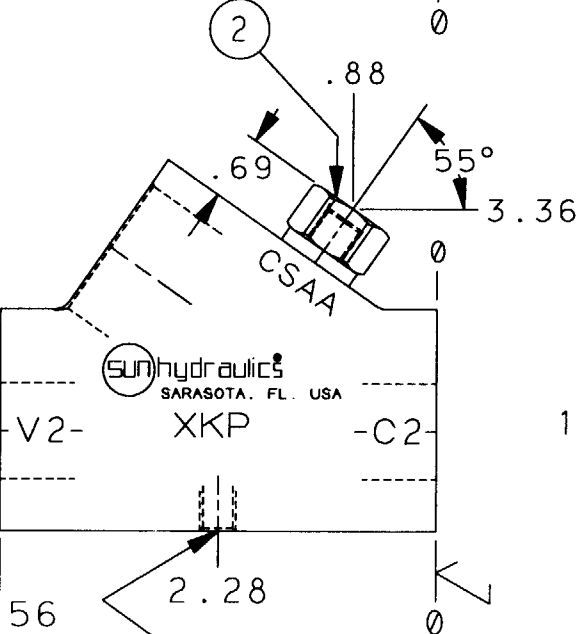
- 1) SEALS: BUNA-N
- 2) ALUMINUM BODIES: 3000 PSI MAX  
CONTINUOUS SERVICE PRESSURE
- 3) FOR OTHER OPTIONS, SEE  
OPTION SHEET

T-17A CAVITY  
.91 L.S. DEPTH  
TYP (2) PLACES

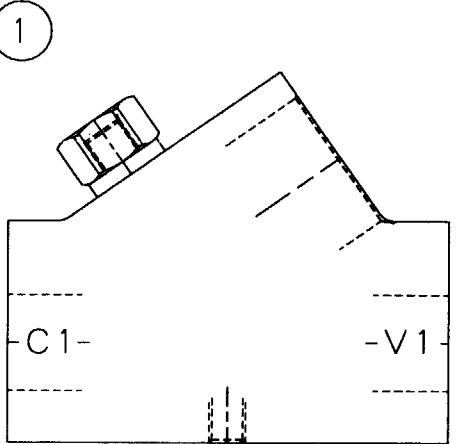
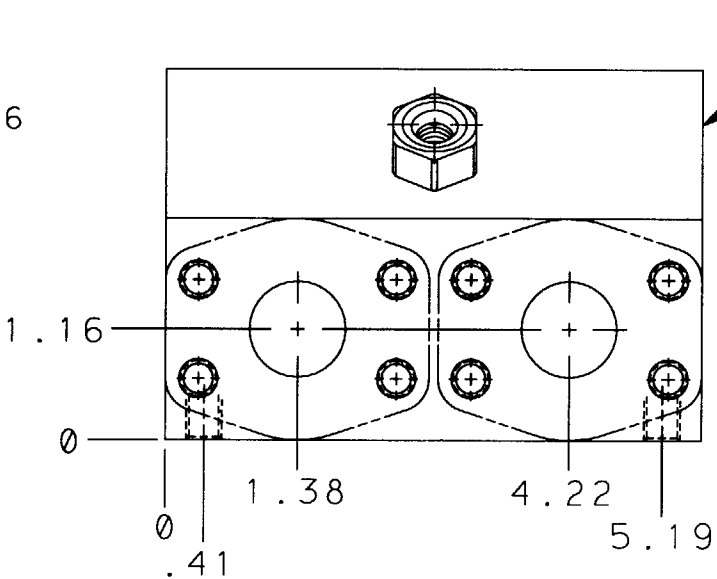


1.00 SAE CODE 61  
4-BOLT FLANGE PATTERN  
TYP (4) PLACES

INCH: .375-16UNC x .88 DP  
METRIC: M10x1.5-6H x .88 DP  
TYP (16) PLACES



MOUNTING HOLES:  
INCH: .375-16UNC x .62 DP  
METRIC: M10x1.5-6H x .62 DP  
TYP (2) PLACES



|      |             |           |     |
|------|-------------|-----------|-----|
| 2    | CSAA ***    | SHUTTLE   | 1   |
| 1    | 153-724-*** | BODY      | 1   |
| ITEM | PART NO.    | PART NAME | QTY |

|           |               |           |          |                            |
|-----------|---------------|-----------|----------|----------------------------|
| XKP/M     | -002          | METRIC    | CSAA BXN | .250-19 BSPP               |
| XKP       | -001          | INCH      | CSAA EXN | SAE-4                      |
| MODEL NO. | BODY DASH NO. | HOLE TYPE | ITEM 2   | SHUTTLE PORT (IN IT-2 HEX) |

|     |          |      |     |     |     |
|-----|----------|------|-----|-----|-----|
| LET | REVISION | DATE | DRN | CHK | REL |
|-----|----------|------|-----|-----|-----|

UNLESS OTHERWISE SPECIFIED  
DIMENSION TOL  
.x ±.030  
.xx ±.015  
.xxx ±.005  
ANGLE TOL ± 1/2°  
FINISH 80✓  
REMOVE ALL BURRS

|                                                                                             |                |                |
|---------------------------------------------------------------------------------------------|----------------|----------------|
| OUTLINE                                                                                     |                |                |
| TITLE BODY-DUAL, IN-LINE, CROSS-PILOTED T-17A CAVITIES, 1.00 SAE CODE 61 FLANGES, w/SHUTTLE |                |                |
| SCALE REF.                                                                                  | MATERIAL       |                |
| 1/2                                                                                         | ALUMINUM       |                |
| DRAWN DAS                                                                                   | CHECK STW      | RELEASE 6289   |
| DATE 27 JAN 95                                                                              | DATE 27 JAN 95 | DATE 27 JAN 95 |
| HEAT TREAT & FINISH                                                                         |                |                |

**SUN hydraulics**  
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