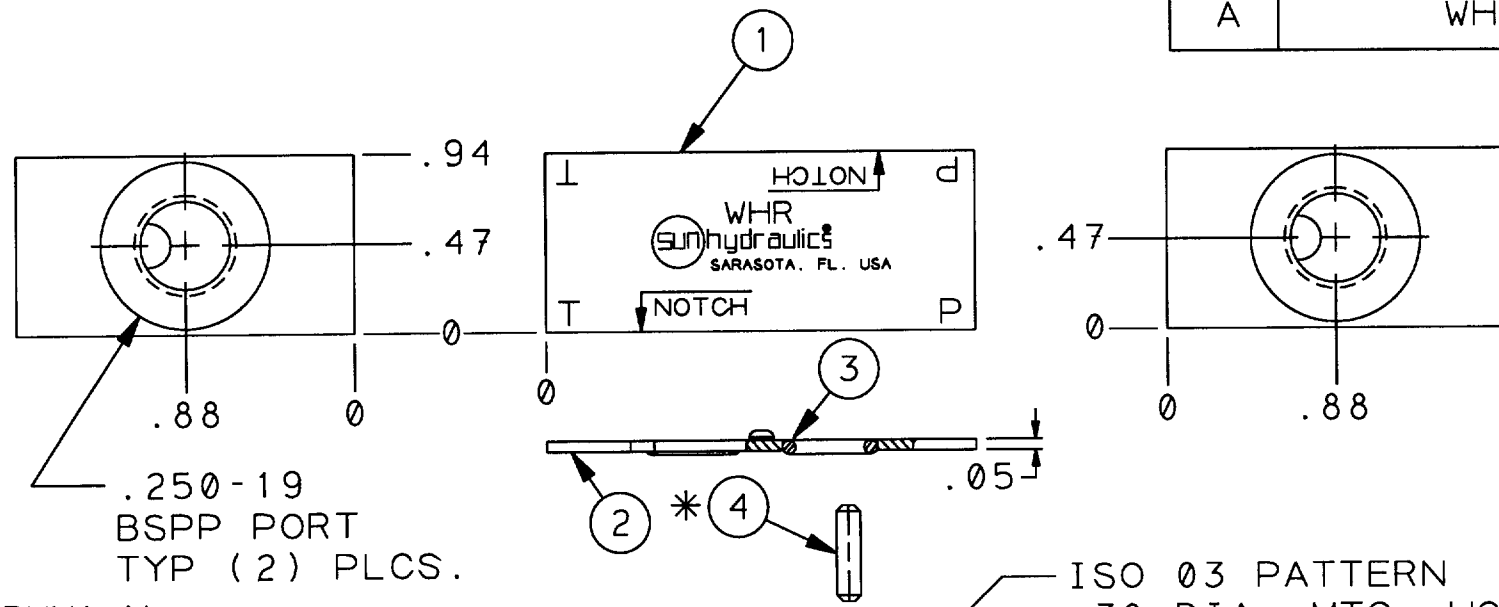


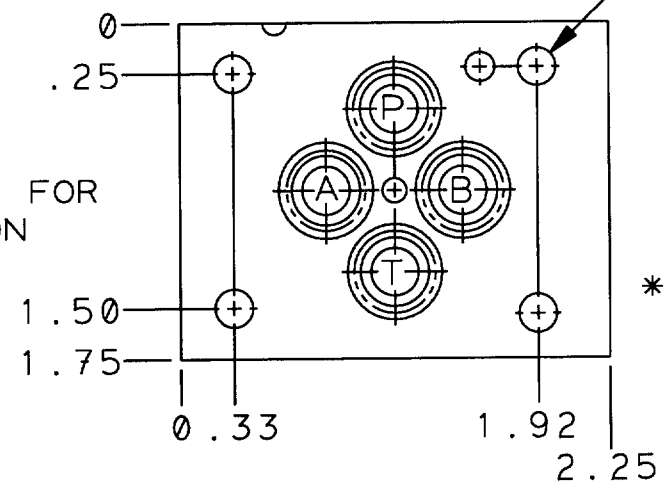
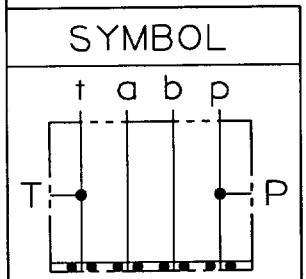
REVISION	PART NO.
A	WHR



NOTES:

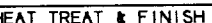
- 1) SEALS: BUNA-N
- 2) ALUMINUM BODIES-3000 PSI MAX. CONTINUOUS SERVICE PRESSURE.
- 3) CUSTOMER TO INSTALL
- * LOCATING PIN (ITEM 4) FOR FUNCTIONAL ORIENTATION DESIRED.

ISO 03 PATTERN
.30 DIA. MTG. HOLES
TYP (4) PLACES



* 4	811-001-006	PIN	1
3	500-001-012	"O"RING	4
2	700-002	SEAL PLATE	1
1	152-623-003	BODY	1
ITEM	PART NO.	PART NAME	QTY

OUTLINE & ASSEMBLY

				UNLESS OTHERWISE SPECIFIED				TITLE				REVISION		PART NO.	
								ISO 03 SANDWICH TAP IN P AND T				A		WHR	
				DIMENSION TOL				SCALE		REF.		MATERIAL			
				.x =±.030				1:1				ALUMINUM			
				.xx =±.015											
				.xxx=±.005											
				ANGLE TOL ± 1/4				DRAWN		CHECK		RELEASE		HEAT TREAT & FINISH	
				FINISH 80✓				BRS		R/B		3108			
				REMOVE ALL BURRS				DATE		DATE		DATE			
								5/31/91		5/31/91		5/31/91			
A				ADDED ITEM 4.				03 NOV92		BRS		4080			
LET				REVISION				DATE		DRN		CHK		REL	

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