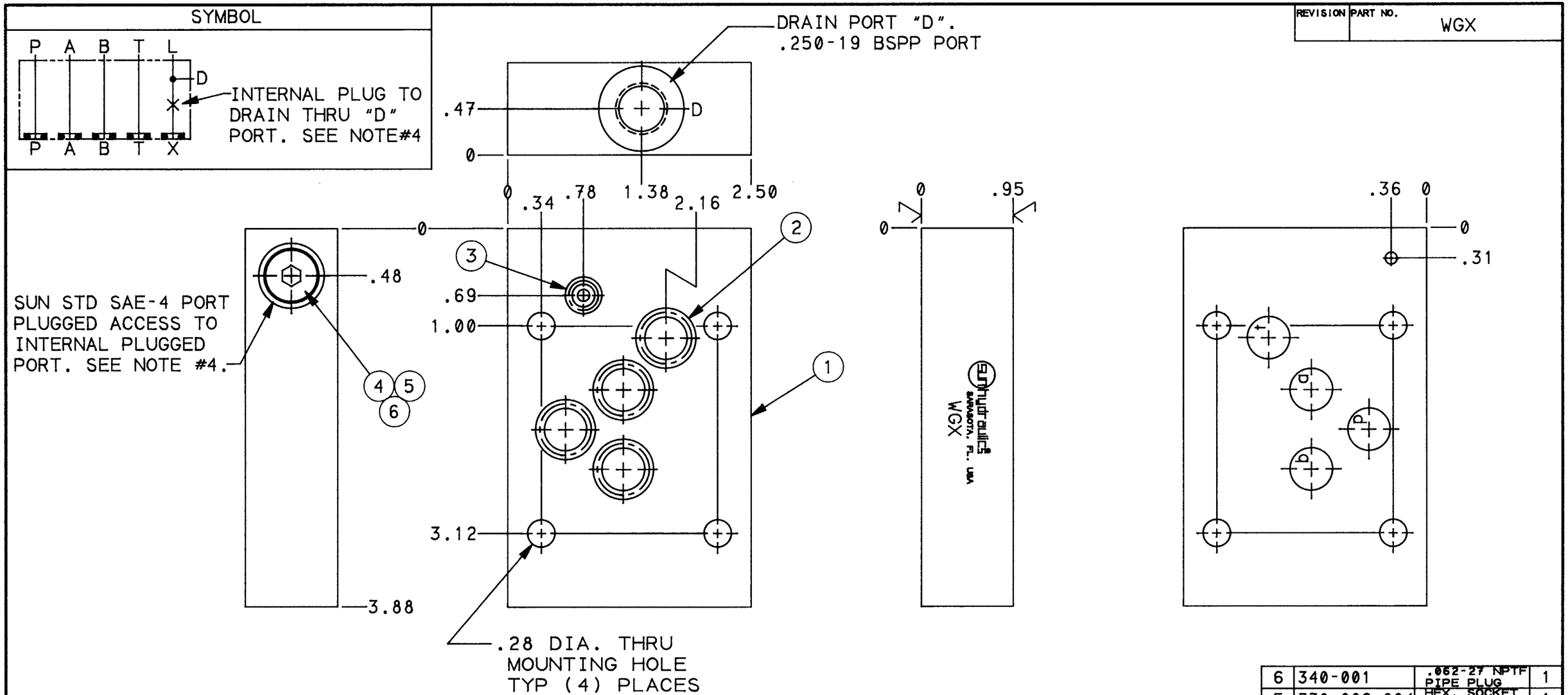
SYMBOL

INTERNAL PLUG TO DRAIN THRU "D" PORT. SEE NOTE#4

REVISION	PART NO.
	WGX



NOTES:

1) SEALS: BUNA-N
2) ALUMINUM BODIES-3000 PSI MAXIMUM CONTINUOUS SERVICE PRESSURE.
3) OPTIONS AVAILABLE PER CATALOG.
4) BODY AS SHOWN, CONFIGURED FOR EXTERNAL DRAIN THRU "D" PORT. FOR INTERNAL DRAIN REMOVE INTERNAL PLUG (ITEM #6). ADD PLUGS TO "D" PORT AND ACCESS PORT.

ITEM	PART NO.	PART NAME	QTY
6	340-001	.062-27 NPTF PIPE PLUG	1
5	330-006-004	HEX. SOCKET O RING PLUG	1
4	500-002-904	"O" RING	1
3	500-001-010	"O" RING	1
2	500-001-014	"O" RING	4
1	152-688-003	BODY	1

OUTLINE & ASSEMBLY

LET	REVISION	DATE	DRN	CHK	REL

UNLESS OTHERWISE SPECIFIED
DIMENSION TOL
.x = ±.030
.xx = ±.015
.xxx = ±.005
ANGLE TOL ±½°
FINISH 80√
REMOVE ALL BURRS

TITLE: CONVERSION BLOCK "X" PORT TO BOSCH "L" PORT .250-19 BSPP PORT

SCALE	REF.	MATERIAL
1/1	ZJB	ALUMINUM

DRAWN	CHECK	RELEASE	HEAT TREAT & FINISH
BRS	RJB	3265	
DATE 8-15-91	DATE 8/30/91	DATE 9/3/91	

REVISION	PART NO.
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