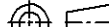
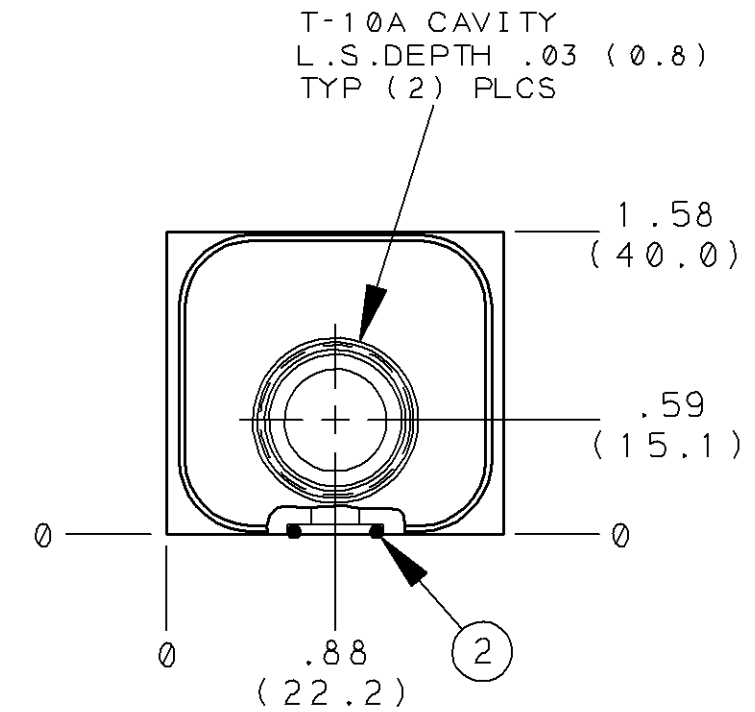
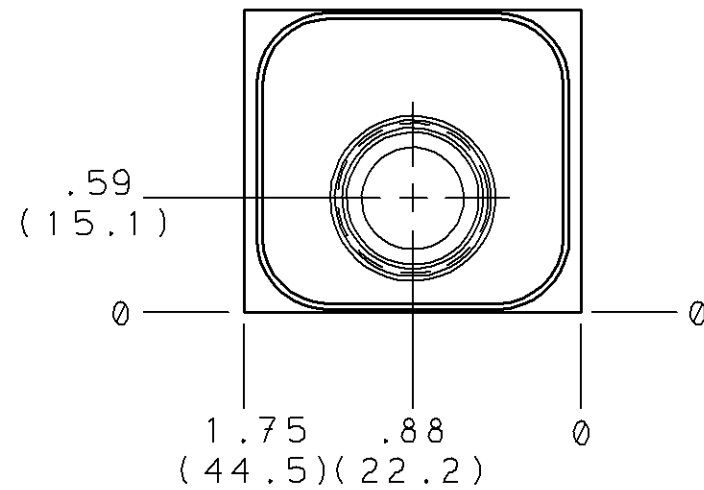


|                                                                                                                                                                                       |                                                                                     |               |                 |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------|-----------------|
| 3RD ANGLE<br>PROJECTION                                                                                                                                                               |  | REVISION<br>C | PART NO.<br>W4H |
| REFER TO SUN HYDRAULICS' TECHNICAL LITERATURE & CATALOGUE FOR DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC. |                                                                                     |               |                 |



|     |                                                                                |                |     |        |
|-----|--------------------------------------------------------------------------------|----------------|-----|--------|
|     |                                                                                |                |     |        |
|     |                                                                                |                |     |        |
|     |                                                                                |                |     |        |
|     |                                                                                |                |     |        |
| C   | ADDED CAV DIMS. ADDED A P B STAMPING.<br>CORRECTED BALL.REFS ② WAS ③ + ③ WAS ④ | 29 JAN<br>2002 | GH  |        |
| B   | BOSS LGTHS & MTG HOLE DIA REVISIONS                                            | 12 OCT 01      | GH  |        |
| A   | COSMETIC CHANGES TO DRAWING LAYOUT                                             | 12 OCT 01      | GH  |        |
| LTR | REVISION                                                                       | DATE           | DRN | CHK RE |

|                            |                                     |           |                                                                                       |                      |
|----------------------------|-------------------------------------|-----------|---------------------------------------------------------------------------------------|----------------------|
| UNLESS OTHERWISE SPECIFIED | TITLE                               |           |                                                                                       | ISO 03 SANDWICH BODY |
|                            |                                     |           |                                                                                       | 40mm HIGH            |
| DIMENSION TOL              | DUAL T-10A A to T & B to T (RELIEF) |           |                                                                                       |                      |
| .X = +/- .030              | SCALE                               | REF       | MATERIAL                                                                              |                      |
| .XX = +/- .015             | 1 : 1                               |           | ALUMINIUM                                                                             |                      |
| .XXX = +/- .005            | DRAWN                               | CHECK     | RELEASE                                                                               | HEAT TREAT & FINISH  |
| ANGLE TOL +/- 1°           | M.S.AGE                             | GH        |                                                                                       |                      |
| FINISH ✓ 80                | DATE                                | DATE      |  |                      |
| REMOVE ALL BURRS           | 14 JAN 00                           | 14 JAN 00 |                                                                                       |                      |

|      |             |             |     |
|------|-------------|-------------|-----|
| 3    | 811-001-006 | PIN         | 1   |
| 2    | 500-001-012 | O-RING SEAL | 4   |
| 1    | 158-768     | BODY        | 1   |
| ITEM | PART NO.    | PART NAME   | QTY |

|                                                         |                                                                                       |                                                                                                                                                                                                                    |                 |
|---------------------------------------------------------|---------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|
| 03 SANDWICH BODY<br>40mm HIGH<br>to T & B to T (RELIEF) |                                                                                       | REVISION<br>C                                                                                                                                                                                                      | PART NO.<br>W4H |
|                                                         | MATERIAL<br>ALUMINIUM                                                                 |  <b>hydraulics</b> <sup>®</sup><br>LIMITED<br>WHELER ROAD, WHITLEY,<br>COVENTRY, CV3 4LA ENGLAND.<br>TELEPHONE (01203) 307696 |                 |
| RELEASE                                                 | HEAT TREAT & FINISH                                                                   |                                                                                                                                                                                                                    |                 |
| DATE                                                    |  |                                                                                                                                                                                                                    |                 |