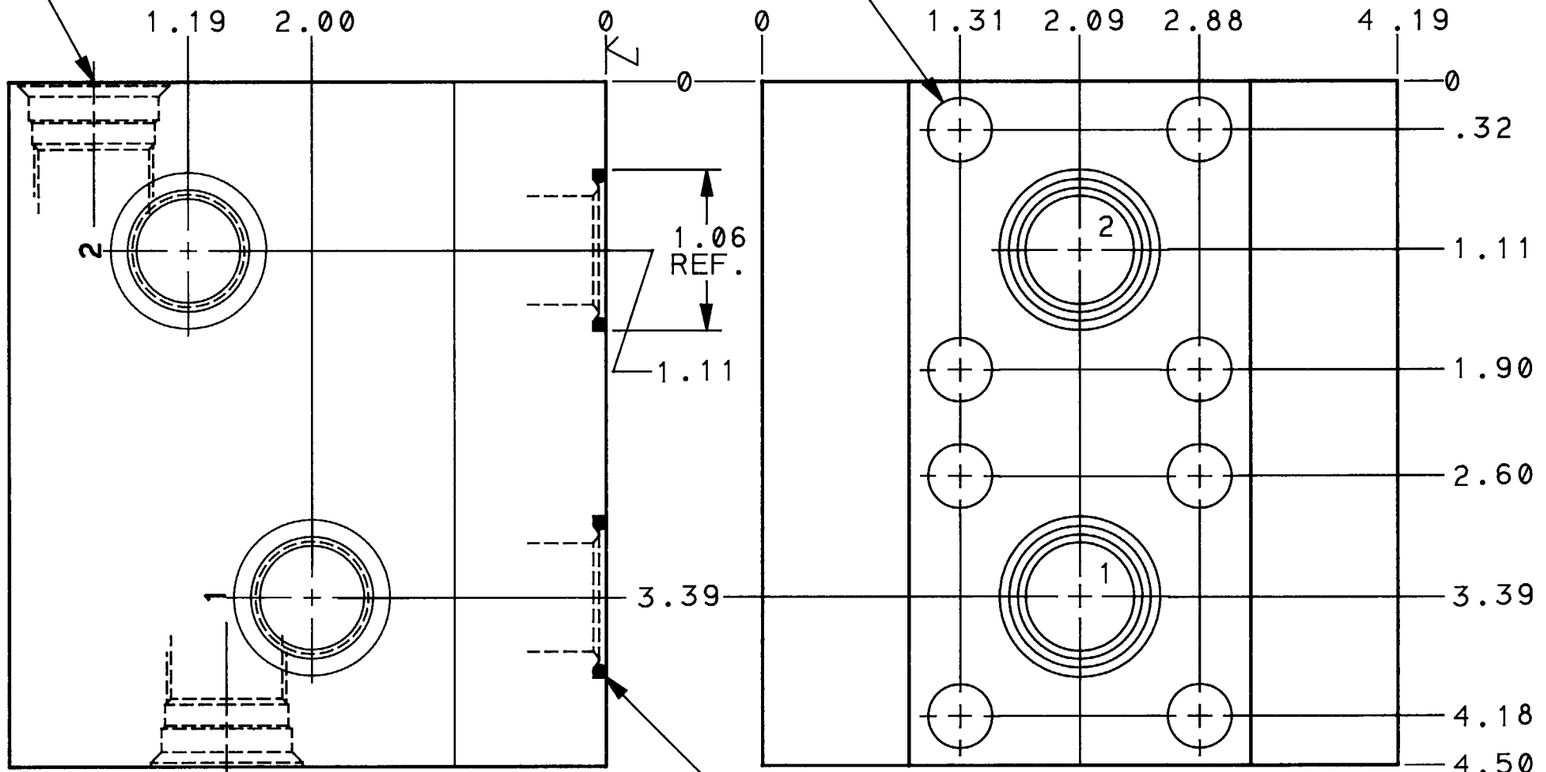
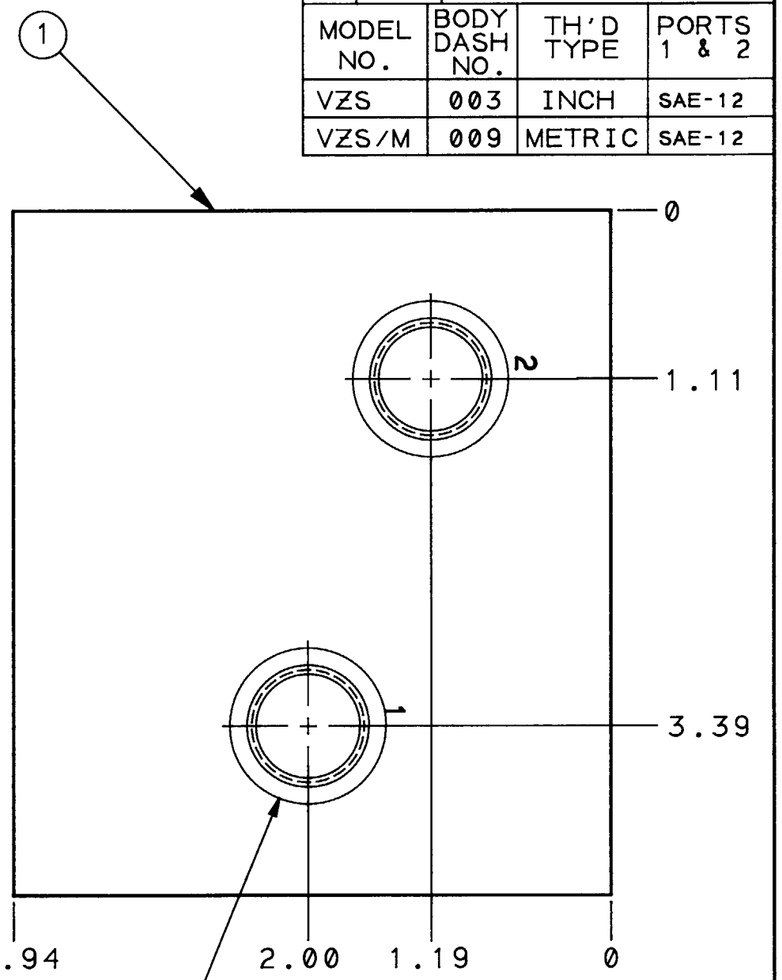
	REVISION	PART NO.	VZS

MODEL NO.	BODY DASH NO.	TH'D TYPE	PORTS 1 & 2
VZS	003	INCH	SAE-12
VZS/M	009	METRIC	SAE-12

T-10A CAVITY
.25 L.S.DEPTH
TYP (2) PLACES

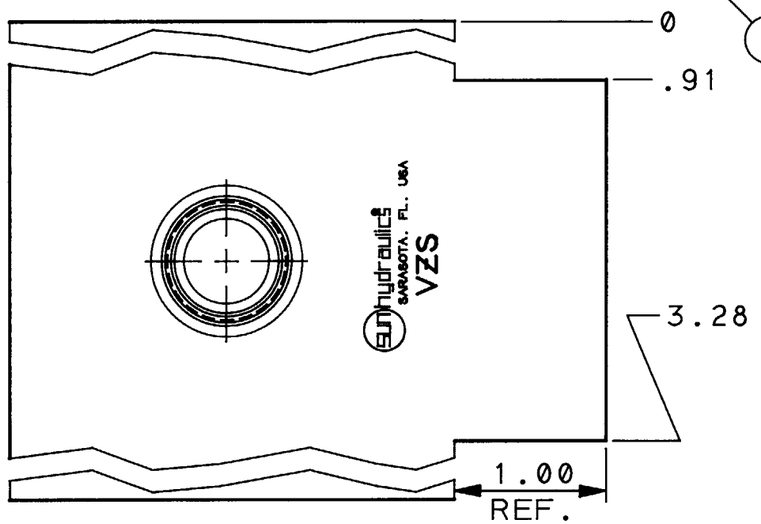
MOUNTING PROVISIONS
INCH: .41 DIA.THRU
METRIC: .42 DIA. THRU
TYP (8) PLACES



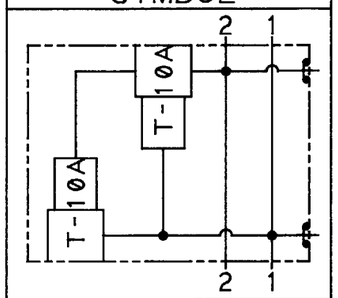


(2) (2 PLCS.)

PORTS 1 & 2
PER CHART



SYMBOL



ITEM	PART NO.	PART NAME	QTY
2	500-001-118	"O"RING	2
1	152-422-SEE CHART	BODY	1

OUTLINE

LET	REVISION	DATE	DRN	CHK	REL

UNLESS OTHERWISE SPECIFIED
DIMENSION TOL
.x = ±.030
.xx = ±.015
.xxx = ±.005
ANGLE TOL ±½
FINISH 80✓
REMOVE ALL BURRS

TITLE DIRECT MTD CROSS PORT RELIEF FOR STAFFA B010 MOTOR

REVISION | PART NO. VZS

SCALE 1 = 1 | REF.

MATERIAL ALUMINUM

DRAWN	CHECK	RELEASE
BRS	R/B	2681
DATE 7/23/90	DATE 8/1/90	DATE 8-7-90

HEAT TREAT & FINISH

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