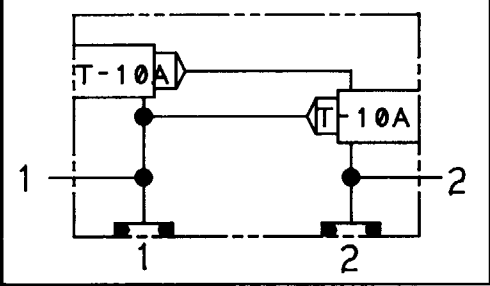


NOTES:

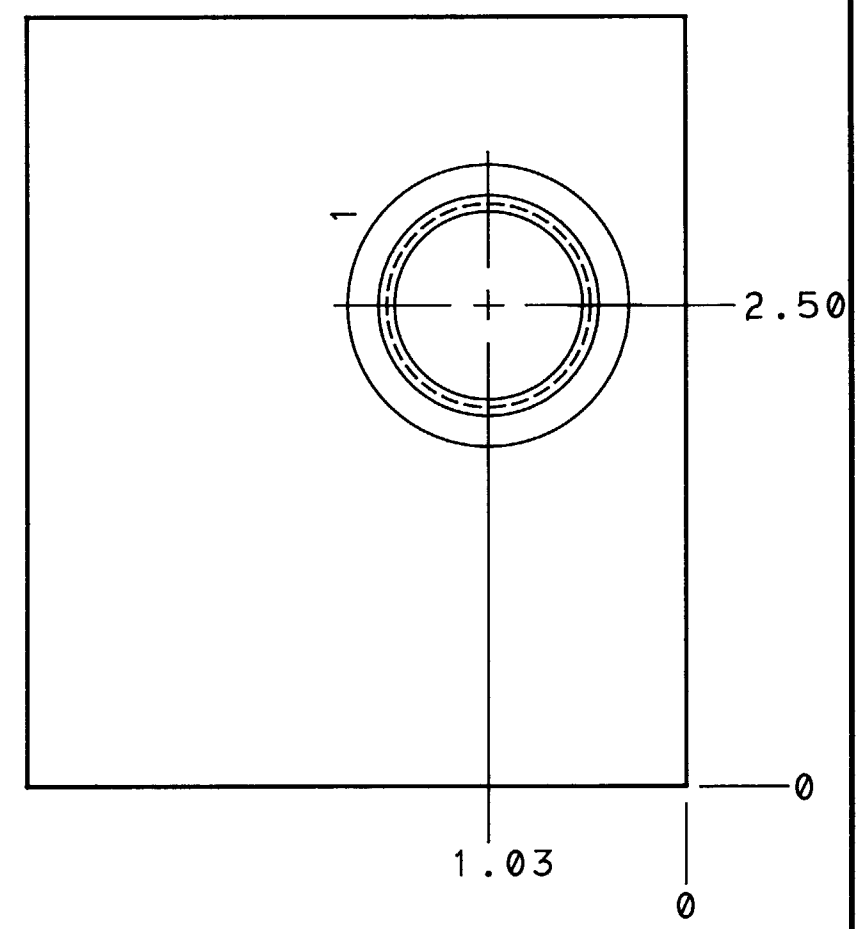
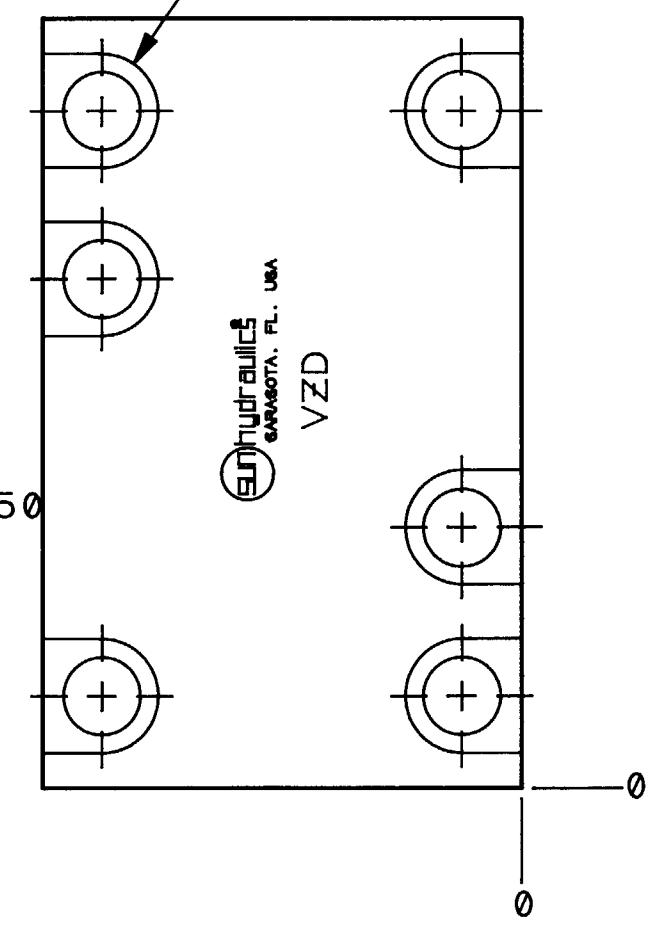
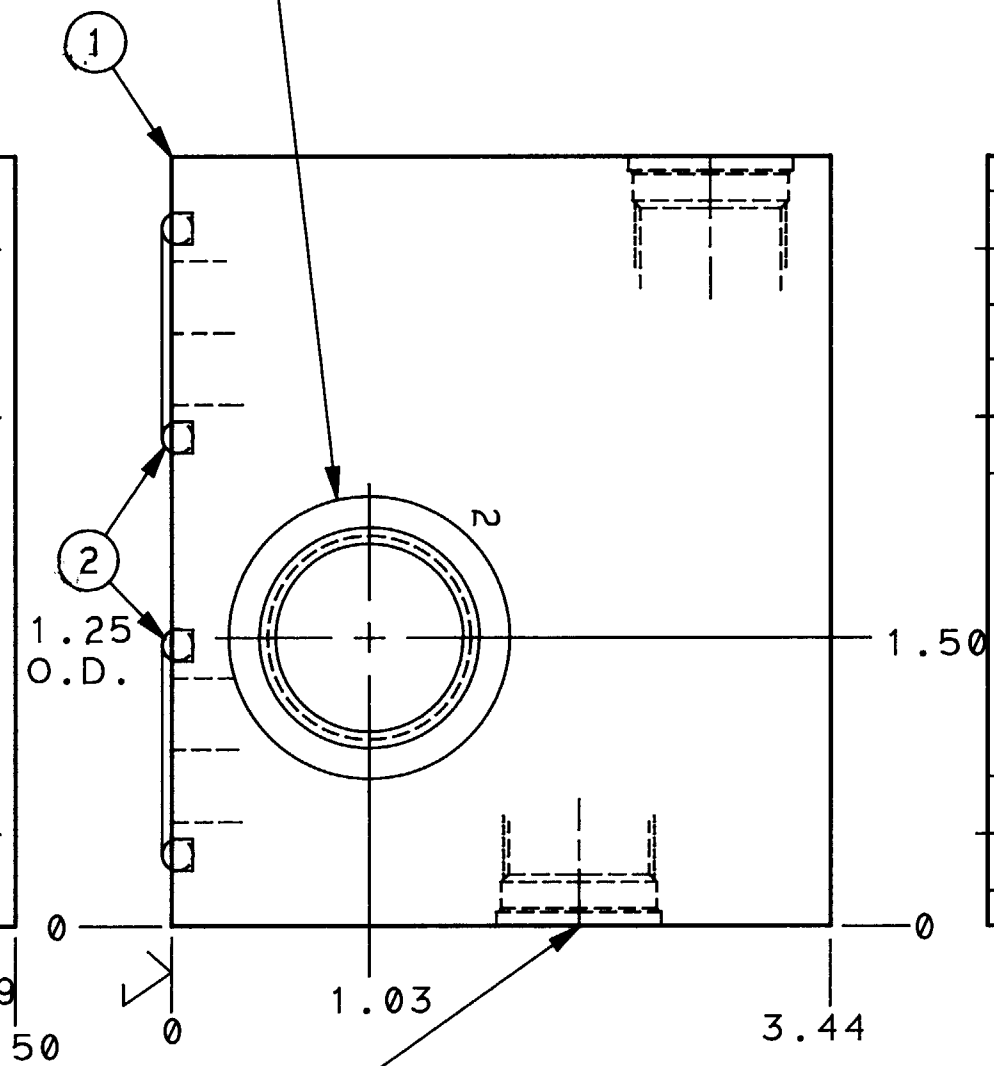
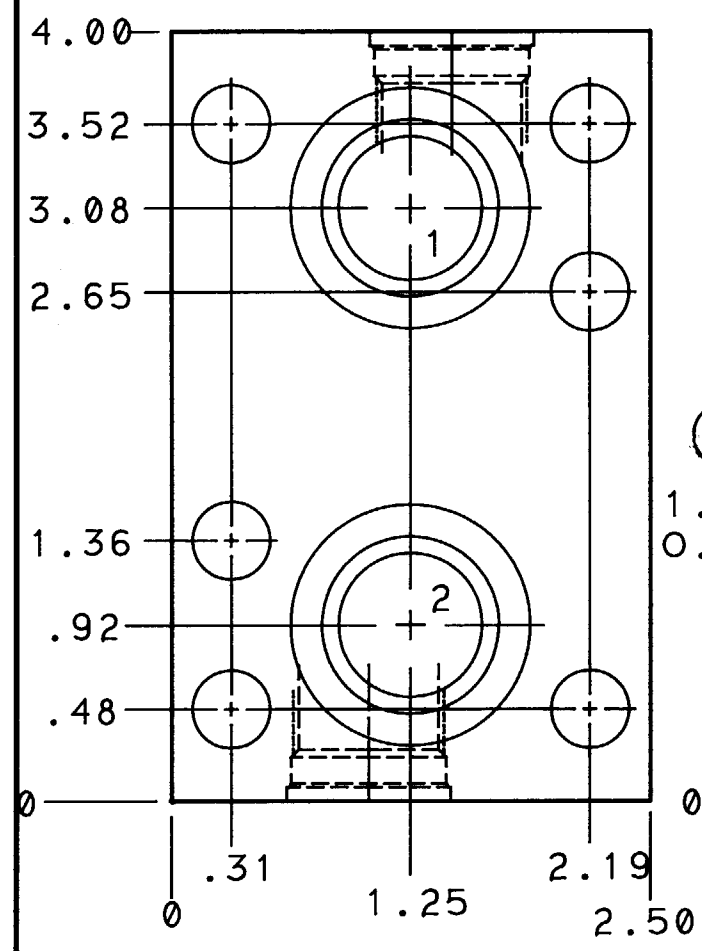
- 1)SEALS= BUNA N.
- 2)ALUMINUM BODIES-3000 PSI MAXIMUM CONTINUOUS SERVICE PRESSURE.
- 3)FOR OTHER OPTIONS SEE OPTION SHEET.

SYMBOL



PORTS #1 AND 2
SAE-12 PORTS

.41 DIA THRU
CBORED .500 DIA
x .31 DP
TYP (6) PLACES.



T-10A CAVITY
.07 L.S. DEPTH
TYP BOTH ENDS

2	500-001-214	O RING	2
1	152-568-003	BODY	1
ITEM	PART NO.	PART NAME	QTY

OUTLINE & ASSEM.

TITLE BODY-CROSS PORT RELIEF CHARLYN 4000/6000 T-10A CAVITIES SAE-12 PORTS					REVISION		PART NO.		VZD	
UNLESS OTHERWISE SPECIFIED					SCALE REF.		MATERIAL		 SUN hydraulics CORPORATION 1500 UNIVERSITY PARKWAY SARASOTA, FLORIDA 34243, US TELEPHONE (813) 355-2983	
DIMENSION TOL					1 = 1		ALUMINUM			
.x = ±.030					DRAWN		HEAT TREAT & FINISH			
.xx = ±.015					CHECK					
.xxx = ±.005					RELEASE					
ANGLE TOL ±%					DATE					
FINISH 80✓					1-8-91		1-9-91		1-10-91	
REMOVE ALL BURRS										
LET	REVISION				DATE	DRN	CHK	REL		