

T-18A CAVITY
.375 L.S. DEPTH-TYP (2) PLCS

6.94
6.44

1

23

0.50
0

4.756.00

5.50

MOUNTING HOLES:
INCH-.375-16UNC x .62 DP
METRIC-M10x1.5-6H x .62 DP
TYP (4) PLACES

1.50 DIA SAE CODE 62
4-BOLT FLANGE PATTERN
TYP (2) PLACES

T-18A CAVITY
.062 L.S. DEPTH-TYP (2) PLCS

SUNhydraulics
SARASOTA, FL. USA
VTM

INCH: .625-11UNCx1.38 DP
METRIC: M16x2.0-6Hx1.38 DP
TYP (8) PLACES

T-18A CAVITY
.062 L.S. DEPTH-TYP (2) PLCS

5.84
5.03
PATTERN FOR
SCHROEDER KF-30/50
FILTER
3.03

0.84
0

5.122.88.620

INCH: .500-13UNCx.75 DP
METRIC: M14x2.0-6Hx.75 DP
TYP (4) PLACES

2.69

1.56

0

1.915.81

A

B

DO NOT STAMP
ABOVE THIS
LINE

SYMBOL

OUT

IN

T-18A

T-18A

A

B

NOTES:

1) SEAL: BUNA-N

2) ALUMINUM BODIES:
3000 PSI MAX
CONTINUOUS
SERVICE PRESS.

3) OTHER OPTIONS:
SEE OPTION SHEET

MODEL NO.	BODY DASH NO.	MTG HOLE TH'D TYPE
VTM	-001	INCH
VTM/M	-002	METRIC

ITEM	PART NO.	PART NAME	QTY
3	500-002-916	"O" RING	1
2	330-006-016	HEX SOCKET O-RING BOSS PLUG	1
1	152-936-***	BODY	1

OUTLINE & ASSEMBLY

TITLE FILTER RECTIFIER MANIFOLD
FOR SCHROEDER KF-30/50 FILTER

REVISION
A

PART NO.
VTM

SCALE REF.
1/2

MATERIAL
ALUMINUM

HEAT TREAT & FINISH

DRAWN
DAS

CHECK

RELEASE
4108

DATE
10-22-92

DATE

DATE
10-23-92

UNLESS OTHERWISE SPECIFIED

DIMENSION TOL
.x = ±.030
.xx = ±.015
.xxx = ±.005
ANGLE TOL ± 1/2°
FINISH 80✓
REMOVE ALL BURRS

A

ITEM 1 WAS 162-936-***.

04 NOV92

BRS

4135

LET

REVISION

DATE

DRN

CHK

REL

SUNhydraulics
CORPORATION
1500 UNIVERSITY PARKWAY
SARASOTA, FLORIDA 34243, USA
TELEPHONE (813) 355-2983