

3RD ANGLE
PROJECTION



REVISION
A

PART NO.

VPR

T-3A CAVITY
.03 L.S. DEPTH



★ STAMP
ABOVE
CAVITY

ISO 05 PATTERN
TYP (5) PLACES
.250-20UNC x .72 DP.
TYP (20) PLACES

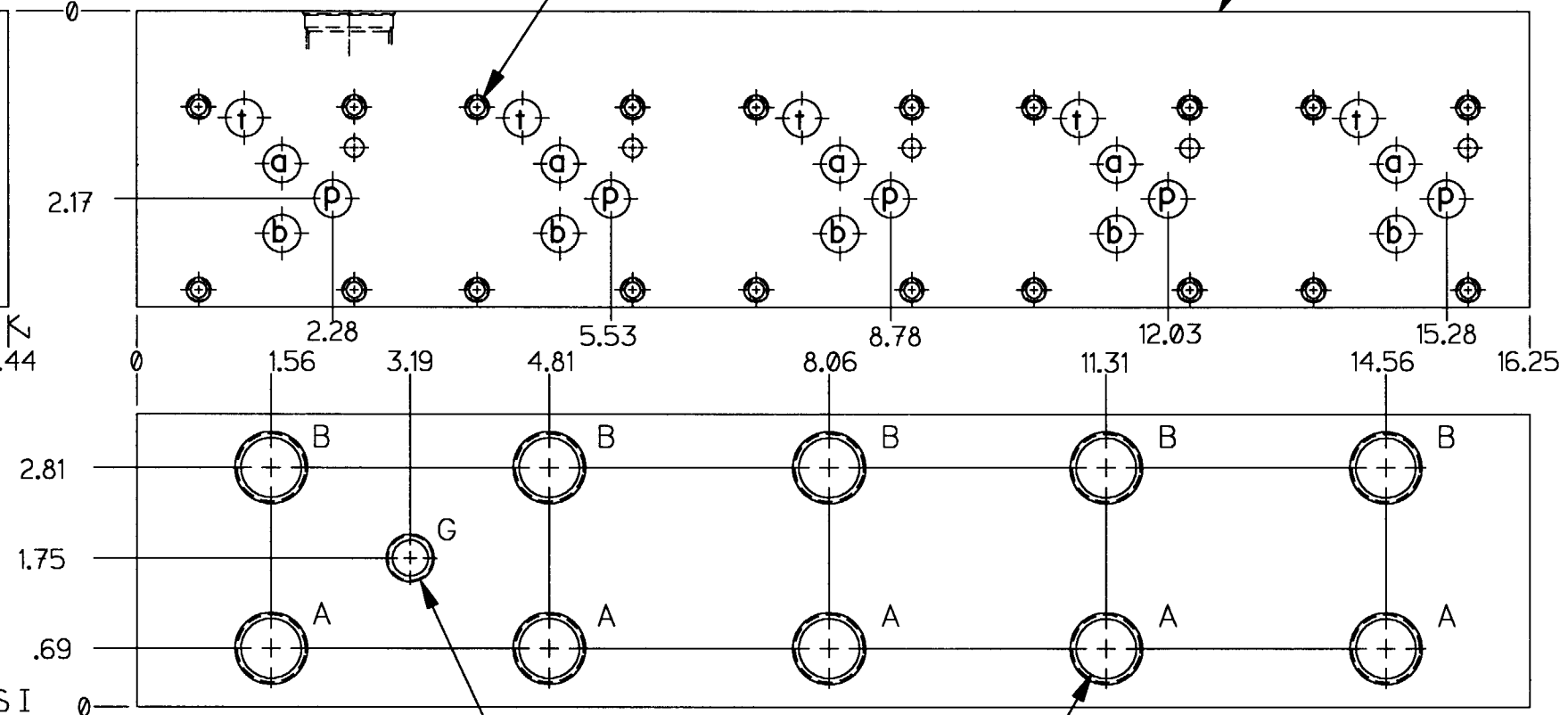
MOUNTING HOLES:
.312-18UNC x .44 DP.
TYP (4) PLACES
(2) EACH SIDE

SUN STD .750-14 NPTF PORT
TYP (4) PLACES
PORTS "T" & "B"

NOTES :

1) ALUMINUM BODIES-3000 PSI
MAXIMUM CONTINUOUS SERVICE
PRESSURE.

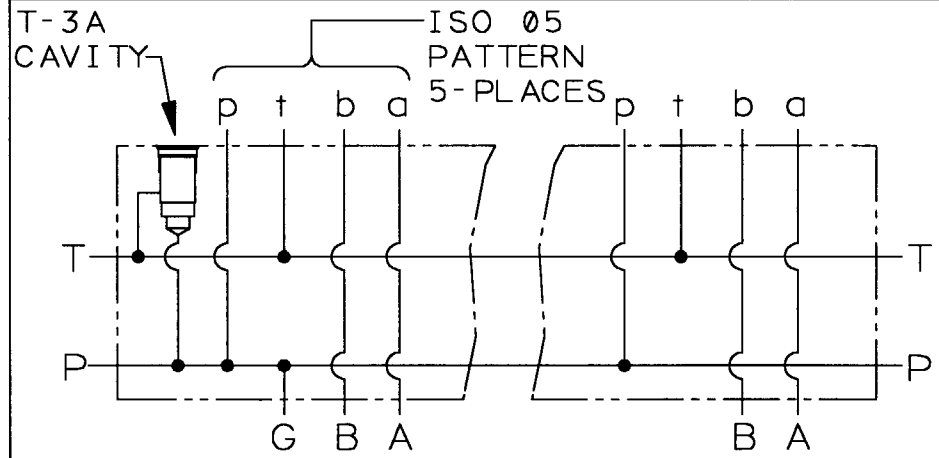
2) FOR MOUNTING BRACKET INFO
SEE CATALOG OR DWG 991-021-***.



SUN STD .250-18
NPTF GAGE PORT

SUN STD .500-14 NPTF PORT
TYP (10) PLACES
PORTS "A" & "B"

SYMBOL



A A & B PORTS WERE 3/8 NPTF				8 AUG 95	RJB	6662
LET	REVISION			DATE	DRN	CHK REL

UNLESS
OTHERWISE
SPECIFIED

DIMENSION TOL
.x = ±.030
.xx = ±.015
.xxx = ±.005

ANGLE TOL ± 1/2°
FINISH 80V
REMOVE ALL
BURRS

TITLE FIVE STATION ISO 05 BAR MANIFOLD PARALLEL CIRCUIT W/RELIEF CAVITY			SCALE REF.			MATERIAL		
1/2			ALUMINUM			HEAT TREAT & FINISH		
DRAWN BRS	CHECK	RELEASE	DATE	DATE	DATE			
05 JAN 94								

1	153-214-001	BODY	1
ITEM	PART NO.	PART NAME	QTY
REVISION		PART NO.	
A		VPR	
SUN hydraulics[®] CORPORATION 1500 WEST UNIVERSITY PKWY SARASOTA, FLORIDA 34243, USA TELEPHONE (941) 355-2983			