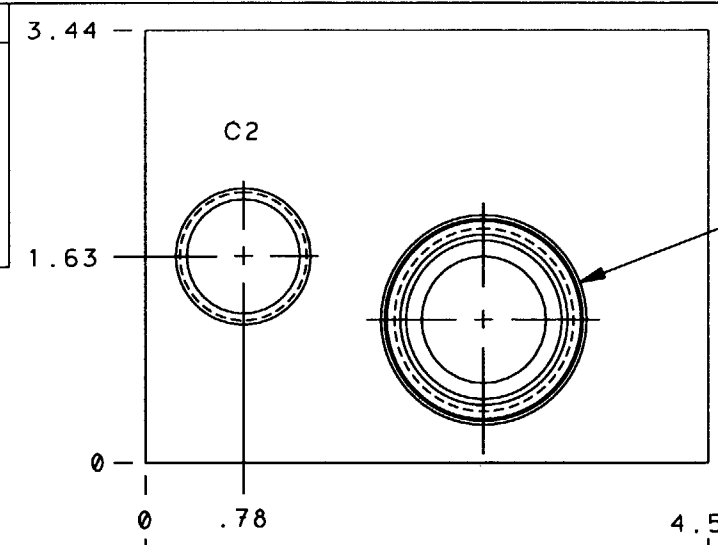
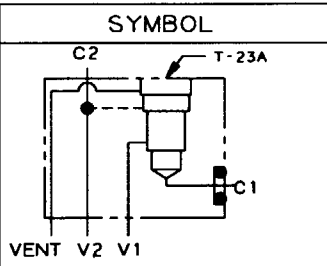
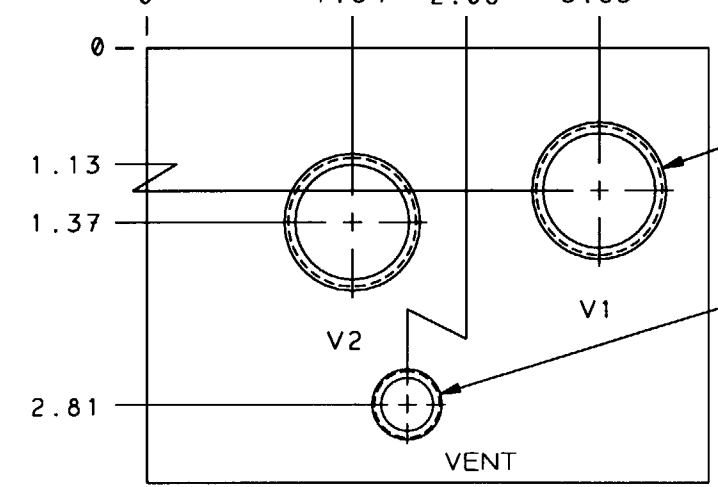
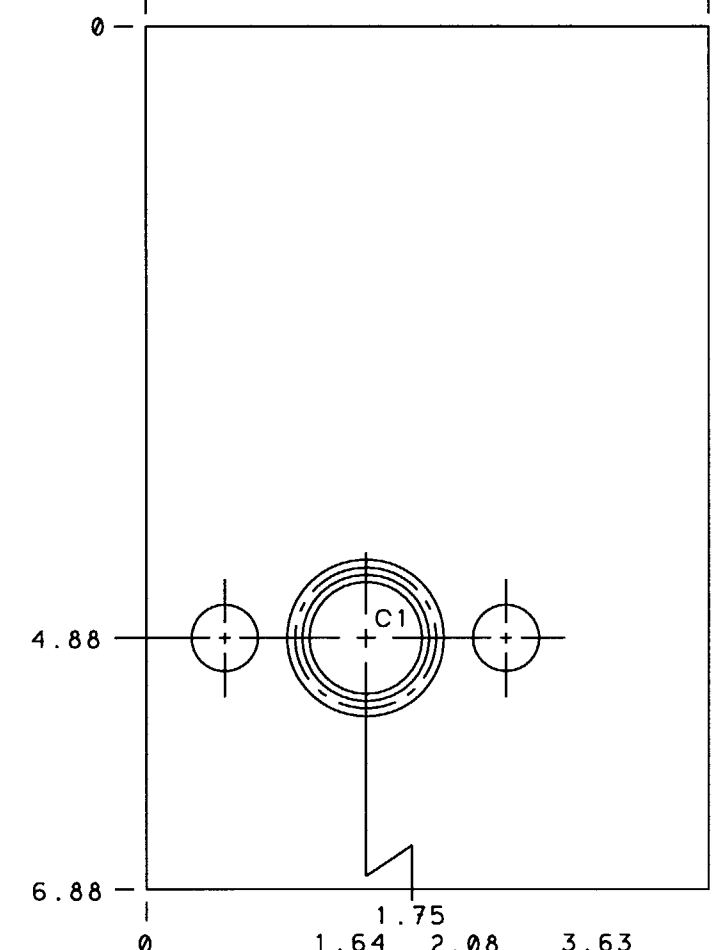




T-23A CAVITY  
1.62 L.S. DEPTH



PORTS C2, V1, & V2  
PER CHART

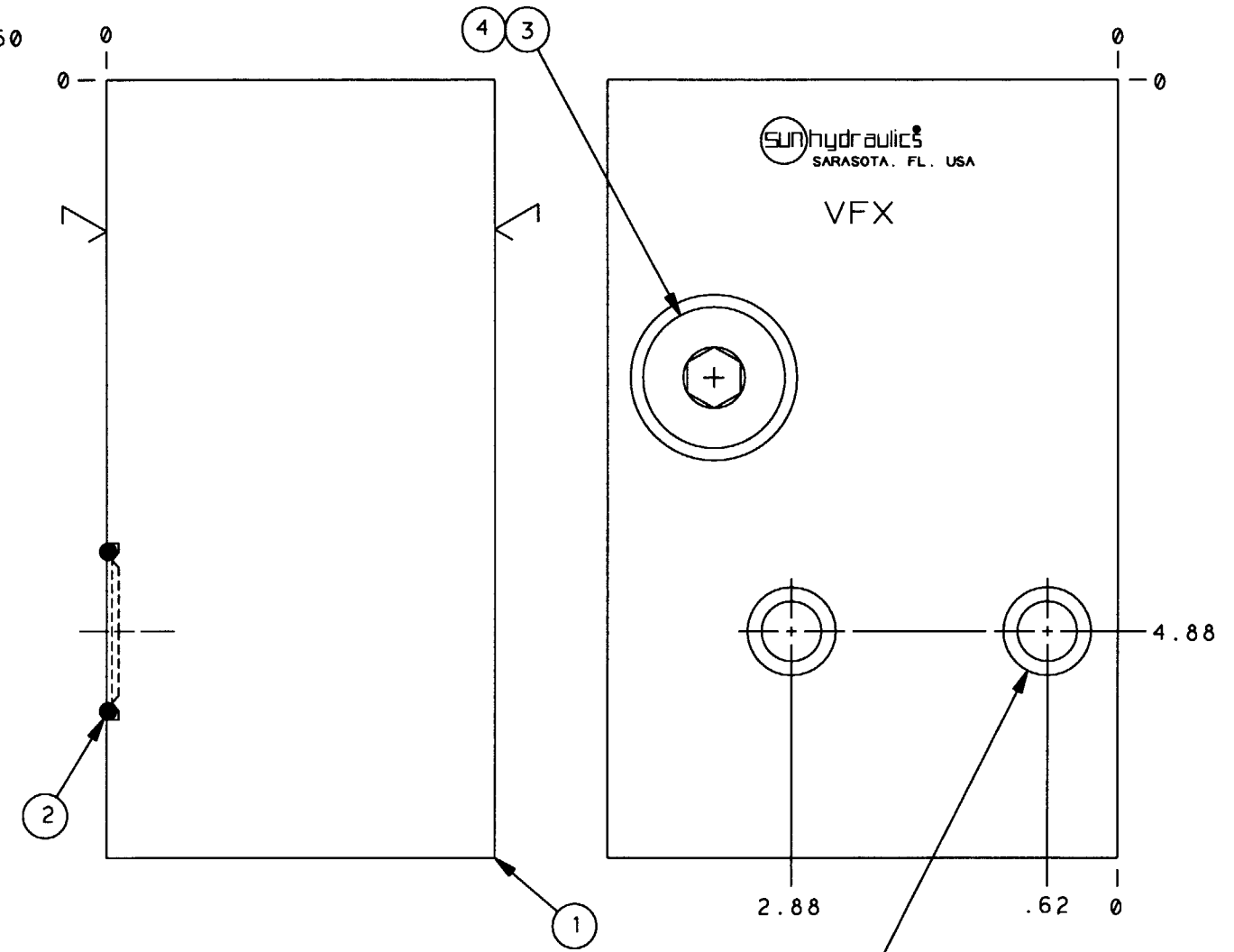
VENT PORT  
PER CHART

NOTES:

- 1) SEALS: BUNA-N
- 2) ALUMINUM BODIES-3000 PSI  
MAXIMUM CONTINUOUS SERVICE  
PRESSURE.
- 3) FACE "O" RING, -121 (1) REQUIRED,  
PROVIDED.

3RD ANGLE  
PROJECTION

| REVISION  |               | PART NO.  |           | VFX               |  |
|-----------|---------------|-----------|-----------|-------------------|--|
| MODEL NO. | BODY DASH NO. | BOLT TYPE | VENT PORT | PORTS C2, V1 & V2 |  |
| VFX       | 001           | INCH      | 1/4 NPTF  | 3/4 NPTF          |  |
| VFX/M     | 003           | METRIC    | 1/4 BSPP  | 3/4 BSPP          |  |



SUN hydraulics  
SARASOTA, FL. USA

VFX

MOUNTING HOLES:  
INCH: .53 DIA. THRU HOLE  
C'BORE .78 DIA. x .47 DP.  
METRIC: .50 DIA. THRU HOLE  
C'BORE .75 DIA. x .44 DP.  
TYP. (2) PLACES

| 4    | 500-002-912 | "O" RING                      | 1   |
|------|-------------|-------------------------------|-----|
| 3    | 330-006-012 | HEX SOCKET "O" RING BOSS PLUG | 1   |
| 2    | 500-001-121 | "O" RING                      | 1   |
| 1    | 153-401     | SEE CHART BODY                | 1   |
| ITEM | PART NO.    | PART NAME                     | QTY |

| LET | REVISION | DATE | DRN | CHK | REL |
|-----|----------|------|-----|-----|-----|
|     |          |      |     |     |     |
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| OUTLINE & ASSEMBLY                                   |           |           |                     |
|------------------------------------------------------|-----------|-----------|---------------------|
| TITLE DIRECT MOUNTED<br>T-23A CAVITY W/EXTERNAL VENT |           |           |                     |
| SCALE REF.                                           | MATERIAL  |           |                     |
| 1/1                                                  | ALUMINUM  |           |                     |
| DRAWN                                                | CHECK     | RELEASE   | HEAT TREAT & FINISH |
| STW                                                  | DAS       | 5261      |                     |
| DATE                                                 | DATE      | DATE      |                     |
| 22 DEC 93                                            | 23 DEC 93 | 23 JAN 93 |                     |

| REVISION |  | PART NO. |  | VFX |  |
|----------|--|----------|--|-----|--|
|          |  |          |  |     |  |
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