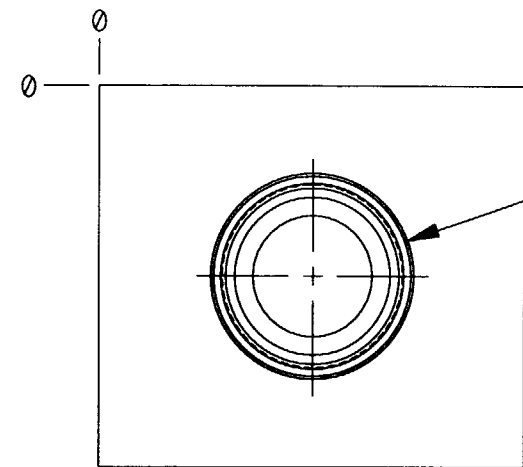
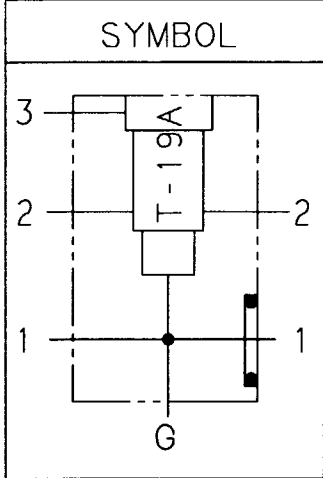




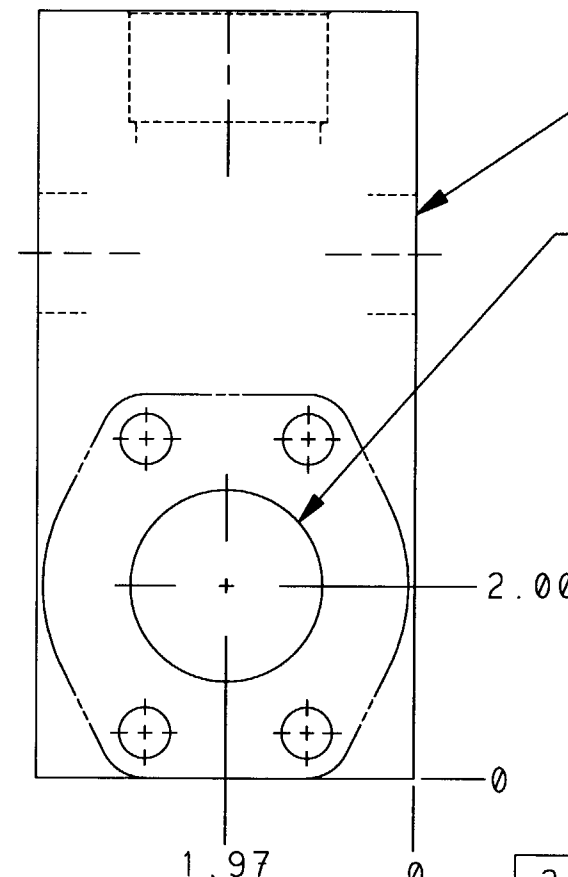
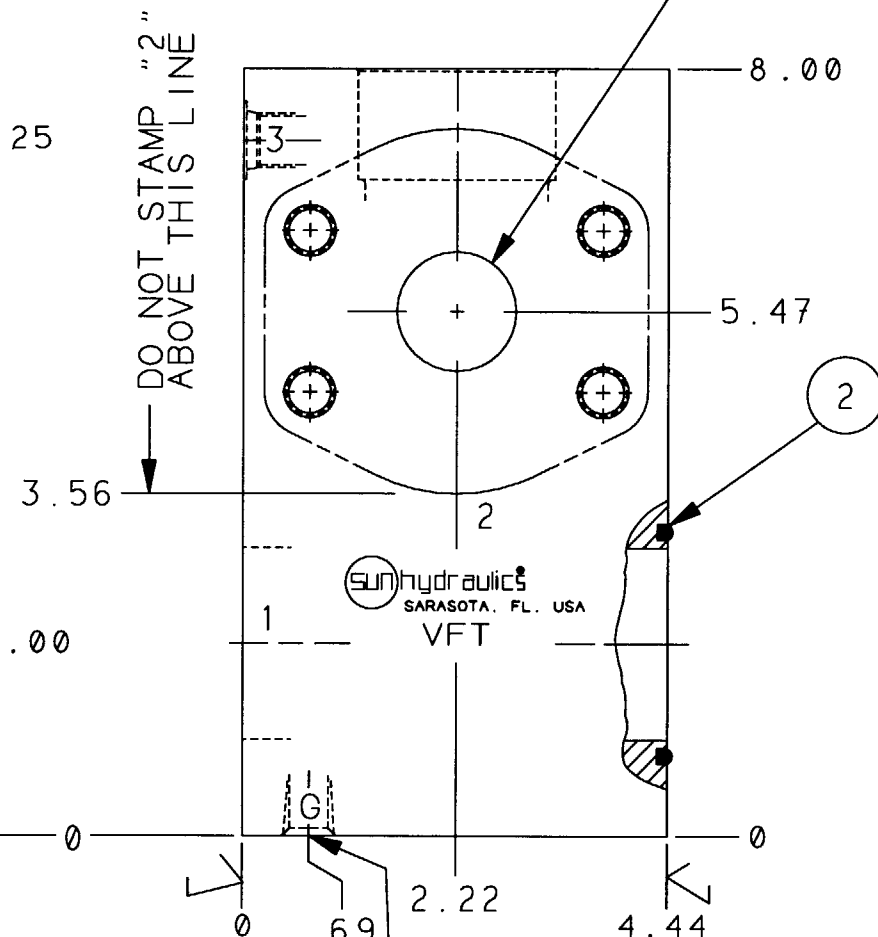
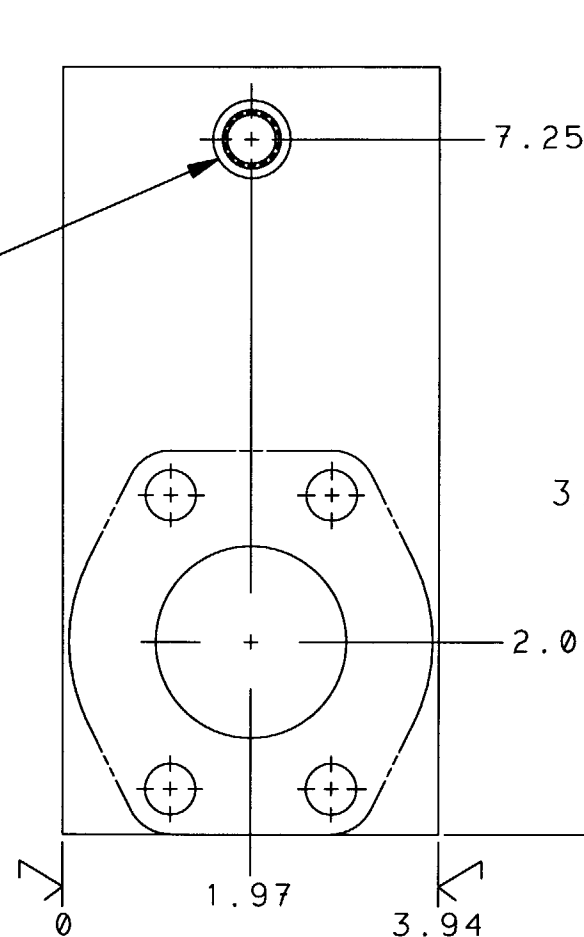
T-19A CAVITY
1.16 L.S. DEPTH

2.00 SAE CODE-61
4-BOLT FLANGE
PATTERN (2) PLACES
INCH: .500-13 UNC x 1.06 DP.
METRIC: M12 x 1.75-6H x 1.06 DP.
TYP (8) PLACES

FOR OTHER OPTIONS
SEE OPTION SHEET.

REVISION	PART NO.	VFT		
MODEL NO.	BODY DASH NO.	FLANGE TH'D TYPE	GAGE PORT	PILOT PORT
VFT	001	INCH	1/4 NPTF	SUN STD SAE-6
VFT/M	002	METRIC	1/4 BSPP	1/4 BSPP

PILOT PORT
PER CHART



2.00 SAE CODE-61
4-BOLT FLANGE
PATTERN (2) PLACES
INCH: .53 DIA. THRU
METRIC: .50 DIA THRU
TYP (4) PLACES

NOTES:

- 1) ALUMINUM BODIES-3000 PSI
MAXIMUM CONTINUOUS SERVICE
PRESSURE.
- 2) SEALS; BUENA-N.

GAGE PORT PER CHART

OUTLINE & ASSEMBLY

ITEM	PART NO.	PART NAME	QTY
2	500-001-228	"O" RING	1
1	153-422-SEE TABLE	BODY	1

LET	REVISION	DATE	DRN	CHK	REL

UNLESS OTHERWISE SPECIFIED			TITLE DIRECT SAE 2.00 CODE 61 FLANGE MTD T-19A CAV.			REVISION	PART NO.
DIMENSION TOL			SCALE REF.			VFT	
.x ±.030			1/2				
.xx ±.015			DRAWN				
.xxx ±.005			CHECK				
ANGLE TOL ±½			RELEASE				
FINISH 80✓			DATE				
REMOVE ALL BURRS			DATE				

ALUMINUM BODY
HEAT TREAT & FINISH

SUN hydraulics[®]
CORPORATION
1500 UNIVERSITY PARKWAY
SARASOTA, FLORIDA 34243, USA
TELEPHONE (813) 355-2983