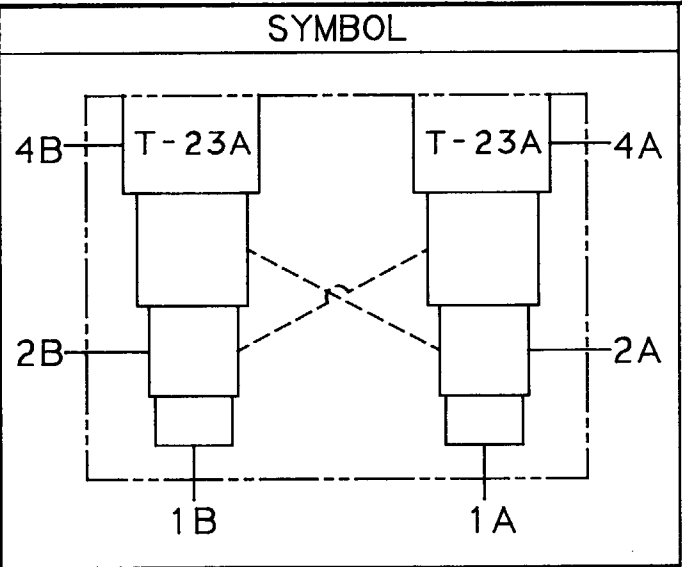
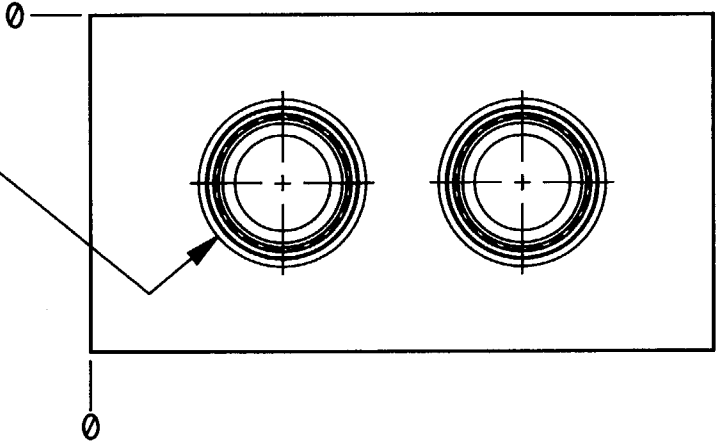




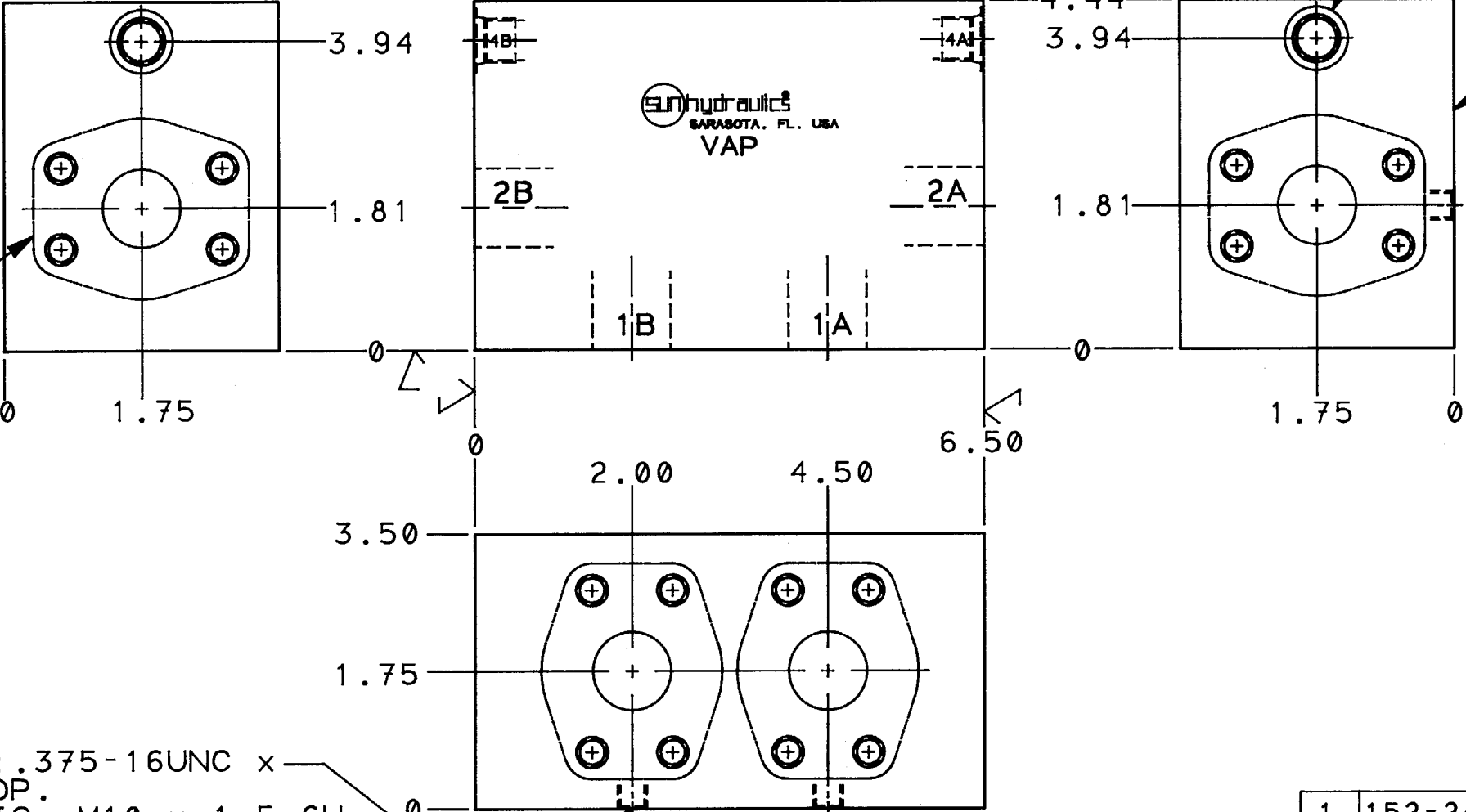
T-23A CAVITY
1.62 L.S. DEPTH
TYP (2) PLACES



MODEL NO.	BODY DASH NO.	PORTS 4A & 4B	FLANGE TH'D TYPE
VAP	-001	SAE-6	INCH
VAP/M	-002	.250-19 BSPP	METRIC

PORTS 4A & 4B
PER CHART

1.00 SAE CODE-61
4 BOLT FLANGE
PATTERN (4) PLACES
INCH: .375-16UNC x
.88 DP.
METRIC: M10 x 1.5-6H
x .88 DP.
TYP (16) PLACES



INCH: .375-16UNC x
.62 DP.
METRIC: M10 x 1.5-6H
x .62 DP.
TYP (2) PLACES

NOTES:
1) ALUMINUM BODIES-
3000 PSI MAX.
CONTINUOUS SERVICE
PRESSURE.

ITEM	PART NO.	PART NAME	QTY
1	152-245-SEE CHRT	BODY	1
VAP			

REVISION	PART NO.	TITLE
		DUAL CROSS-PILOTED T-23A CAVITIES W/INDEPENDENT #4 PORTS-1.00 CODE-61

UNLESS OTHERWISE SPECIFIED	SCALE	REF.	MATERIAL
DIMENSION TOL .x = ±.030 .xx = ±.015 .xxx = ±.005 ANGLE TOL ±½ FINISH 80° REMOVE ALL BURRS	1 = 2		ALUMINUM

DRAWN	CHECK	RELEASE	HEAT TREAT & FINISH
BR5	DAS	2338	
DATE	DATE	DATE	
11/22/89	11/27/89	12-18-89	

LET	REVISION	DATE	DRN	CHK	REL

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