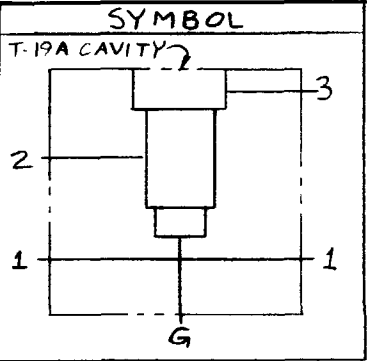




NOTES:  
1) ALUMINUM BODIES: 3000 PSI MAX.  
CONTINUOUS SERVICE PRESSURE

1.25 SAE CODE-61 4-BOLT  
FLANGE PATTERN (3) PLACES  
INCH: .438-14 UNC X 1.12 DP.  
METRIC: M10 X 1.5-6H X 1.12 DP.  
TYP. (12) PLACES

| REVISION    |                    | PART NO.      |              |               |
|-------------|--------------------|---------------|--------------|---------------|
| A           |                    | KHQ           |              |               |
| MODEL<br>Nº | BODY<br>DASH<br>Nº | TH'D.<br>TYPE | GAGE<br>PORT | PILOT<br>PORT |
| KHQ         | -001               | INCH          | 1/4NPTF      | SAE-6         |
| KHQ/M       | -002               | METRIC        | 1/4BSPP      | 1/4BSPP       |

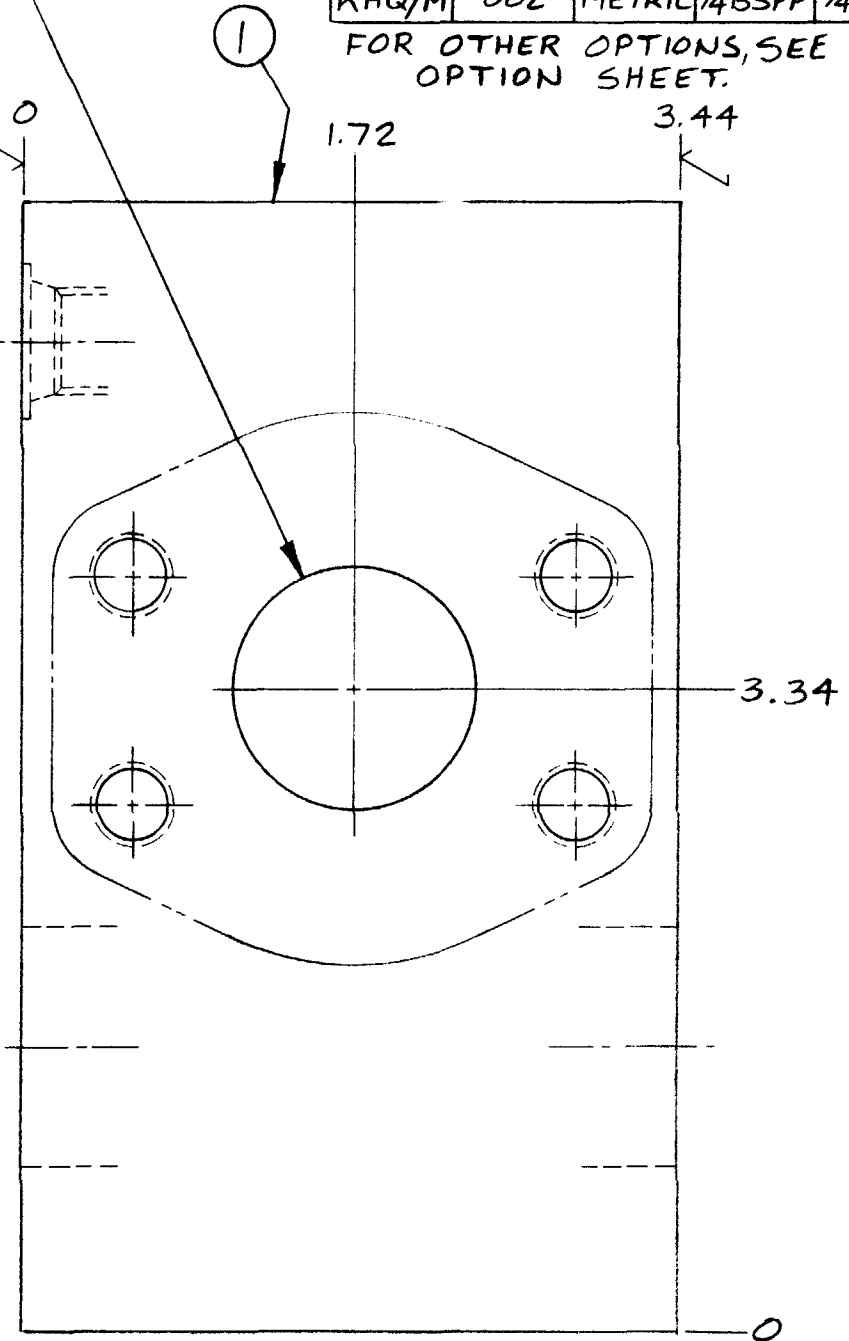
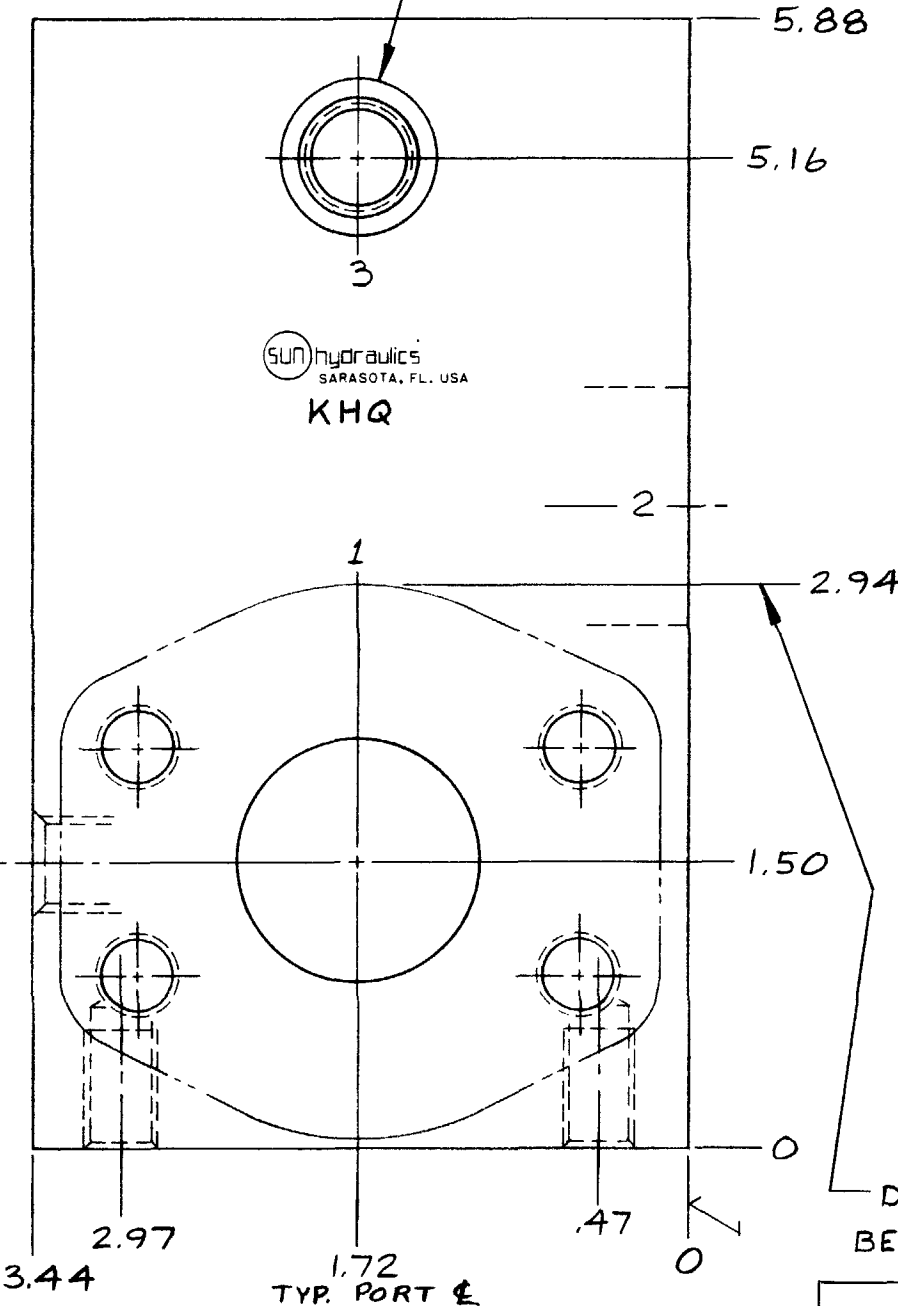
FOR OTHER OPTIONS, SEE  
OPTION SHEET.

T-19A CAVITY  
1.156 L.S. DEPTH

PILOT PORT  
PER CHART

GAGE PORT  
PER CHART

MOUNTING PROVISIONS:  
INCH: .375-16 UNC X .62 DP.  
METRIC: M10 X 1.5-6H X .62 DP.  
TYP. (2) PLACES



DO NOT STAMP  
BELOW THIS LINE

OUTLINE

|                                                                                                                                                    |                                                  |                                                                           |                          |
|----------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|---------------------------------------------------------------------------|--------------------------|
| TITLE BODY- TEE MT'D. VENTED T-19A<br>CAVITY- SAE 1.25 ST'D. PRESS. 4-BOLT FLG                                                                     |                                                  | REVISION<br>A                                                             | PART NO.<br>KHQ          |
| SCALE<br>1:1                                                                                                                                       | REF.                                             | MATERIAL<br>ALUMINUM                                                      | HEAT TREAT & FINISH<br>N |
| DRAWN<br>DAS                                                                                                                                       | CHECK<br>R/B                                     | RELEASE<br>976                                                            |                          |
| DATE<br>12-11-85                                                                                                                                   | DATE<br>1-18-86                                  | DATE<br>1-20-86                                                           |                          |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSION TOL.<br>.x = ± .030<br>.xx = ± .015<br>.xxx = ± .005<br>ANGLE TOL. ± 1°<br>FINISH 125V<br>REMOVE ALL BURRS |                                                  | SUN hydraulics CORPORATION<br>SARASOTA, FLORIDA<br>TELEPHONE 813/355-2983 |                          |
| A                                                                                                                                                  | ADDED CHART, CHANGED BODY TO -001,<br>ADDED -022 | 1-20-89                                                                   | DAS R/B                  |
| LET.                                                                                                                                               | REVISION                                         | DATE                                                                      | DRN CHK REL              |

| ITEM      | 1 | 151-356-SEE CHART | BODY | 1   |
|-----------|---|-------------------|------|-----|
| PART NO.  |   |                   |      | QTY |
| PART NAME |   |                   |      |     |