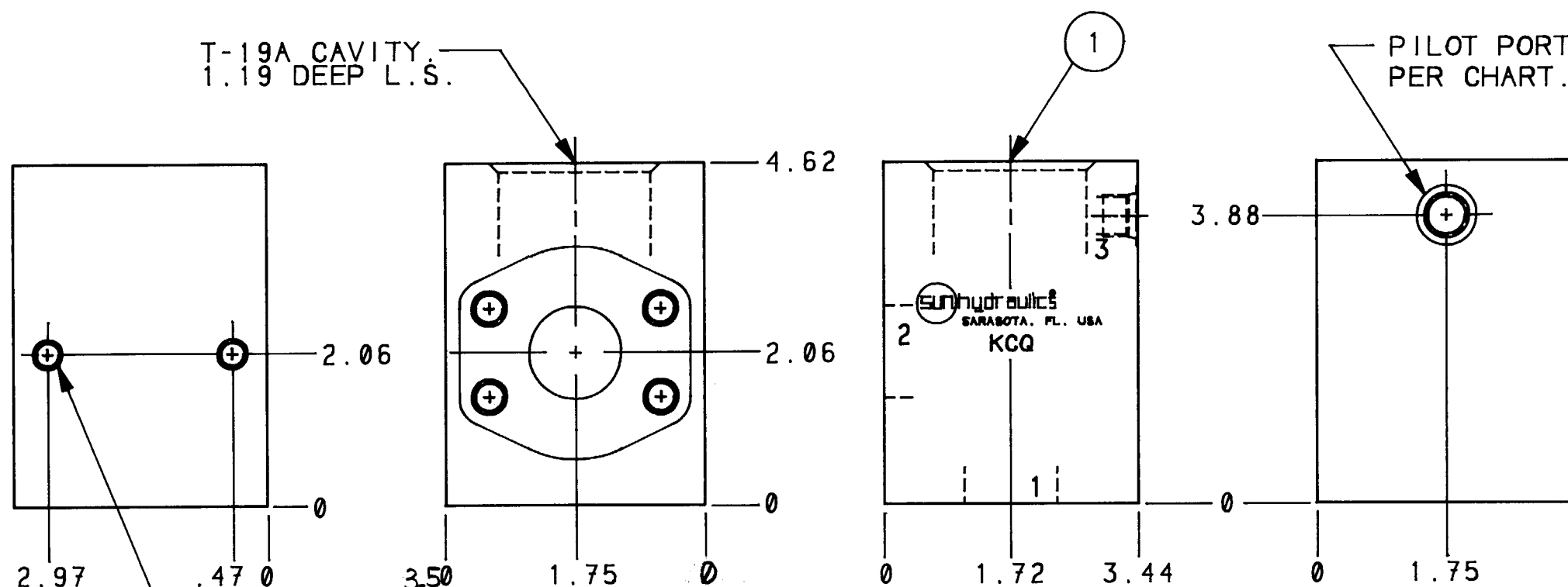


REVISION	A	PART NO.	KCQ
MODEL NO.	BODY DASH No.	FLANGE TH'D TYPE	PILOT PORT
KCQ	001	INCH	SAE-6
KCQ/M	002	METRIC	1/4 BSPP

FOR OTHER OPTIONS
SEE OPTION SHEET.



T-19A CAVITY
1.19 DEEP L.S.

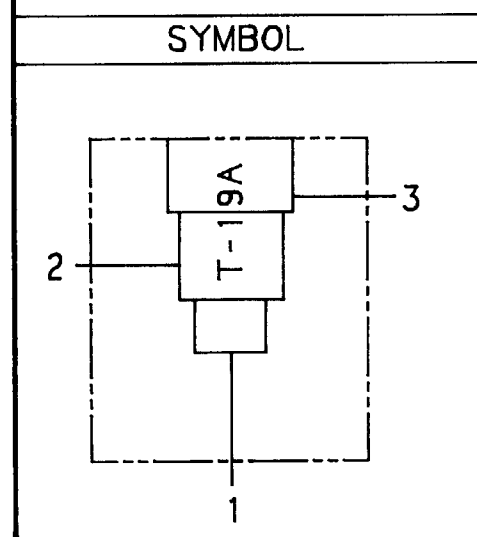
PILOT PORT
PER CHART.

MOUNTING PROVISIONS
INCH: .375-16 UNC x .62 DP
METRIC: M10 x 1.5-6H x .62 DP
TYP. (2) PLACES

1.25 CODE-61
4-BOLT FLANGE
PATTERN. (2) PLACES.
INCH: .438-14 UNC x 1.12 DP
METRIC: M10 x 1.5-6H x 1.12 DP

NOTES:

1) ALUMINUM BODIES-3000 PSI
MAXIMUM CONTINUOUS SERVICE
PRESSURE.



1	151-117-SEE TABLE	BODY	1
ITEM	PART NO.	PART NAME	QTY

OUTLINE DRAWING				REVISION	PART NO.
TITLE LINE MTD. T-19A CAV. 1.25 CODE-61 FLANGE				A	KCQ
UNLESS OTHERWISE SPECIFIED		SCALE REF. CODE-62-KC5. 1/2 KC5/M		MATERIAL ALUMINUM BODY	
DIMENSION TOL.		DRAWN BRS		HEAT TREAT & FINISH	
.x ±.030		CHECK R/B			
.xx ±.015		RELEASE			
.xxx ±.005		DATE			
ANGLE TOL ±1/4		DATE			
FINISH 80✓		DATE			
REMOVE ALL BURRS		DATE			
A	REVISED AND REDRAWN.	1-19-89	BRS		
LET	REVISION	DATE	DRN	CHK	REL

SUN hydraulics
CORPORATION
1800 UNIVERSITY PARKWAY
SARASOTA, FLORIDA 34243, USA
TELEPHONE (813) 366-2883