

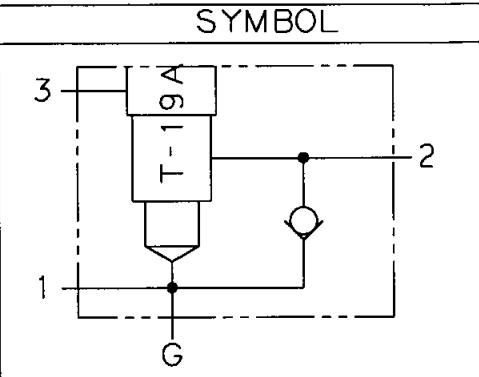


CHART A (PORT OPTIONS)				
MODEL NUMBER	PORT G	PORTS 1 & 2	PORT 3	BODY DASH NO ITEM 1
K4D	.250-18 NPTF	.750-14 NPTF	.750-14 NPTF	-001
K4E	.250-18 NPTF	1.00-11.5 NPTF	.750-14 NPTF	-002
K4F	.250-18 NPTF	1.25-11.5 NPTF	.750-14 NPTF	-003
K4L	.250-18 NPTF	SAE-12	SAE-12	-004
K4M	.250-18 NPTF	SAE-16	SAE-12	-005
K4N	.250-19 NPTF	SAE-20	SAE-12	-006
K4W	.250-19 BSPP	.750-14 BSPP	.750-14 BSPP	-007
K4X	.250-19 BSPP	1.00-11 BSPP	.750-14 BSPP	-008
K4Y	.250-19 BSPP	1.25-11 BSPP	.750-14 BSPP	-009

- NOTES:
1. SEALS: BUNA-N
 2. ALUMINUM BODIES-3000 PSI MAXIMUM CONTINUOUS SERVICE PRESSURE.
 3. CXID XCN CARTRIDGE: CRACKING PRESS.: 30 PSI ±3 CHECK SEAT: STEEL
 4. ORDERING INFO: PPJB LAN K4*

MAIN PORT DESIGNATION
CART. TO BE INSTALLED IN T-19A CAVITY. SEAL TYPE IN PPJB DETERMINES ITEM 2 SEAL TYPE

T-19A CAVITY
1.22 L.S. DEPTH

PORT 3
PER CHART

.41 DIA. THRU
TYP (2) PLACES

PORT G
PER CHART

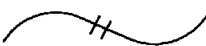
PORT 2
PER CHART

PORT 1
PER CHART

REVISION	DATE	DRN	CHK	REL
NOTE 4-T-19A WAS T-18A.	30 JUN 97	BRS		
LET				

UNLESS OTHERWISE SPECIFIED
DIMENSION TOL
.x = ±.030
.xx = ±.015
.xxx = ±.005
ANGLE TOL ±½
FINISH 80✓
REMOVE ALL BURRS

OUTLINE & ASSEMBLY

TITLE T-19A CAV.W/REVERSE FF CHECK-USE W/RED-REL VALVE			
SCALE REF.		MATERIAL	
1/2		ALUMINUM	
DRAWN BR5	CHECK JLB	RELEASE	HEAT TREAT & FINISH
DATE 11-1-90	DATE 1-4-91	DATE	

REVISION	PART NO.	
		K 4 *

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