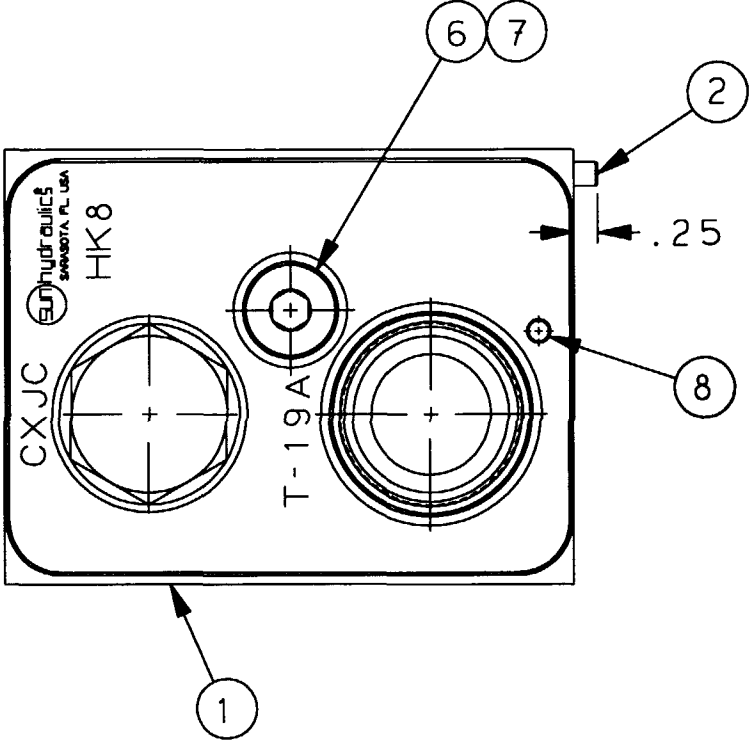
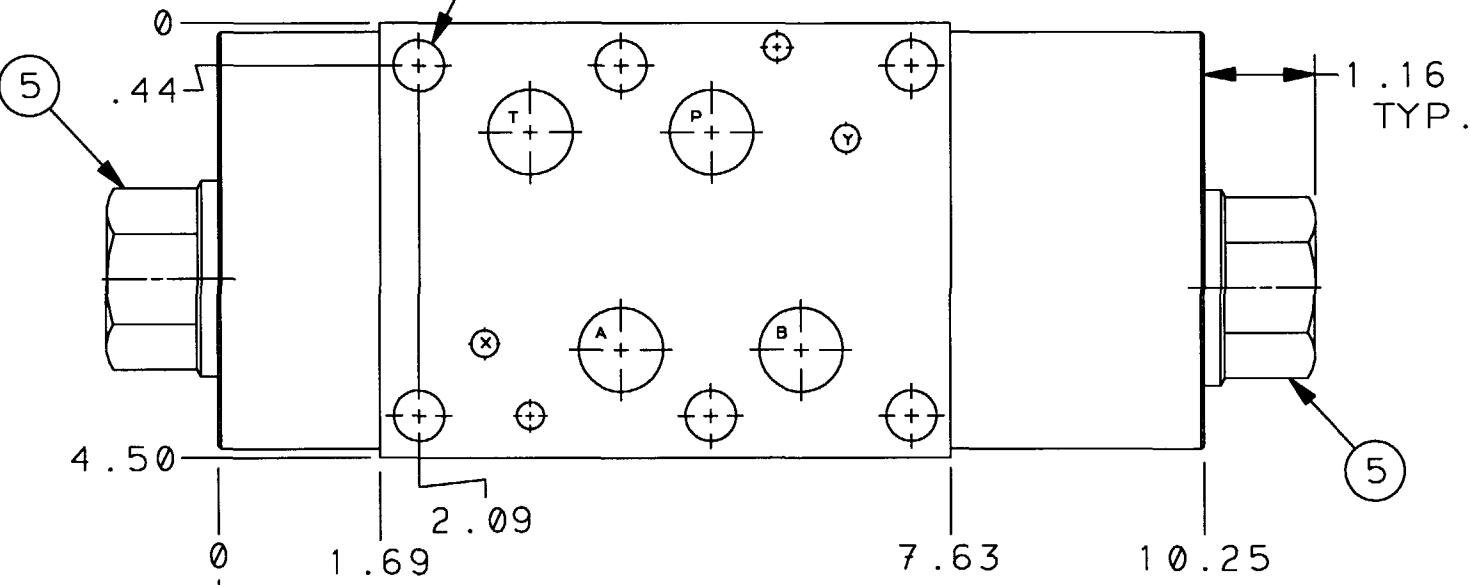
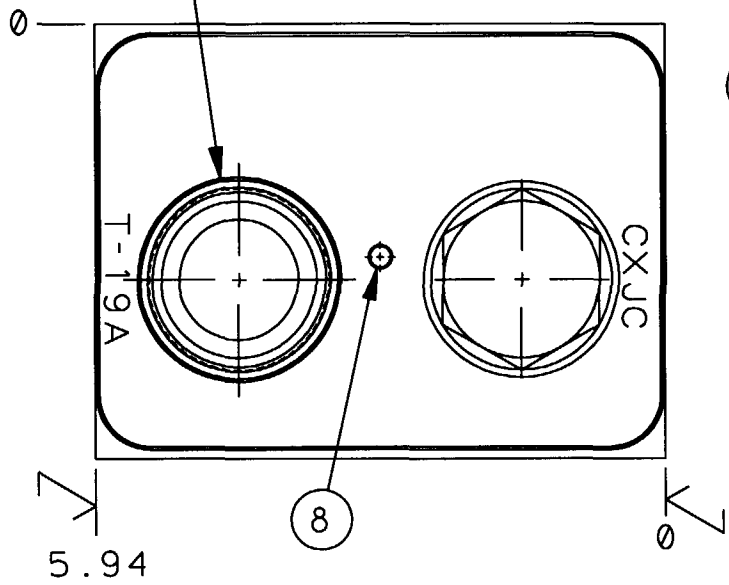
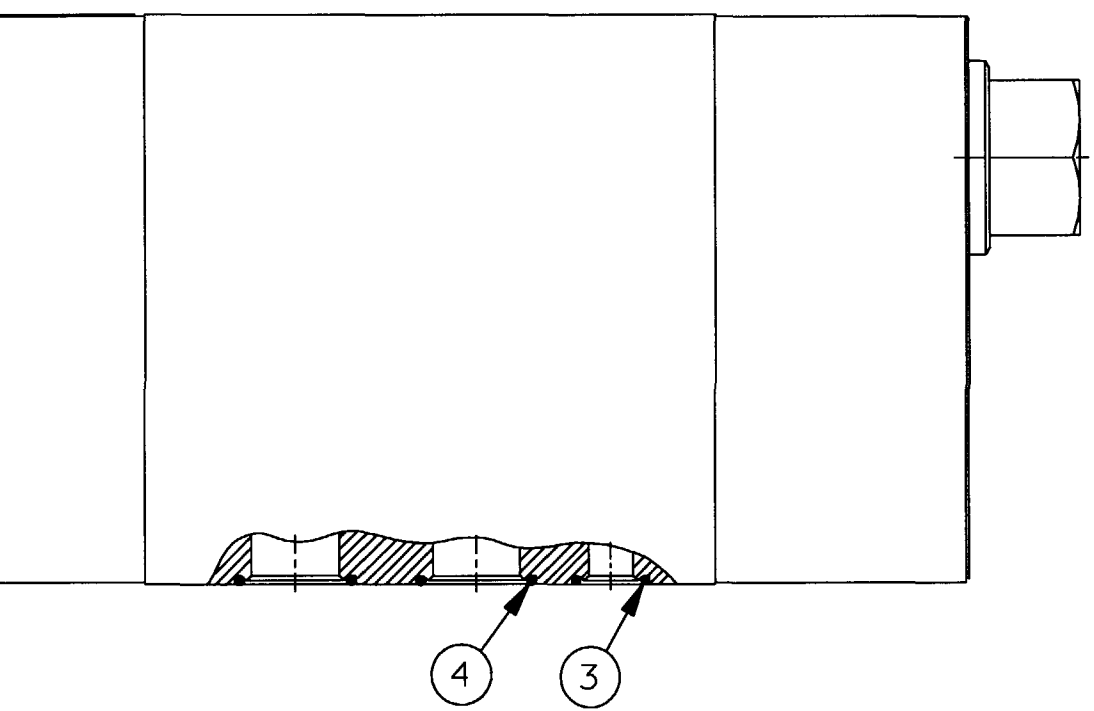
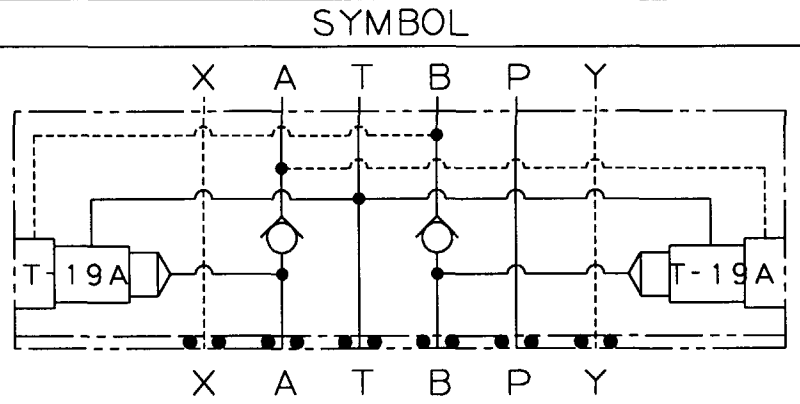


ISO Ø8 PATTERN
.53 DIA THRU MTG. HOLE
TYP (6) PLACES

T-19A CAVITY
1.16 L.S. DEPTH
TYP (2) PLACES



NOTES:
1)SEALS: BUNA-N
2)CXJC XCN CARTRIDGE
CRACKING PRESSURE: 30 PSI +/- 3
CHECK SET: STEEL
3)FOR OTHER OPTIONS, SEE OPTION SHEET.



8	850-004-250	PLUG	2
7	500-002-910	"O"RING	1
6	330-006-010	HEX SOCKET O-RING BOSS PLUG	1
5	CXJC XCN	CHECK VALVE CARTRIDGE	2
4	500-001-121	SEAL "O"RING	4
3	500-001-114	SEAL "O"RING	2
2	811-001-002	ROLL PIN	1
1	153-990	BODY	1

UNLESS OTHERWISE SPECIFIED

DIMENSION TOL
.x = ±.030
.xx = ±.015
.xxx = ±.005
ANGLE TOL ±½
FINISH 80V
REMOVE ALL BURRS

LET

REVISION

DATE

DRN

CHK

REL

OUTLINE & ASSEMBLY

TITLE ISO Ø8 SANDWICH-CUSHION LOCK VALVE

SCALE REF. 1/2

MATERIAL ALUM., STEEL & NOTED

HEAT TREAT & FINISH

DRAWN DAS

CHECK MAE

RELEASE 7612

DATE 30OCT96

DATE 30OCT96

DATE 30OCT96

REVISION

PART NO. HK8


CORPORATION
1500 WEST UNIVERSITY PKWY
SARASOTA, FLORIDA 34243, USA
TELEPHONE (941) 362-1200