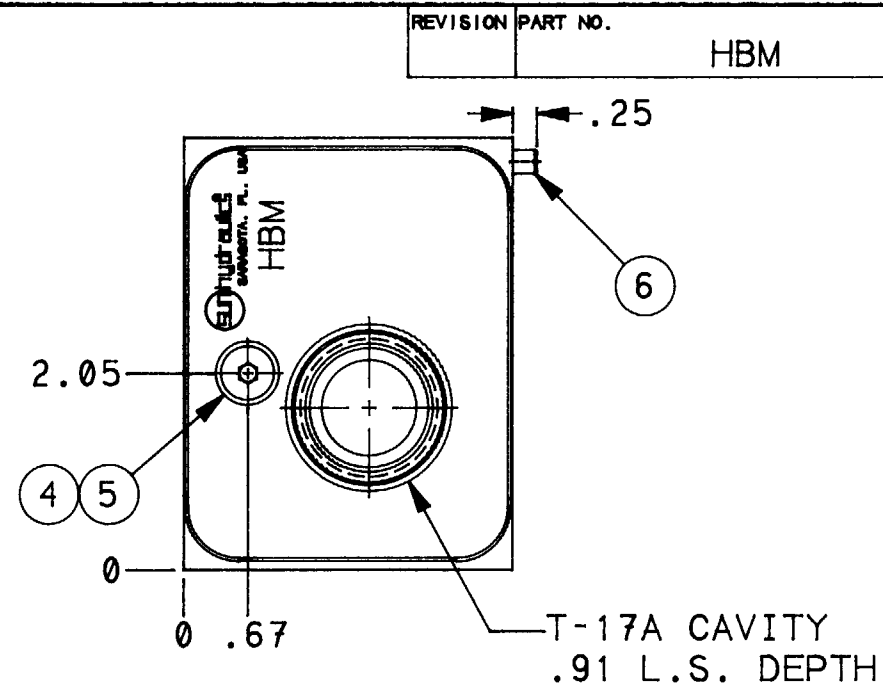
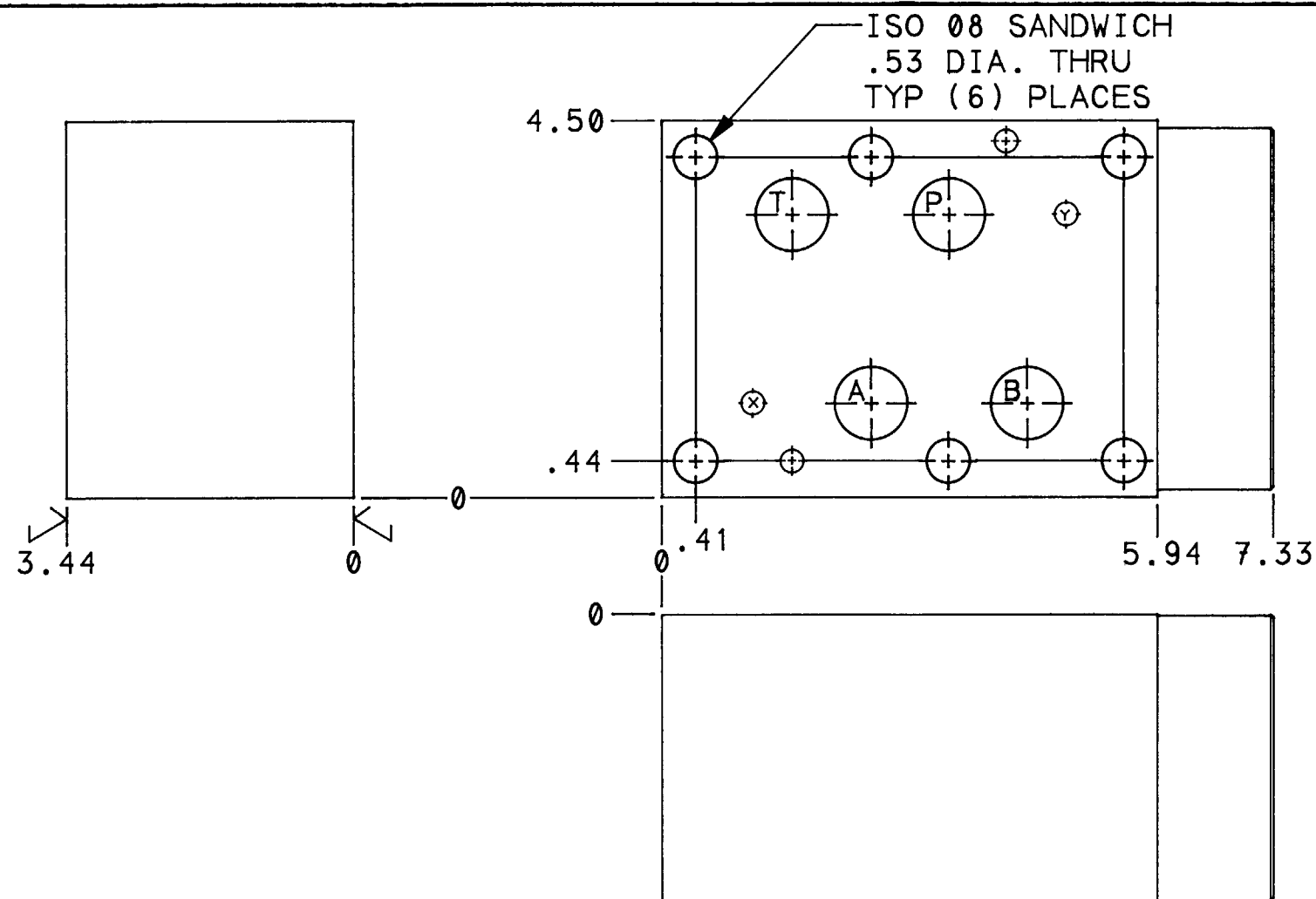
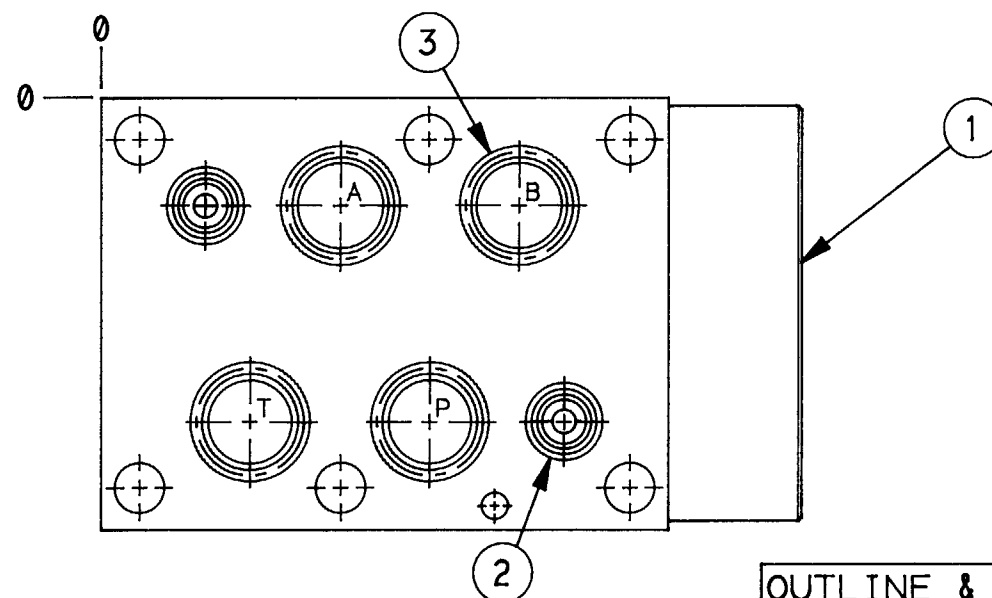




NOTES:

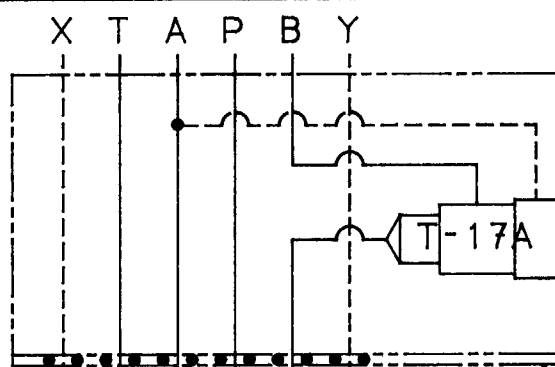
1) SEALS: BUNA-N

2) ALUMINUM BODIES-3000 PSI
MAXIMUM CONTINUOUS SERVICE
PRESSURE.



6	811-001-002	ROLL PIN	1
5	330-006-004	PLUG	1
4	500-002-904	"O"RING	1
3	500-001-121	"O"RING	4
2	500-001-114	"O"RING	2
1	152-701	BODY	1
ITEM	PART NO.	PART NAME	QTY

SYMBOL



OUTLINE & ASSEMBLY

				UNLESS OTHERWISE SPECIFIED				TITLE				REVISION		PART NO.	
								ISO 08 ON "B"						HBM	
								T-17A CAVITIES							
				DIMENSION TOL				SCALE		REF.		MATERIAL			
				.x = ±.030				1/2				ALUMINUM			
				.xx = ±.015								& NOTED			
				.xxx = ±.005								HEAT TREAT & FINISH			
				ANGLE TOL ±%				DRAWN		CHECK		RELEASE			
				FINISH 80✓				BR5		DAS		3273			
				REMOVE ALL BURRS				DATE		DATE		DATE			
								9-6-91		9-9-91		9-11-91			
- REVERSED X & Y DESIGNATIONS				2-21-91		BRS									
LET REVISION				DATE		DRN		CHK		REL					



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