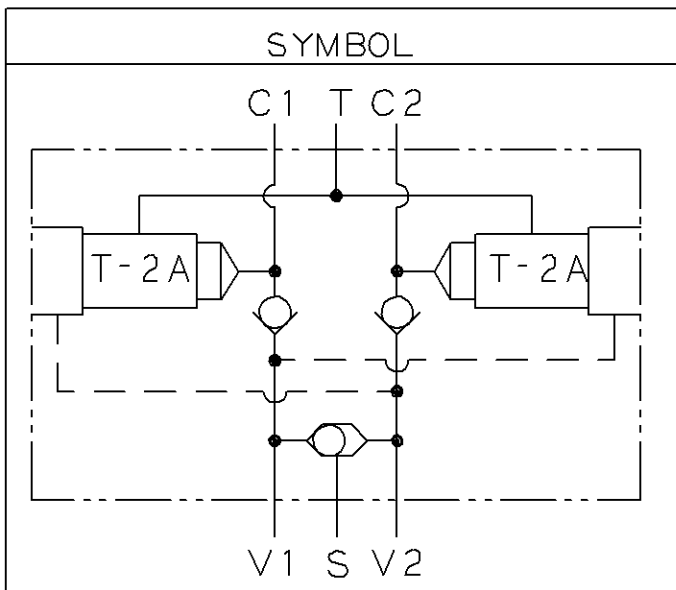
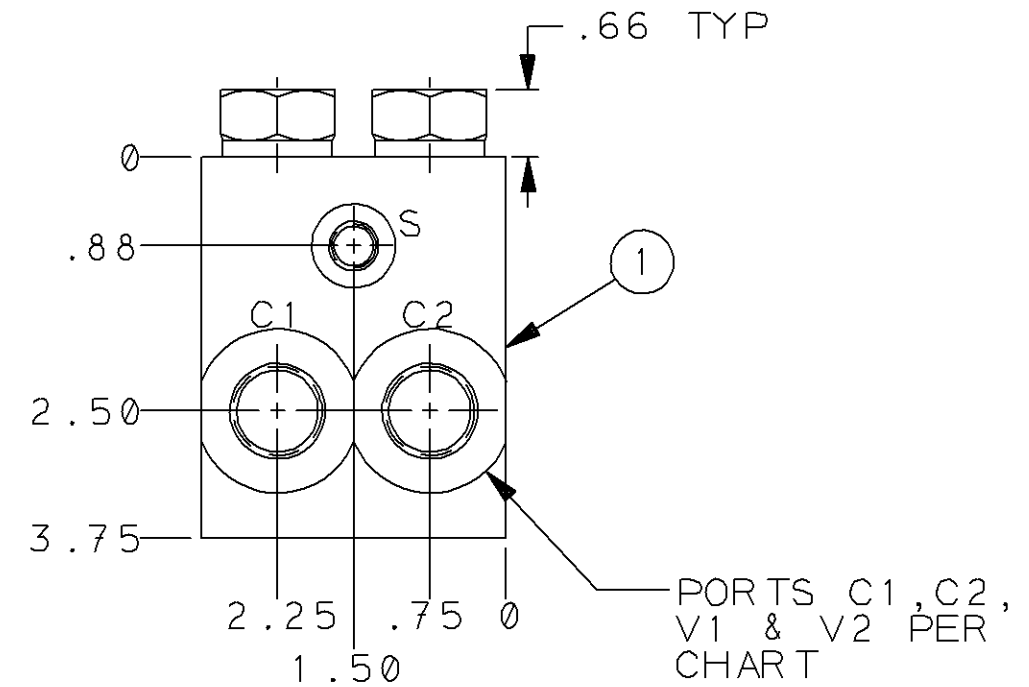
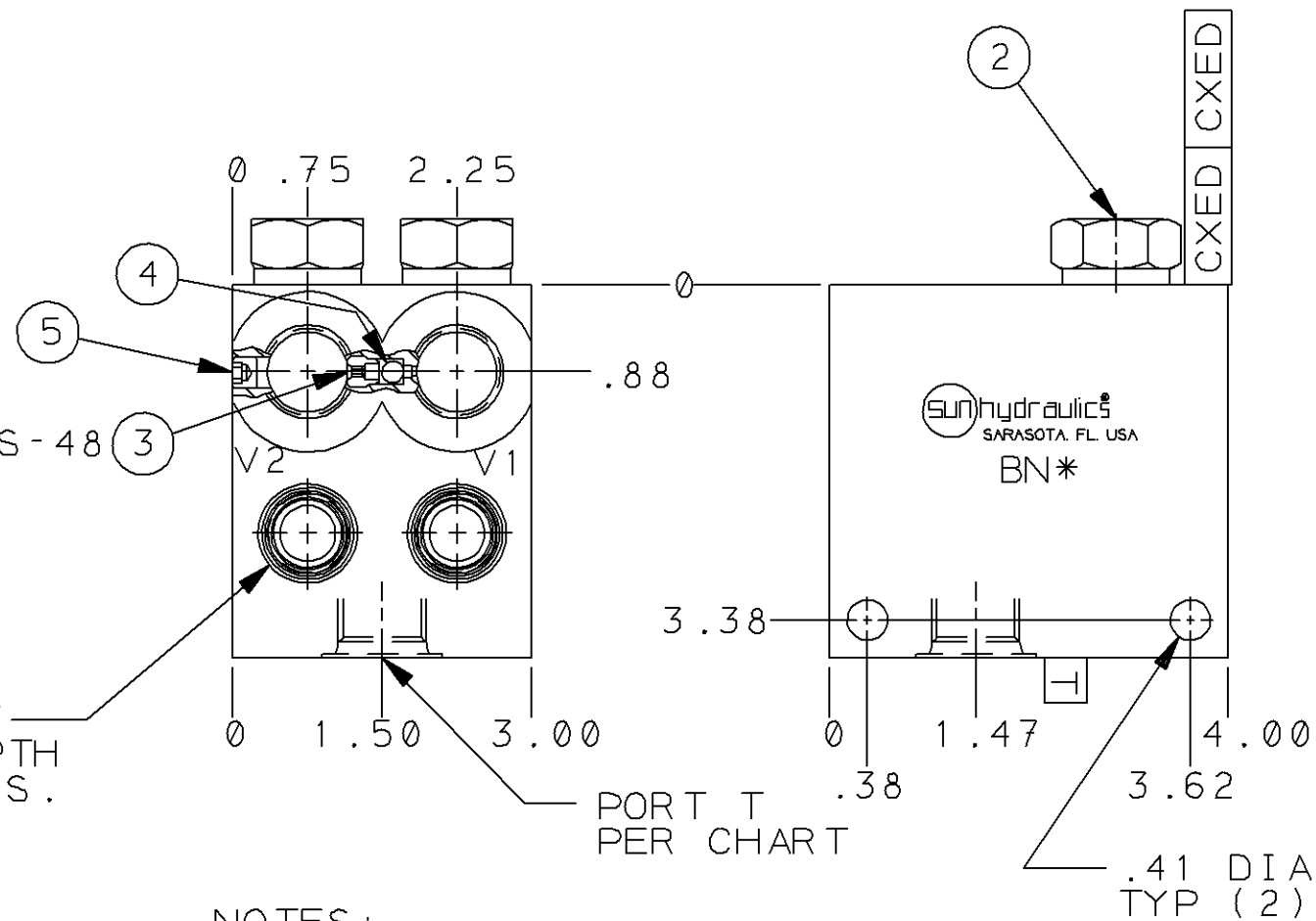




INSTALL PER S-48

T-2A CAVITY
.78 L.S.DEPTH
TYP (2) PLCS.



NOTES :

1. SEALS: BUNA-N
2. ALUMINUM BODIES-3000 PSI
MAX CONTINUOUS SERVICE
PRESS.
3. CXED XCN CARTRIDGE:
CRACKING PRESSURE: 30 PSI $\pm$ 3
CHECK SEAT: STEEL.
4. ORDERING INFO:
CBEA LAN BN*

MAIN PORT DESIGNATION
CART. TO BE INSTALLED IN T-2A
CAV. SEAL TYPE IN CBEA DETERMINES
ITEM 2 SEAL TYPE

PORT OPTIONS				
MODEL NO.	PORTS C1, C2, V1 & V2	PORT T	PORT S	BODY DASH NO. (ITEM 1)
BNC	.500-14 NPTF	.750-14 NPTF	.250-18 NPTF	-001
BND	.750-14 NPTF	.750-14 NPTF	.250-18 NPTF	-002
BNK	SAE-10	SAE-12	SAE-4	-003
BNL	SAE-12	SAE-12	SAE-4	-004
BNV	.500-14 BSPP	.750-14 BSPP	.250-19 BSPP	-007
BNW	.750-14 BSPP	.750-14 BSPP	.250-19 BSPP	-008

A	SAE'S WERE SUN STD.	21 JUN 01	SMS	DSS	10563
LET	REVISION	DATE	DRN	CHK	REL

UNLESS OTHERWISE SPECIFIED					
DIMENSION TOL					
.x = $\pm$.030					
.xx = $\pm$.015					
.xxx = $\pm$.005					
ANGLE TOL $\pm$ 1/2					
FINISH 80V					
REMOVE ALL BURRS					

OUTLINE & ASSEMBLY

TITLE DUAL CUSHION/LOCK VALVE W/SHUTTLE			REVISION A			PART NO. BN*		
SCALE 1/2			REF. YCEH LAN			MATERIAL ALUM & STEEL		
DRAWN BR5			CHECK R/B			HEAT TREAT & FINISH		
DATE 10-22-90			DATE 11-12-90			DATE 12-26-90		

5	340-002	PLUG	1
4	800-001-070	BALL	1
3	260-010	SEAT	1
2	CXED XCN	CHECK VALVE	2
1	150-234-SEE TABLE	BODY	1
ITEM	PART NO.	PART NAME	QTY

